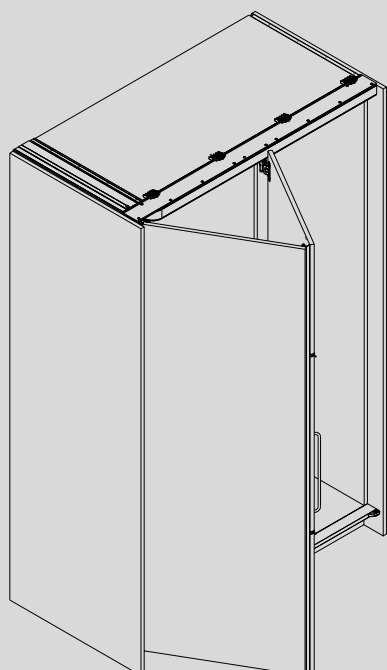


## HAWA-Folding Concepta 25



### **Planungs- und Montageanleitung**

Beschlag für seitlich einschiebbare Falttüren bis 25 kg pro Tür.

### **Instructions de conception et de montage**

Ferrure pour portes pliantes et escamotage latéral jusqu'à 25 kg par porte.

### **Planning and installation instructions**

Hardware for bi-folding cabinet pocket doors up to 25 kg (55 lbs.) per door.

### **Istruzioni di progettazione e di montaggio**

Ferramenta per ante a libro rientranti lateralmente fino a 25 kg ciascuna.

For more information see:



Patente  
Brevents  
Patents  
Brevetti

25739 b

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## 2 Produktinformation

### Bestimmungsgemässe Verwendung

Dreh-Einschiebebeschlag für Holztüren zum seitlichen einschieben in Möbelkorpusse oder Mauernischen.

### Bestimmungsgemässer Verwendungsort

Trockene Innenbereiche und Innenbereiche in dem Kondensation auftreten kann: Z. B. in der Küche oder Badezimmer, jedoch ohne nennenswerte Chloridbelastung.


### Technische Daten

Maximales Türgewicht	25 kg (pro Türpaar 50 kg)
Türbreite	300–700 mm
Türhöhe	1250–2600 mm
Türdicke	19–26 mm

Garnituren sind als links und rechts gekennzeichnet.

Ausrichtbeschlag zur Stabilisierung von Schiebetüren verwenden.

Für 3-türige Anlagen mit LMB 2120 mm wird eine Garnitur Hawa-Concepta 30/40/50 benötigt.

-  Maximale zulässige Durchbiegung der Beschlagsmontageseite und Türe  $\pm 2$  mm.
- Maximale Durchbiegung des Möbeloberbodens 2 mm.
- Handelsüblicher Bügelgriff auf Falлтüre verwenden.

Berechnungshilfe unter [www.hawa.ch](http://www.hawa.ch) verfügbar.

Zertifikate sind unter [www.hawa.ch](http://www.hawa.ch) abrufbar.

### Artikelnummer

Artikel werden mit einer 5-stelligen Nummer bezeichnet.

### Allgemeine Hinweise

Das Dokument «Sicherheitshinweise» (22991) ist integraler Bestandteil dieser Planungs- und Montageanleitung.

Bei angetriebenen Produkten ist die Betriebsanleitung, Planungs- und Montageanleitung, sowie das Dokument «Sicherheitshinweise» (22991) dem Endnutzer zu übergeben.

Es gelten metrische Abmessungen – Zollangaben sind nur zur Information.

Anleitungen aufbewahren, Ersatz unter [www.hawa.ch](http://www.hawa.ch).

### Risiko- und Restrisiko

Vom Beschlag geht kein Risiko- oder Restrisiko aus.

### VORSICHT

Bewegliche Teile können Finger quetschen.

- Nicht in die beweglichen Teile greifen!

### Entsorgung

Die Werkstoffe, Zubehör und Verpackung sollen einer umweltgerechten Wiederverwertung zugeführt werden.

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## 2 Informations sur le produit

### Utilisation conforme aux dispositions

Ferrure pivotante et escamotable pour portes en bois permettant l'escamotage latéral dans un corps de meuble ou une niche murale.

### Lieu d'utilisation conforme aux dispositions

Cette ferrure de meuble est conçue pour des espaces protégés en intérieur.


### Technical data

Poids de porte maximal	25 kg (50 kg pour une paire de portes)
Largeur de porte	300 – 700 mm
Hauteur de porte	1250 – 2600 mm
Épaisseur de porte	19 – 26 mm

Les garnitures de gauche et de droite sont repérées spécifiquement.

Pour stabiliser les portes coulissantes utiliser une ferrure de redressement.

Les installations à 3 portes, d'une largeur intérieure de 2120 mm, nécessitent l'utilisation d'une garniture Hawa-Concepta 30/40/50.

-  Infléchissement maximal autorisé du côté montage de la ferrure et de la porte de  $\pm 2$  mm.
- Infléchissement maximal de l'élément supérieur de meuble de 2 mm.
- Utiliser une poignée étrier courante du commerce sur la porte pliante.

Aide de calcul disponible sur [hawa.ch](http://hawa.ch).

Certificats consultables sur le site Internet [www.hawa.ch](http://www.hawa.ch).

### Numéros d'articles

Les articles sont désignés par un numéro à 5 chiffres.

### Indications d'ordre général

Le document «Informations sur la sécurité» (22991) fait partie intégrante de ces instructions de planification et de montage.

En cas de produits livrés avec entraînement, le mode d'emploi et le document «Informations sur la sécurité» (22991) doivent être remis à l'utilisateur final.

Les dimensions applicables sont métriques - les dimensions en pouces ne sont fournies qu'à titre informatif.

Conserver ces instructions ; en cas de perte, il est possible d'en obtenir un nouvel exemplaire sur le site Internet [www.hawa.ch](http://www.hawa.ch).

### Risques et risques résiduels

Cette ferrure n'occasionne aucun risque, ni aucun risque résiduel.

### ATTENTION

Les pièces mobiles peuvent provoquer un écrasement des doigts.

- Ne pas glisser les mains dans les pièces mobiles !

### Élimination

Les matériaux, les accessoires et les emballages doivent être soumis à un recyclage conforme aux impératifs écologiques.

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## 2 Product information

### Intended use

Pivot/slide-in hardware for wooden pocket doors for cabinet or wall recesses.

### Intended place of use

This furniture hardware is designed for protected interior rooms.

### Technical data

Maximum door weight	25 kg (55 lbs.) (50 kg [110 lbs.] per pair of doors)
Door width	300–700 mm (11 $\frac{3}{16}$ "–2'3 $\frac{3}{16}$ " )
Door height	1250–2600 mm (4'1 $\frac{7}{32}$ "–8'6 $\frac{3}{8}$ " )
Door thickness	19–26 mm ( $\frac{3}{4}$ "–1 $\frac{1}{32}$ " )

Sets are marked left and right.

Use the straightening fitting for stabilizing sliding doors.

A Hawa-Concepta 30/40/50 set is required for 3-door systems with a width clearance of 2120 mm.



Maximum permissible deflection of the hardware assembly face and door  $\pm 2$  mm ( $\frac{3}{32}$  ").

Maximum deflection of the cabinet top 2 mm ( $\frac{3}{32}$  ").

Use a commercially available bow handle on the folding door.

Calculation aid available at [hawa.ch](http://hawa.ch).

Certificates are available for downloading at [www.hawa.ch](http://www.hawa.ch).

### Article number

Articles are identified by a 5-digit number.

### General notes

The document «Safety Notes» (22991) is an integral part of these planning and assembly instructions.

The operating instructions, the planning and assembly instructions and the document «Safety notes» (22991) must be handed over to the end user.

Metric measurements apply - those in inches are for information only.

Retain the instructions. Replacements available from [www.hawa.ch](http://www.hawa.ch).

### Risk and residual risk

The hardware does not pose a risk or residual risk.

### CAUTION

Moving parts can crush fingers.

- Do not touch moving parts!

### Disposal

Materials, accessories and packaging should be recycled in an environmentally friendly manner.

# 1 Indice

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## 2 Informazioni sul prodotto

### Uso conforme

Ferramenta per ante in legno a scomparsa laterale per rotazione in mobili o nicchie di muri.

### Luogo previsto per l'utilizzo

Interni asciutti e interni in cui può prodursi condensa: per es. cucina o bagno, ma senza rilevante carico di cloruri.

### Dati tecnici

Peso anta max	25 kg (ogni coppia di ante 50 kg)
Larghezza anta	300-700 mm
Altezza anta	1250-2600 mm
Spessore anta	19-26 mm

Le guarniture sono segnalato a sinistra e a destra.

Usare una guarnitura raddrizza-ante per la stabilizzazione di ante scorrevoli.

Per sistemi a 3 ante con LMB 2120 mm è necessaria una guarnitura Hawa-Concepta 30/40/50.



Flessione massima consentita del lato di montaggio della ferramenta e dell'anta  $\pm 2$  mm.

Massima flessione del cielo mobile 2 mm.

Sull'anta a libro utilizzare una maniglia a ponte normalmente reperibile in commercio.

Programma di calcolo disponibile in [hawa.ch](http://hawa.ch).

Le certificazioni si possono richiamare in [www.hawa.ch](http://www.hawa.ch).

### Codici articolo

Gli articoli sono designati con un codice a cinque cifre.

### Indicazioni generali

Il documento «Indicazioni di sicurezza» (22991) è parte integrante delle presenti istruzioni di progettazione e di montaggio. Nel caso di prodotti motorizzati devono essere trasmessi all'utente finale le istruzioni d'uso, le istruzioni di progettazione e di montaggio e il documento «Indicazioni di sicurezza» (22991).

Valgono le dimensioni metriche - i dati doganali sono forniti solo a titolo informativo.

Conservare le istruzioni. In caso di perdita, possono essere scaricate in [www.hawa.ch](http://www.hawa.ch).

### Rischio e rischio residuo

La ferramenta non implica nessun rischio o rischio residuo.

### ATTENZIONE






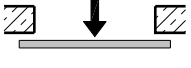





Le parti mobili possono schiacciare le dita.

- Non toccare le parti mobili!

### Smaltimento

I materiali, gli accessori e l'imballaggio devono essere avviati a un riciclaggio compatibile con l'ambiente.

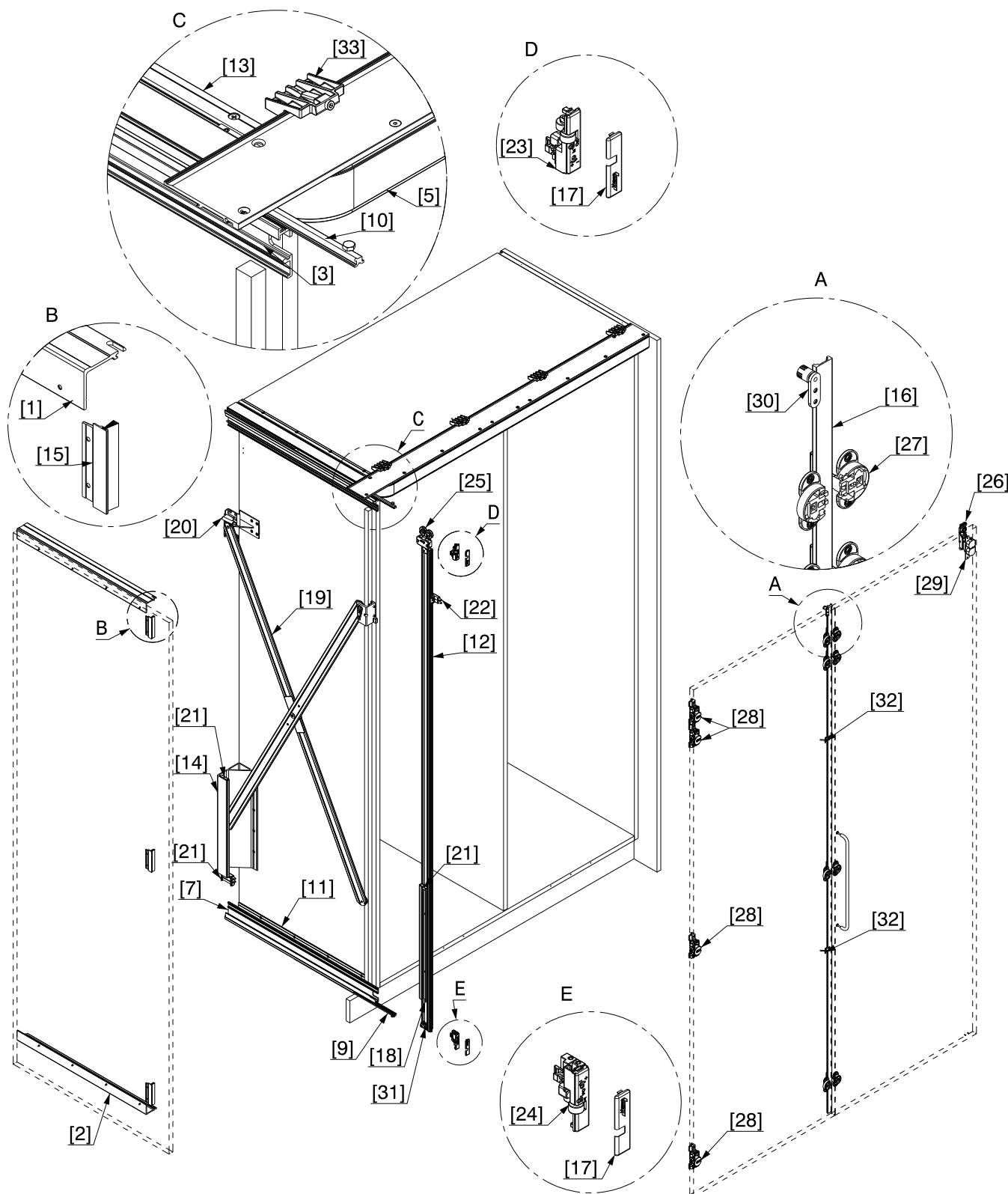
### 3 Abkürzungen, Symbole / Abréviations, symboles / Abbreviations, symbols / Abbreviazioni, simboli

E	DE Einschubtiefe / FR Profondeur d'escamotage / EN Slide-in depth / IT Profondità di inserimento
EH	DE Einbauhöhe / FR Hauteur d'encastrement / EN Installation height / IT Altezza d'incasso
LMB	DE Lichtmassbreite / FR Largeur intérieure / EN Inside width / IT Larghezza luce
P	DE Distanz / FR Distance / EN Distance / IT Distanza
Q	DE Länge / FR Longueur / EN Length / IT Lunghezza
S	DE Türdicke / FR Epaisseur de porte / EN Door thickness / IT Spessore anta
T	DE Beschlagstiefe / FR Profondeur de ferrure / EN Hardware depth / IT Profondità ferramenta
TA	DE Topfachsabstand / FR Ecartement d'axe de la charnière invisible/ EN Axis-centre distance / IT Distanza scatola asse
TB	DE Türbreite / FR Largeur de porte / EN Door width / IT Larghezza anta
TH	DE Türhöhe / FR Hauteur de porte / EN Door height / IT Altezza anta
Z	DE Luftzwischenraum / FR Jeu dans l'espacement / EN Air gap / IT Traferro d'aria
	DE Draufsicht / FR Vue de dessus / EN Top view / IT Vista dall'alto
	DE Seitenansicht / FR Vue de côté / EN Side view / IT Vista laterale
	DE Vorderansicht / FR Vue de face / EN Front view / IT Vista frontale
	DE Detail / FR Détails / EN Details / IT Dettaglio
	DE Option, Variante / FR Option, variante / EN Option, variant / IT Opzione, variante
	DE Ansichtsseite / FR Vue en projection / EN View side / IT Lato in vista
	DE Farblos eloxiert / FR Anodisé couleur argent / EN Plain anodized / IT Anodizzato incolore
	DE Schwarz / FR Noir / EN Black / IT Nero
	DE Hawa Teile / FR Éléments Hawa / EN Hawa components / IT Pezzi Hawa
	DE Praxisbezogene Informationen und Tipps / FR Informations et astuces pratiques / EN Practical information and tips / IT Informazioni pratiche e consigli
	DE Allgemeines Gebotszeichen / FR Signal d'obligation général / EN General mandatory sign / IT Segnale d'obbligo generale

## 4 Übersichten / Aperçus généraux / Overviews / Panoramiche

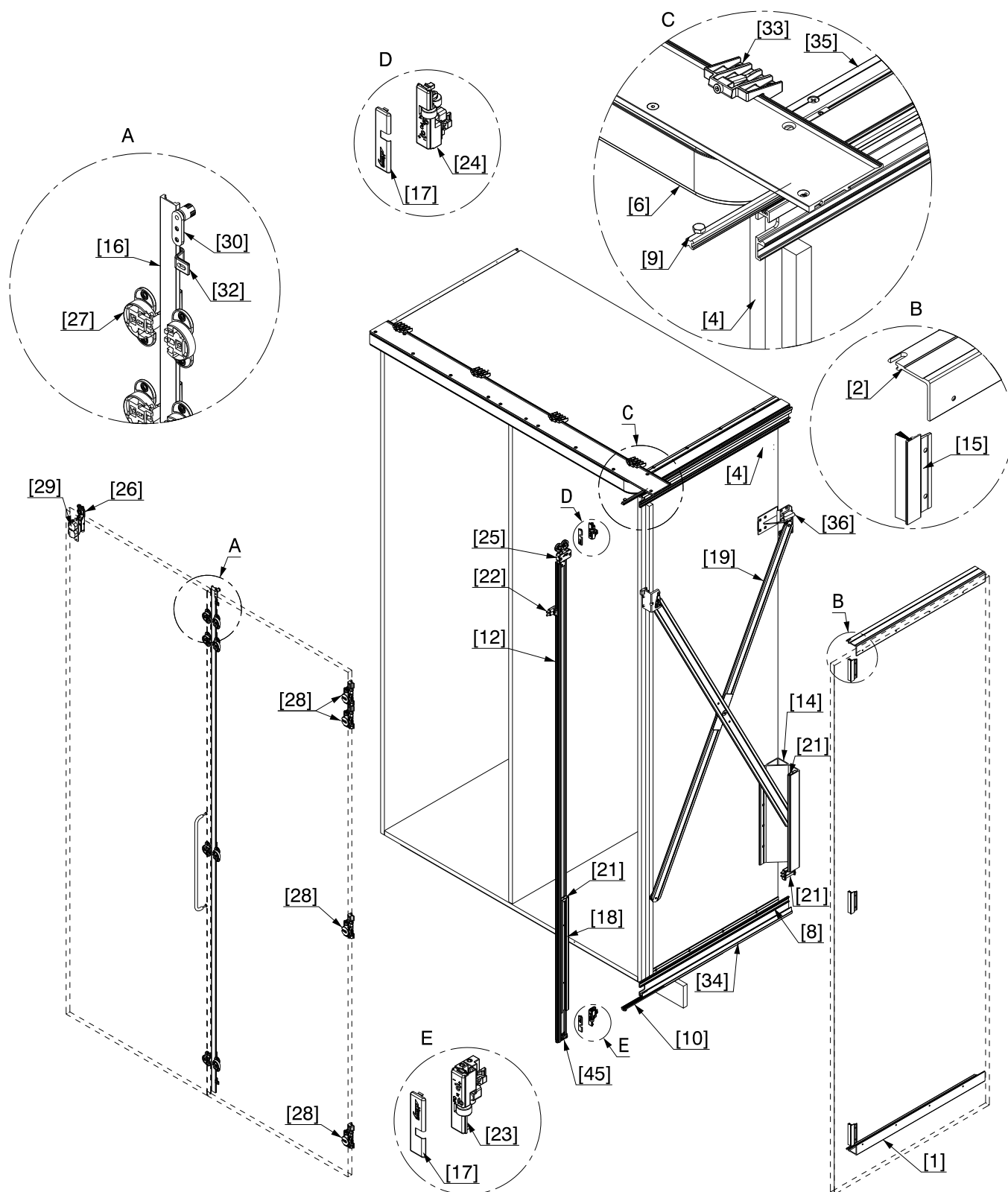
### 4.1

DE	Übersicht: Anlage links 2-türig LMB max. 1420 mm
FR	Aperçu général : Installation à gauche, largeur intérieure max. de 1420 mm (2 portes)
EN	Overview: Left-hand system, maximum clearance 1420 mm (4'7 <sup>29</sup> / <sub>32</sub> " ) (2-door)
IT	Panoramica: Installazione a sinistra, LMB max 1420 mm (2 ante)



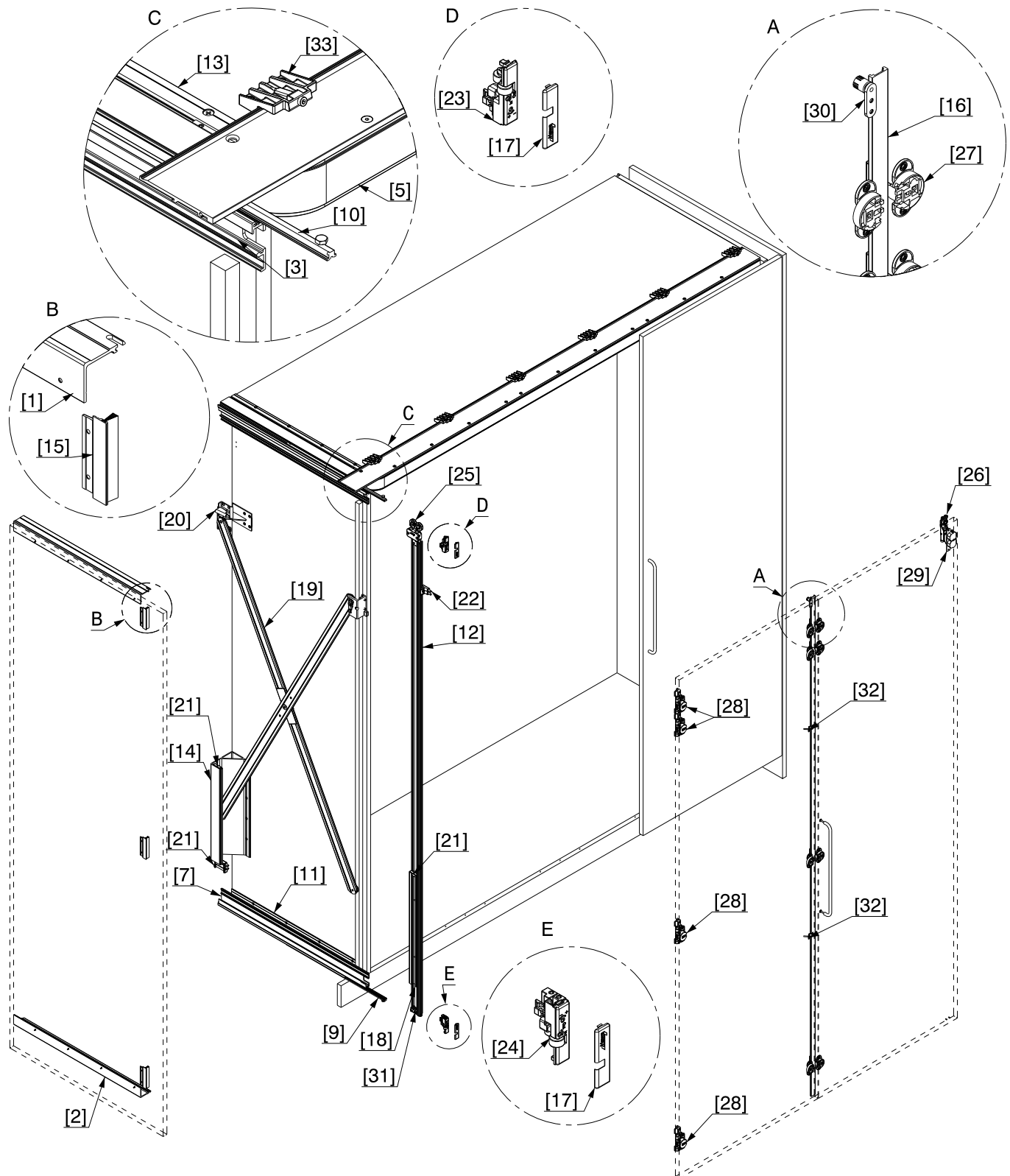
4.2

DE	Übersicht: Anlage rechts 2-türig LMB max. 1420 mm
FR	Aperçu général : Installation à droite, largeur intérieure max. de 1420 mm (2 portes)
EN	Overview: Right-hand system, maximum clearance 1420 mm (4'7 <sup>29</sup> / <sub>32</sub> ") (2-door)
IT	Panoramica: Installazione a destra, LMB max 1420 mm (2 ante)



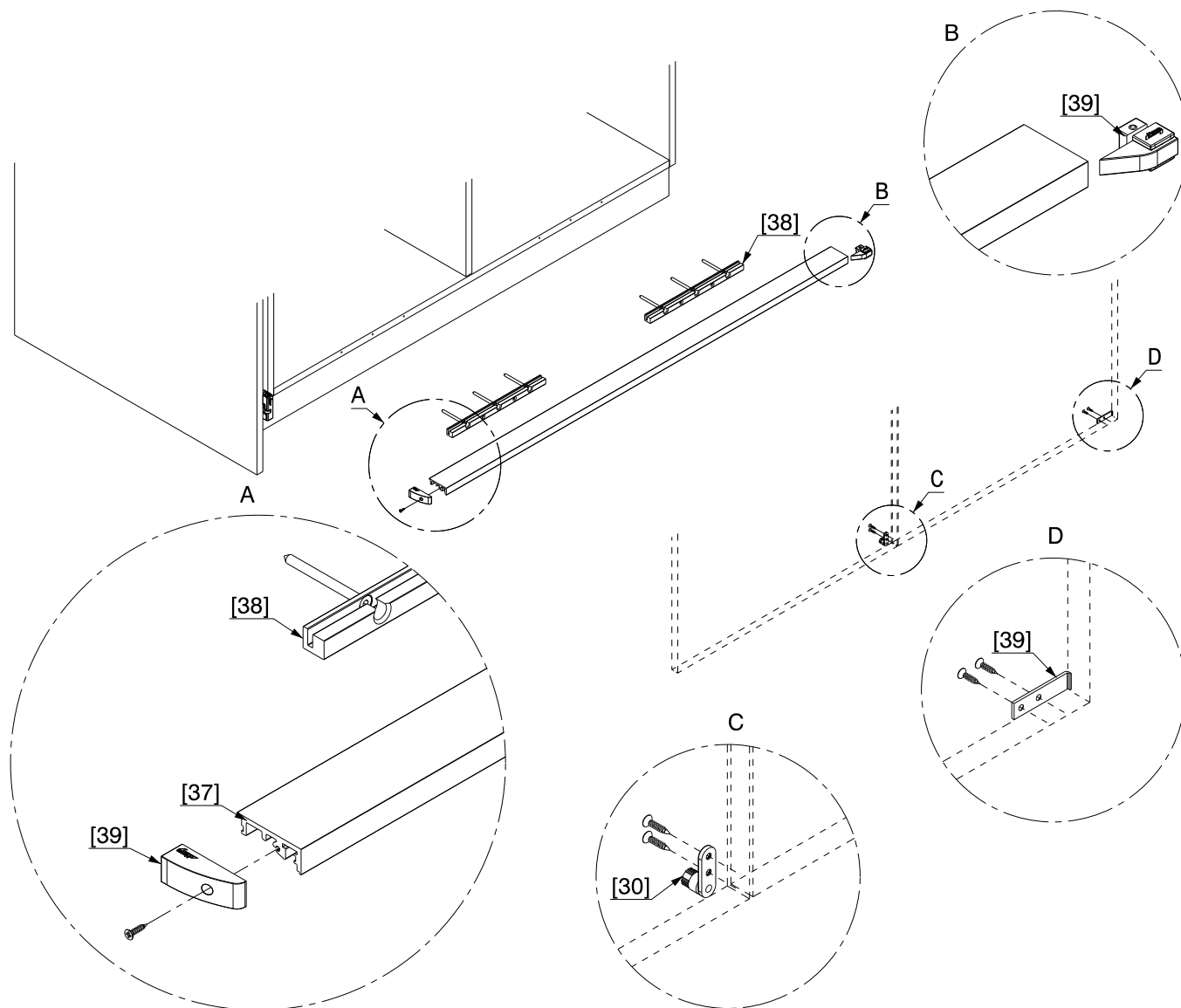
4.3

DE	Übersicht: Anlage links 3-türig LMB max. 2120 mm
FR	Aperçu général : Installation à gauche, largeur intérieure max. de 2120 mm (3 portes)
EN	Overview: 3-door left-hand system, maximum clearance 2120 mm (6'11 <sup>15</sup> / <sub>32</sub> ")
IT	Panoramica: Installazione a sinistra, LMB max 2120 mm (3 ante)



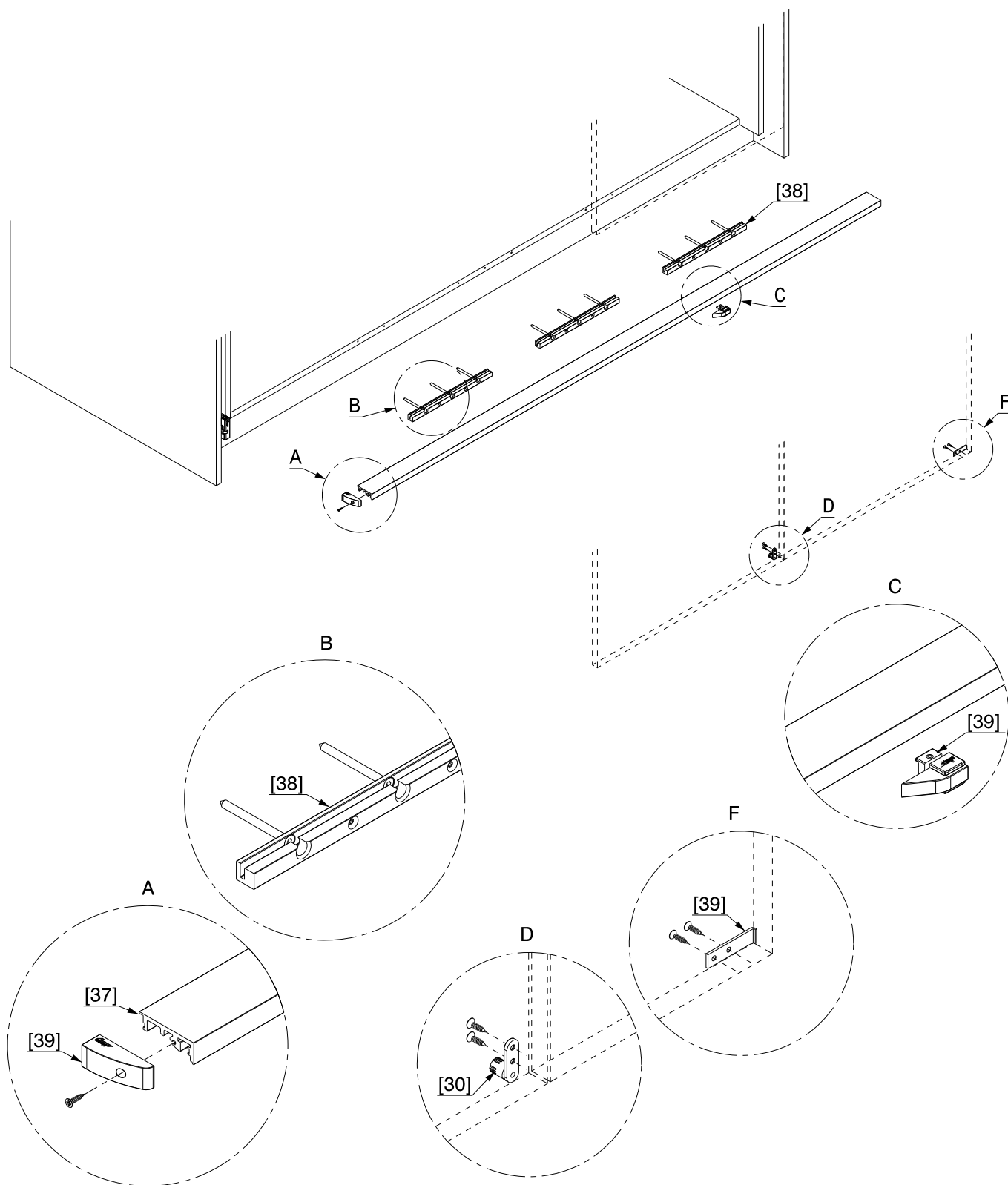
4.4

DE	Übersicht: Bodenprofil 2-türig LMB max. 1420 mm (optional)
FR	Aperçu général : Profil de sol, largeur intérieure max. de 1420 mm (2 portes) (en option)
EN	Overview: Floor profile, maximum clearance 1420 mm (4'7 <sup>29</sup> / <sub>32</sub> " ) (2-door) (optional)
IT	Panoramica: Profilo a pavimento, LMB max 1420 mm (2 ante) (opzionale)



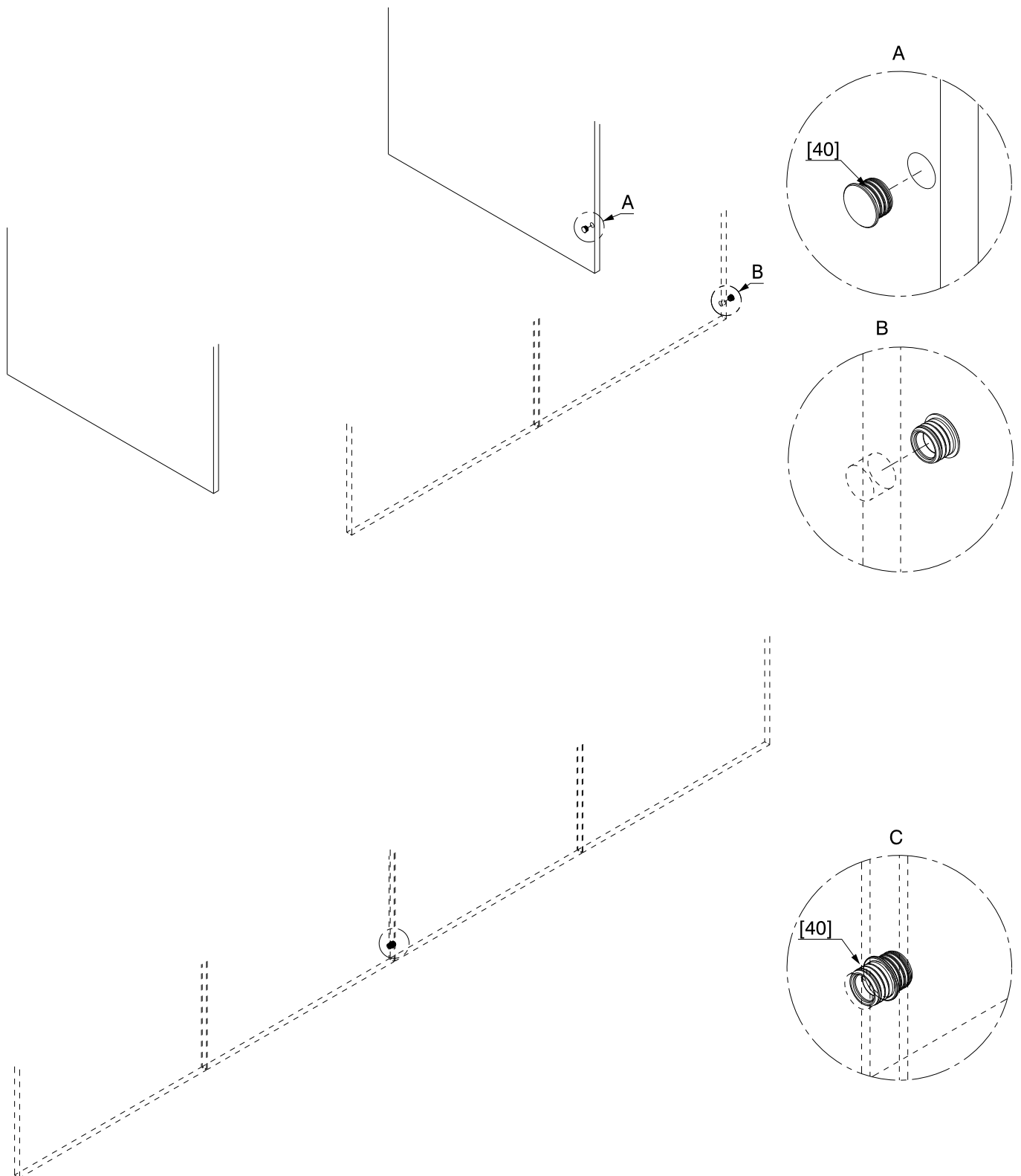
4.5

DE	Übersicht: Bodenprofil 3-türig LMB max. 2120 mm (optional)
FR	Aperçu général : Profil de sol, largeur intérieure max. de 2120 mm (3 portes) (en option)
EN	Overview: Floor profile, maximum clearance 2120 mm (6'11 <sup>15</sup> / <sub>32</sub> ") (3-door) (optional)
IT	Panoramica: Profilo a pavimento, LMB max 2120 mm (3 ante) (opzionale)



4.6

DE	Übersicht: Zentrierteil magnetisch (optional)
FR	Aperçu général de la pièce de centrage magnétique (en option)
EN	Overview of magnetic centring part (optional)
IT	Panoramica: Centraggio magnetico (opzionale)





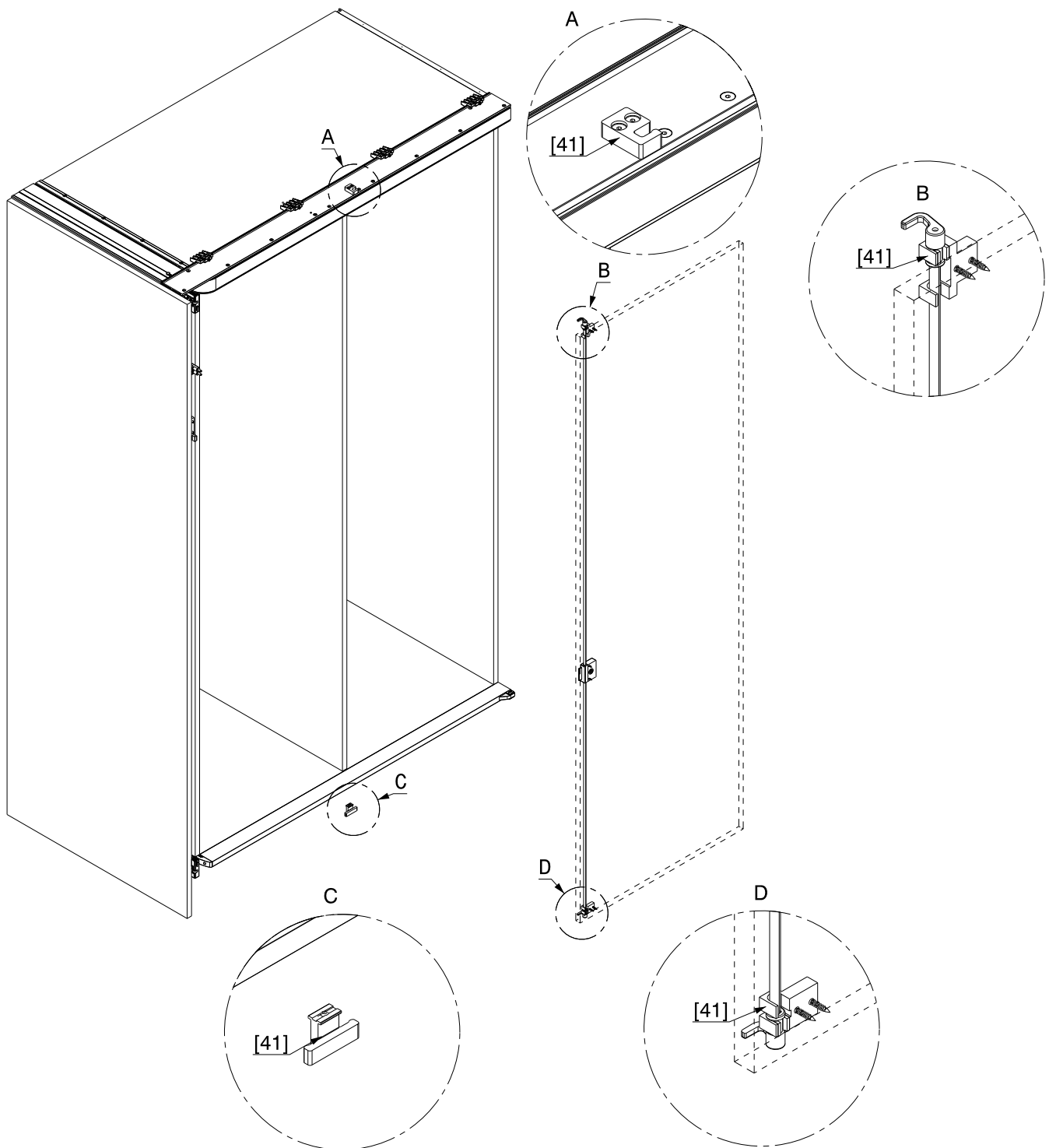
## 4.7

DE Übersicht: Schliesskloben zu Drehstangenschloss mit Drehstange  $\varnothing$  8 mm (optional)

FR Aperçu : gâche pour serrure espagnolette avec tige pivotante  $\varnothing$  8 mm (en option)

EN Overview: Keeper for espagnolette lock with  $\varnothing$  8 mm ( $\frac{5}{16}$ " ) espagnolette (optional)

IT Panoramica: cavallotto di chiusura per serratura ad asta rotante  $\varnothing$  8 mm



## 4.8

DE	Übersicht: Verstärkungsprofil und Verbindungsplatte für Möbeloberboden (optional)
FR	Aperçu général du profil de renforcement de la plaque de raccordement pour élément supérieur de meuble (en option)
EN	Overview of the reinforcement profile and connecting plate for cabinet tops (optional)
IT	Panoramica: Profilo di rinforzo e piastra di giunzione per cielo del mobile (opzionale)

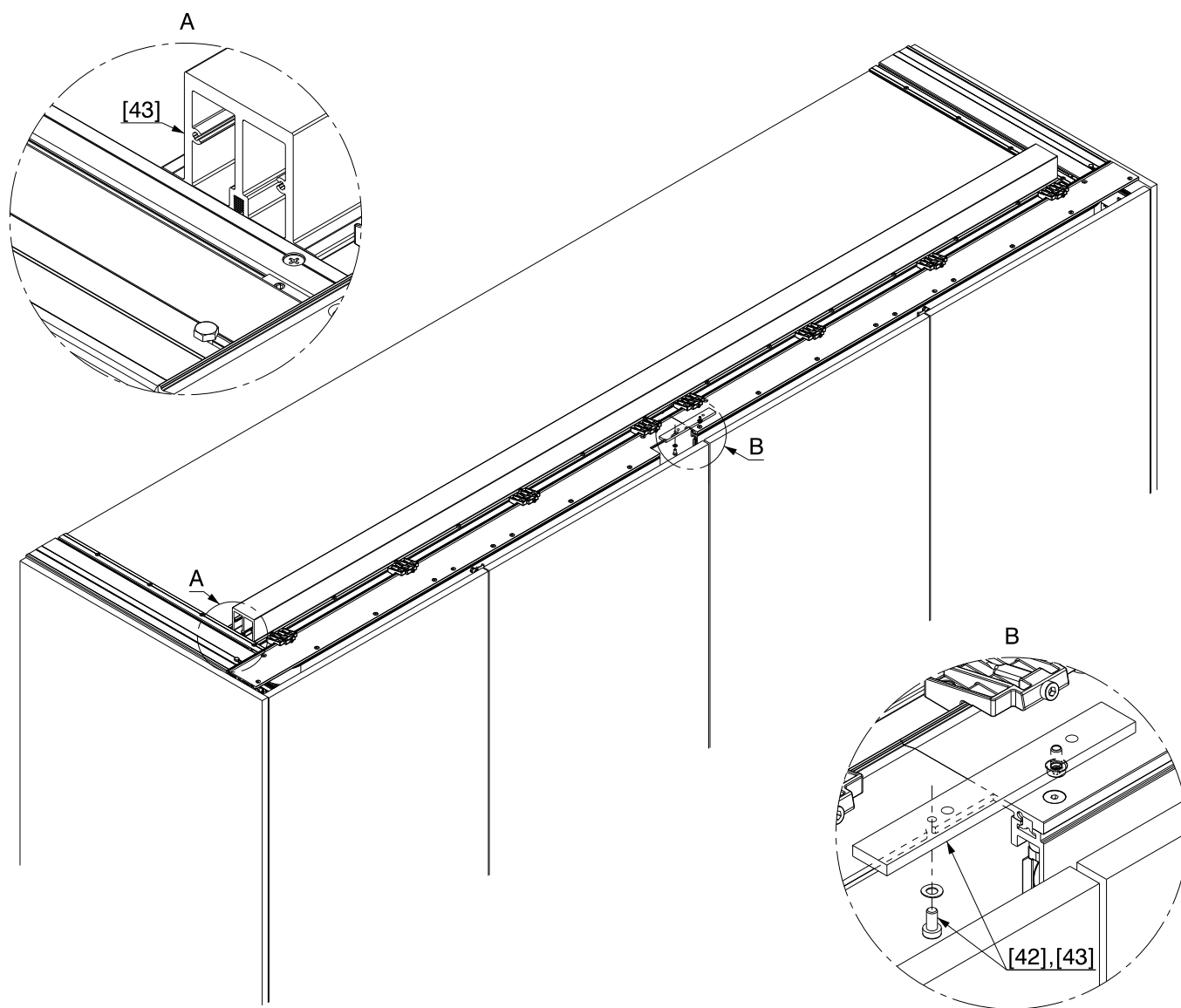


DE Möbeloberboden bei Doppelanlagen ohne Mittelwand muss verstärkt werden!

FR Dans le cas d'installations doubles sans cloison centrale, les éléments supérieurs de meuble doivent être renforcés !

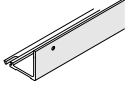
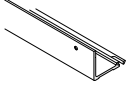
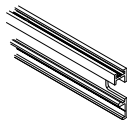

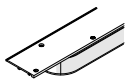
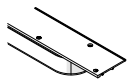
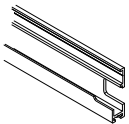
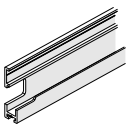


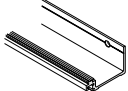
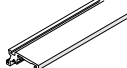
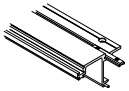
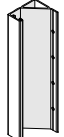

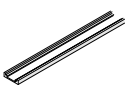
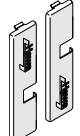


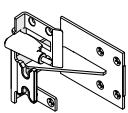
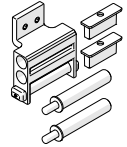
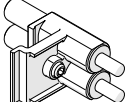

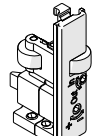
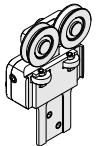

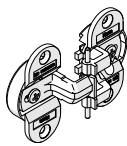
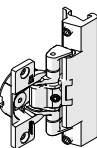
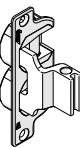
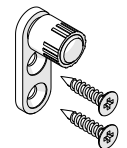
EN The cabinet top on double systems without a centre panel must be reinforced!

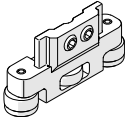
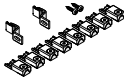
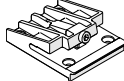
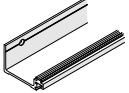
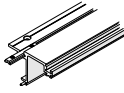
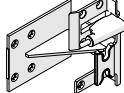
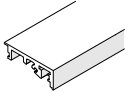
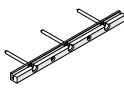
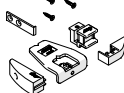

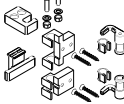
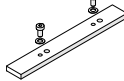
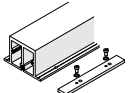

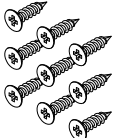

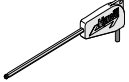
IT In sistemi doppi senza parete centrale il cielo mobile deve essere rinforzato!



## 4.9

DE	Übersicht Positionsnummern
FR	Aperçu général des numéros de position
EN	Overview of position numbers
IT	Panoramica dei numeri di posizione

[1]	 24028	[2]	 24027	[3]	 24744
[4]	 24745	[5]	 24070 □ 24913 □ 25484 ■ 25486 ■	[6]	 24071 □ 24914 □ 25485 ■ 25487 ■
[7]	 24746	[8]	 24747	[9]	 24170
[10]	 24171	[11]	 24021	[12]	 22055 22056
[13]	 24107	[14]	 25600	[15]	 25815
[16]	 23540 □ 23541 □ 25504 ■ 25567 ■	[17]	 24739	[18]	 25592
[19]	 22594 24087	[20]	 24117	[21]	 25887
[22]	 24063	[23]	 24626	[24]	 24627
[25]	 24686	[26]	 24054	[27]	 23410
[28]	 22306	[29]	 23409	[30]	 23562

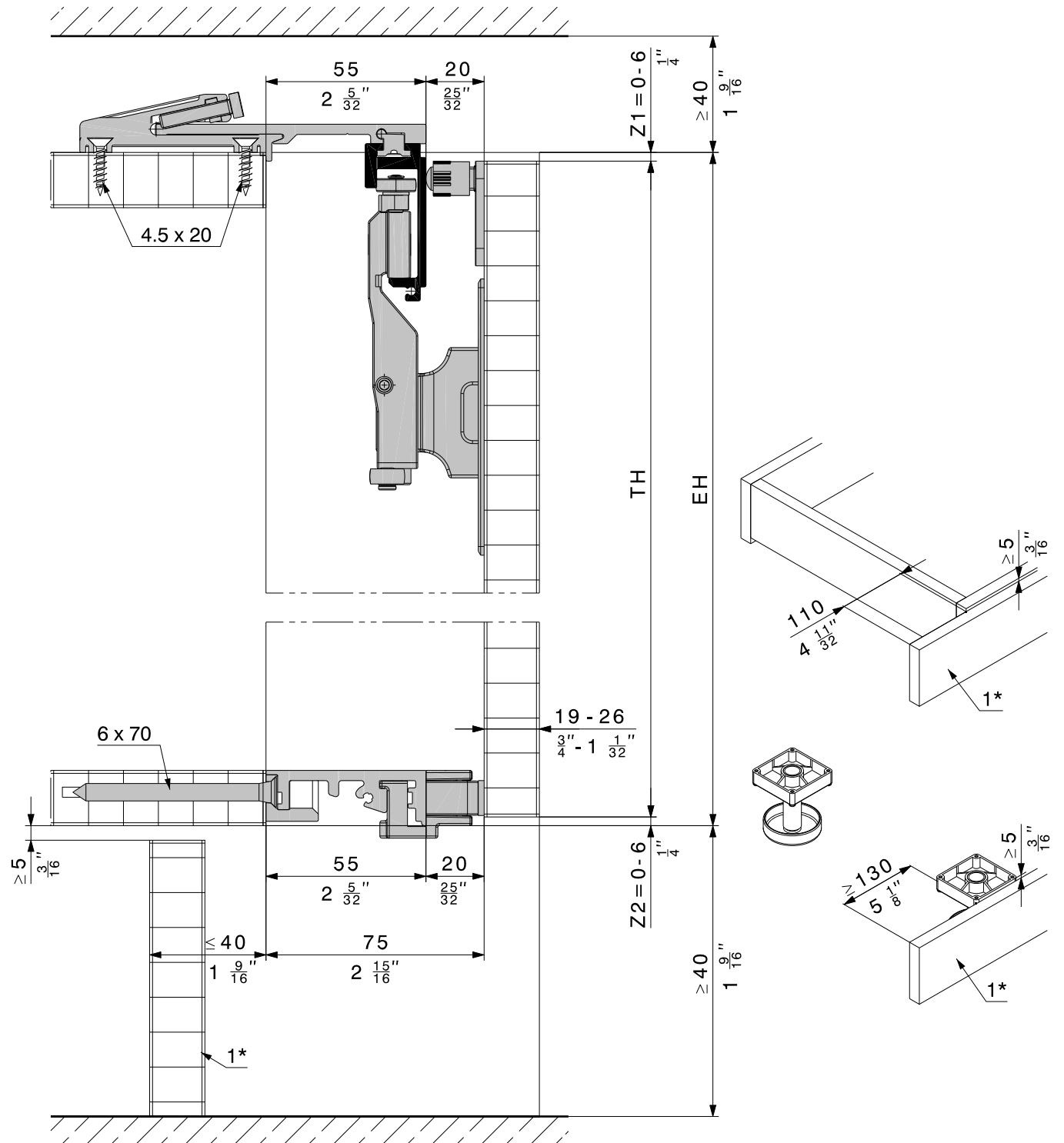
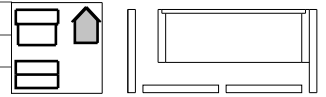
<p>[31]  25656</p>	<p>[32]  23990 24306</p>	<p>[33]  23645 24870</p>
<p>[34]  24022</p>	<p>[35]  24108</p>	<p>[36]  24097</p>
<p>[37]  23876 □ 25517 □ 25513 ■ 25514 ■</p>	<p>[38]  23852</p>	<p>[39]  24091</p>
<p>[40]  24006</p>	<p>[41]  24005</p>	<p>[42]  24321</p>
<p>[43]  24322</p>		
<p> 24111</p>	<p> 25936</p>	<p> 24033</p>
<p> 13164</p>		



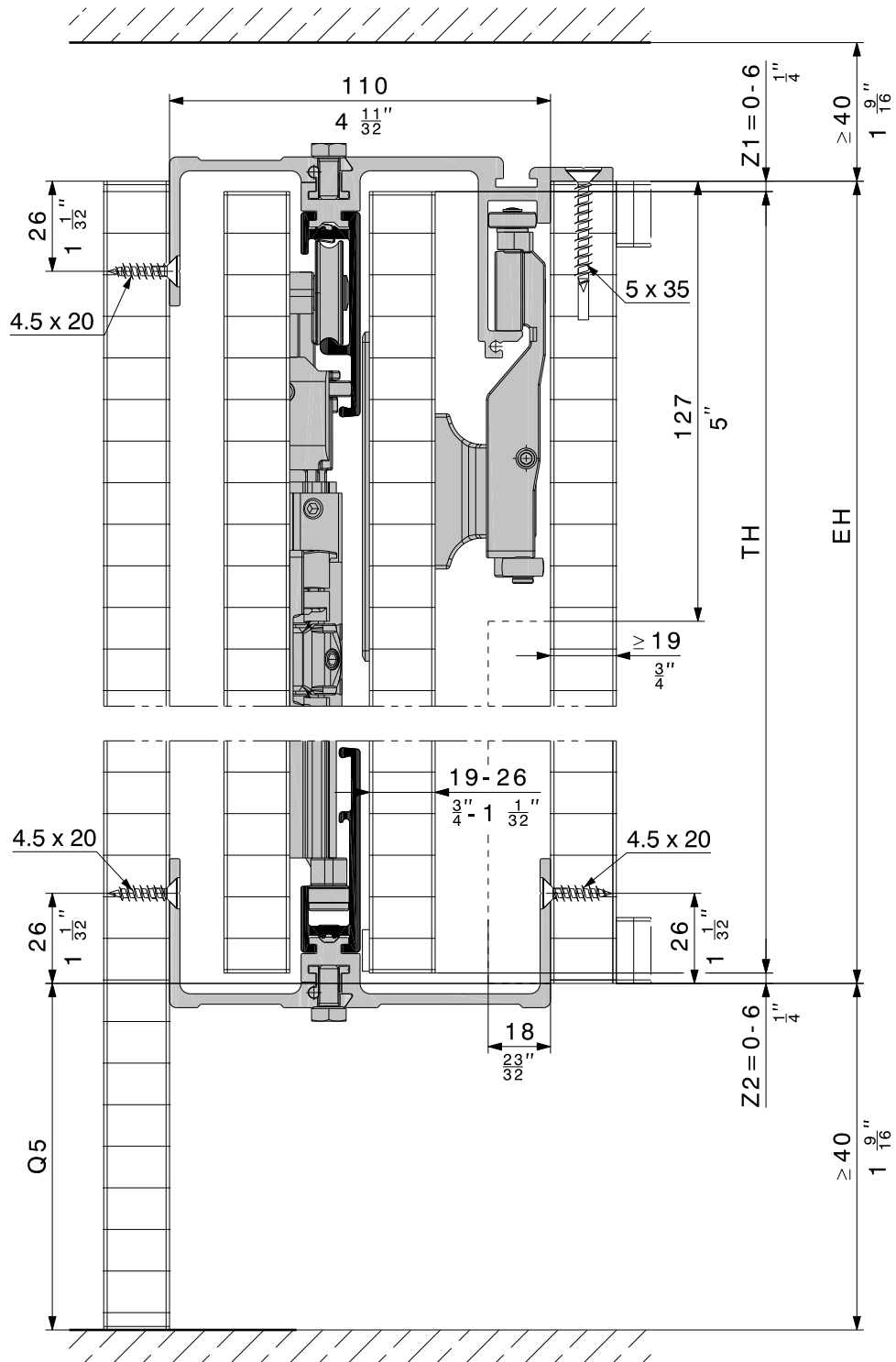
## 5 Planung / Planification / Planning / Progettazione

### 5.1

DE	Planung: Vorliegende Schrankfront mit Bodenprofil
FR	Planification : Façade d'armoire coulissant devant le corps du meuble avec profil au sol
EN	Planning: Front-running cabinet front with bottom profile
IT	Progettazione: Frontale davanti al corpo dell'armadio con profilo a pavimento

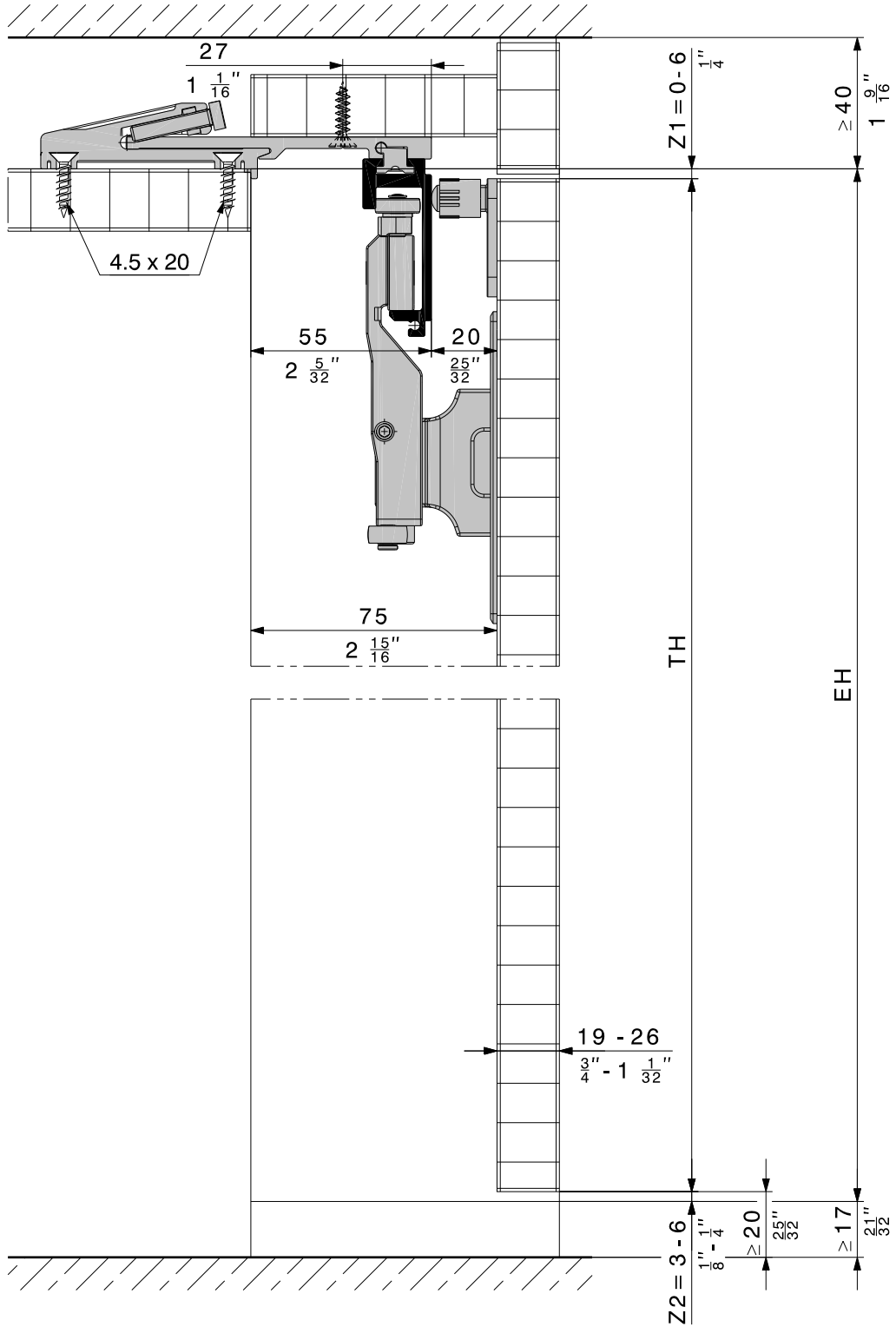


1\* DE demontierbar / FR démontable / EN removable / IT smontabile

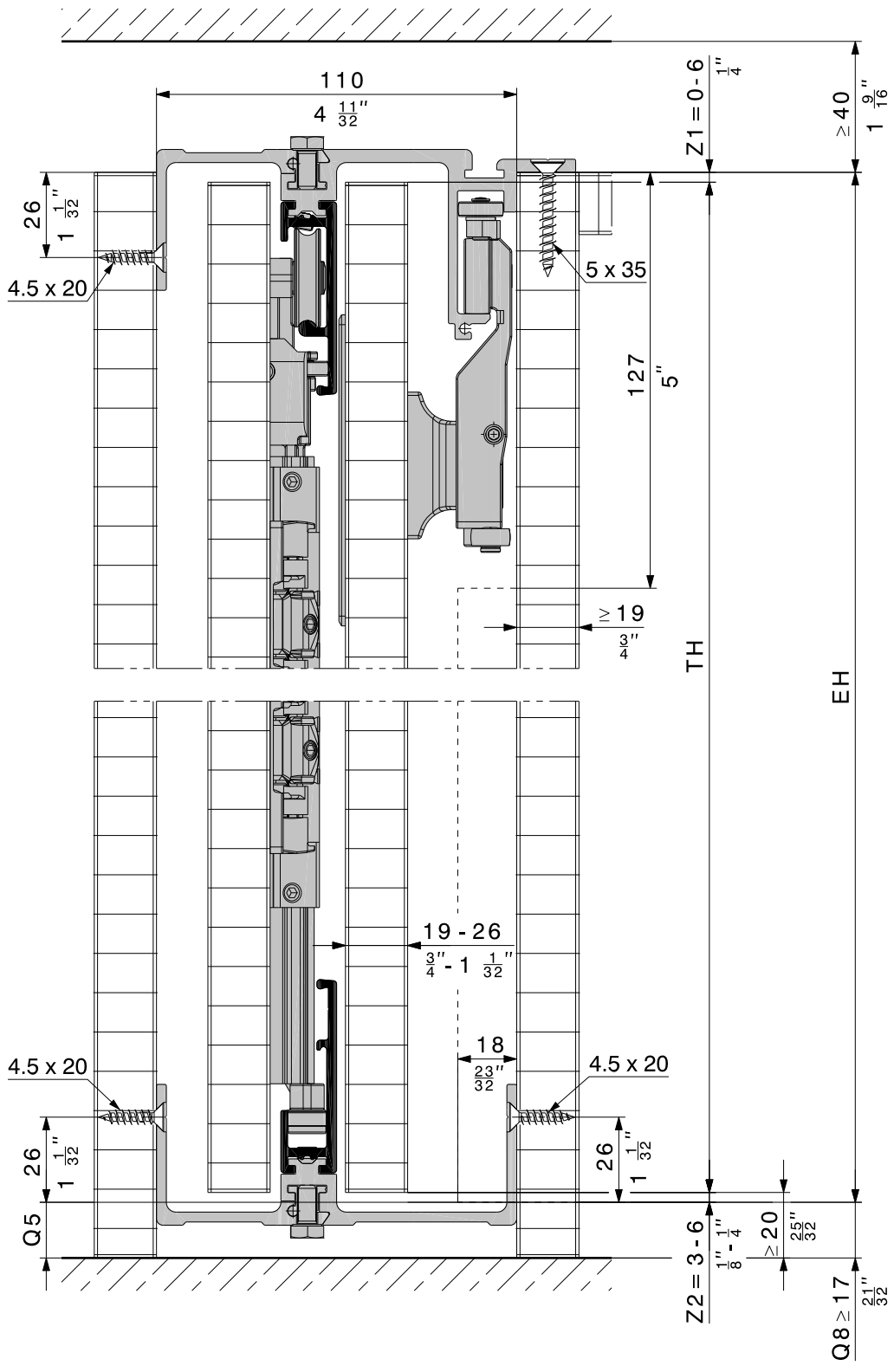
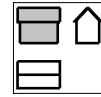


5.2

DE	Planung Nischenabdeckung ohne Möbelboden	
FR	Planification dissimulation de niche sans élément inférieur de meuble	
EN	Planning recess cover without a cabinet base	
IT	Progettazione mascheratura della nicchia senza fondo del mobile	

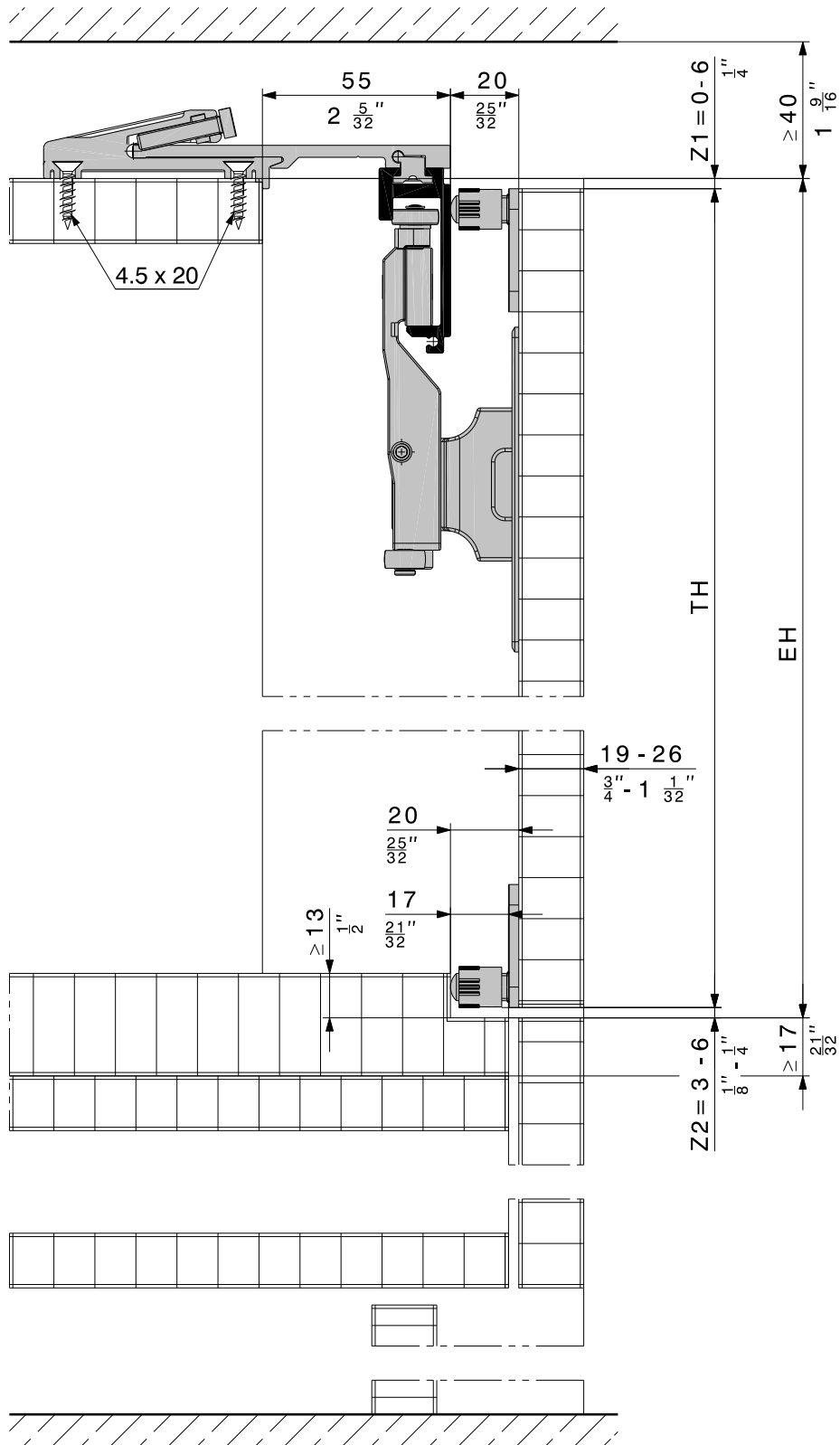


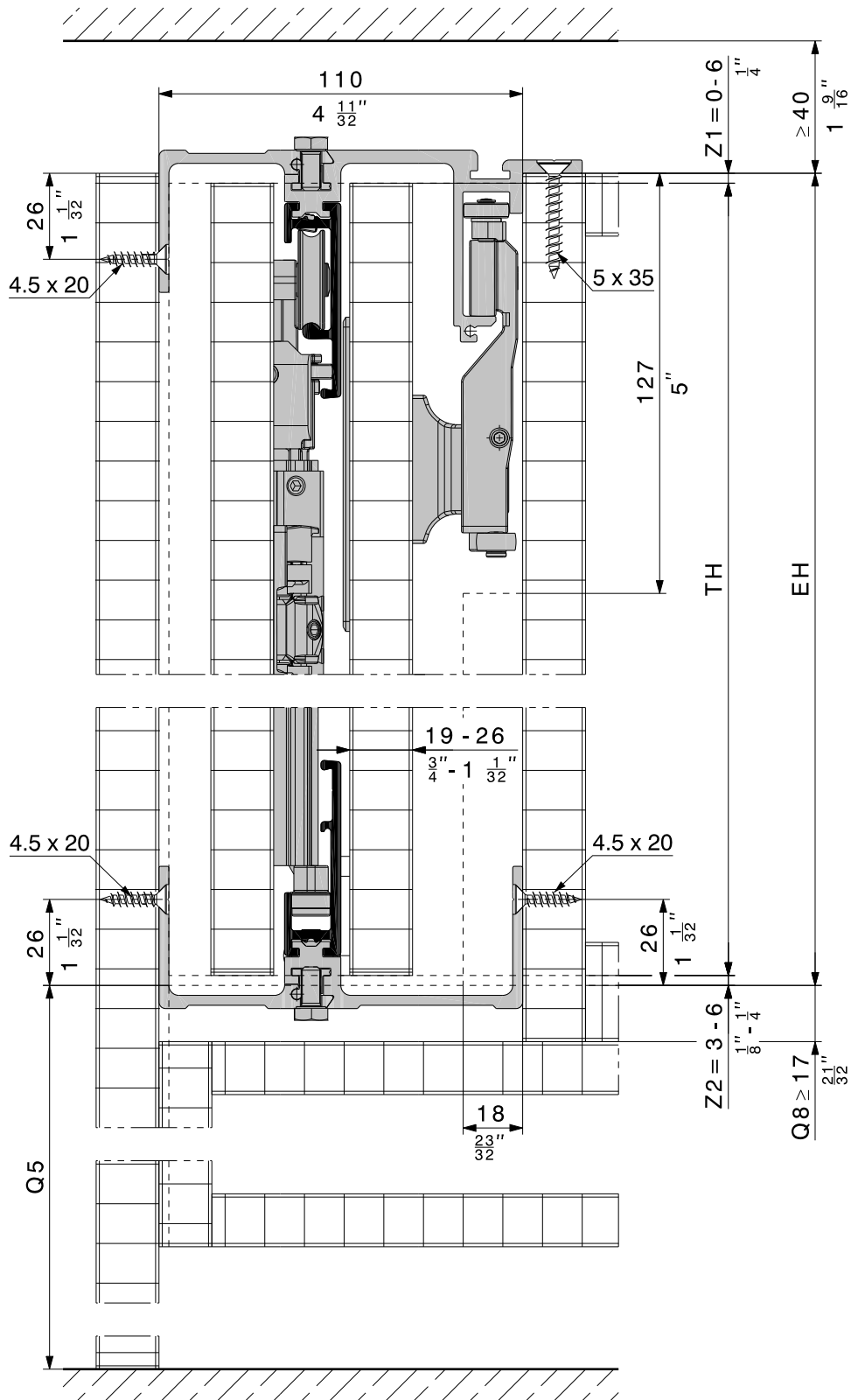




5.3

DE	Planung Türen von der Arbeitsplatte bis Oberkante Schrank	
FR	Planification portes allant du plan de travail jusqu'au bord supérieur de l'armoire	
EN	Planning doors from the worktop up to the top cabinet edge	
IT	Progettazione ante del piano di lavoro fino al bordo superiore dell'armadio	

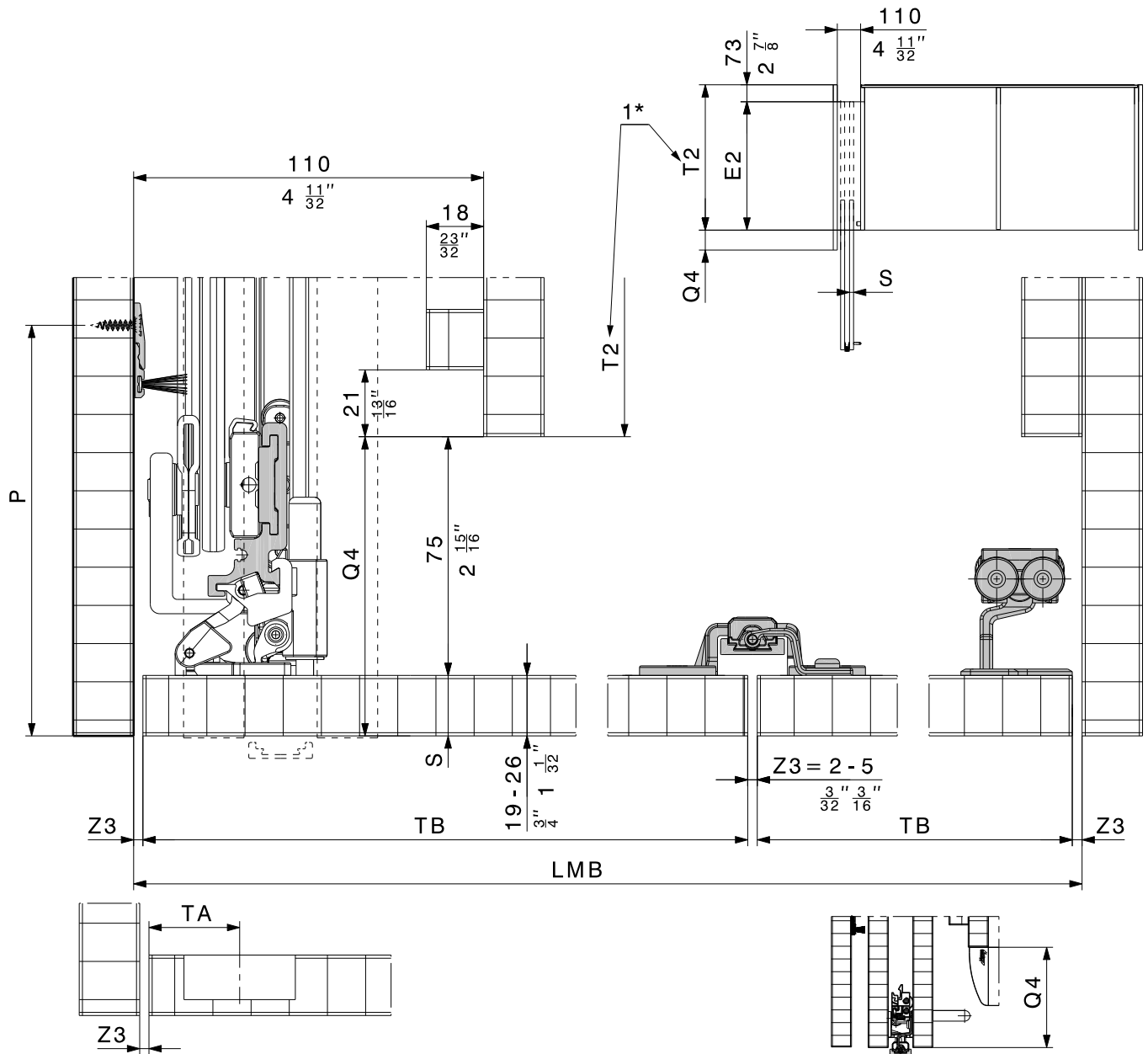




## 6 Berechnung / Calcul / Calculation / Calcolo

### 6.1

DE	Berechnungen Masse Grundriss 2-türig max. 1420 mm	
FR	Calculs des dimensions, plan d'ensemble max. de 1420 mm (2 portes)	
EN	Calculations for floor plan dimensions max. 1420 mm (4'7 <sup>29</sup> / <sub>32</sub> " ) (2-door)	
IT	Calcoli delle misure di pianta max 1420 mm (2 ante)	



Z3	TA
2 mm ( $\frac{1}{16}$ " )	29.5 mm ( $1\frac{5}{16}$ " )
3 mm ( $\frac{1}{8}$ " )	28.5 mm ( $1\frac{1}{8}$ " )
4 mm ( $\frac{5}{32}$ " )	27.5 mm ( $1\frac{3}{32}$ " )
5 mm ( $\frac{1}{4}$ " )	26.5 mm ( $1\frac{1}{16}$ " )

$$P = S + 110$$

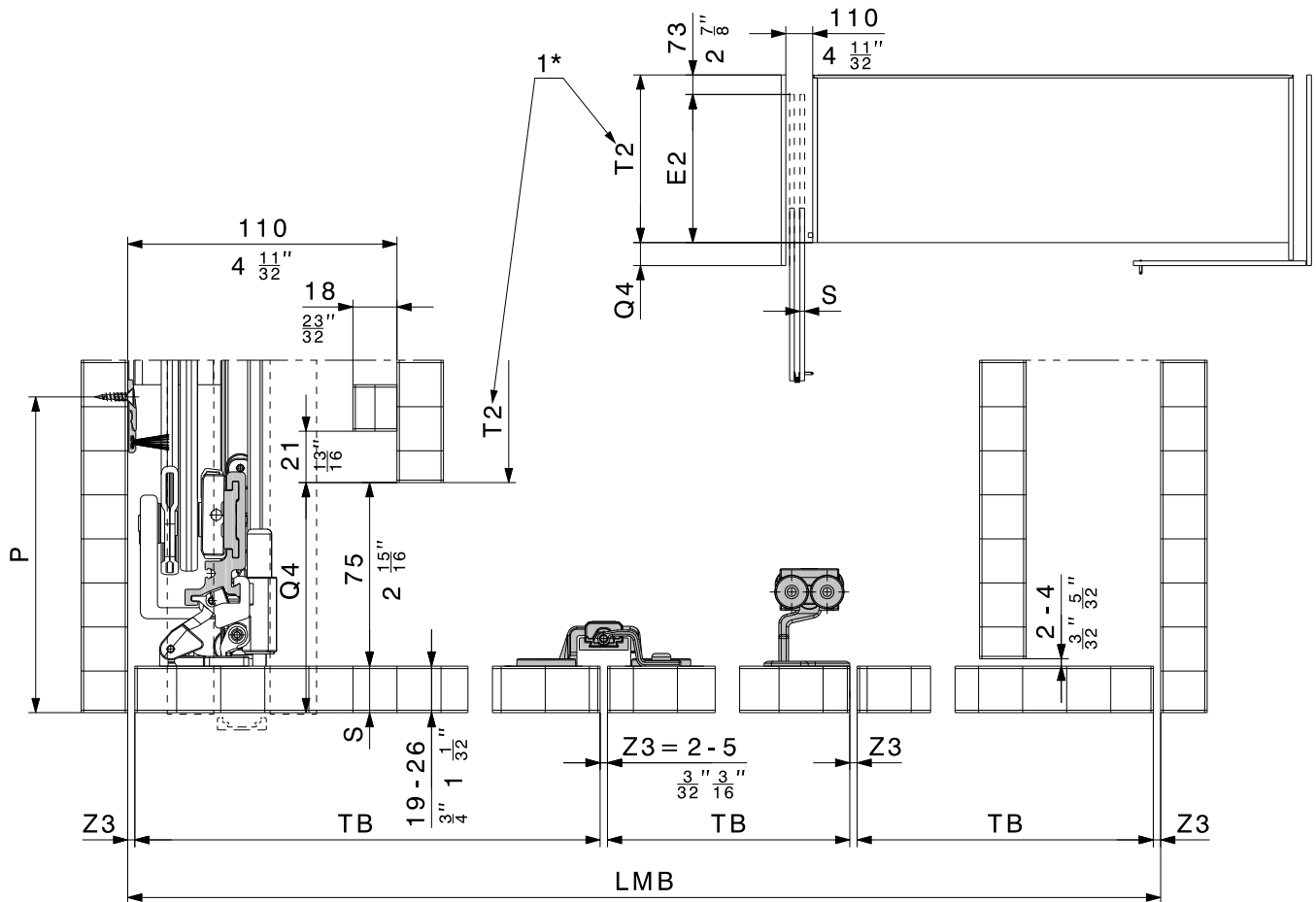
$$Q4 = 75 + S$$

$$T2 = TB + 73 - Q4$$

- 1\*** DE In Verwendung mit 24005 Zusatz Drehstangenschloss, siehe Seite 64  
 FR Pour utilisation avec le système de fermeture serrure espagnolette 24005, page 64  
 EN In conjunction with 24005 accessory for espagnolette lock, see page 64  
 IT Da utilizzare con chiusura supplementare 24005 per serratura ad asta rotante

6.2

DE	Berechnungen Masse Grundriss 3-türig max. 2120 mm	
FR	Calculs des dimensions, plan d'ensemble max. de 2120 mm (3 portes)	
EN	Calculations for floor plan dimensions max. 2120 mm (6'11 <sup>15</sup> / <sub>32</sub> " ) (3-door)	
IT	Calcoli delle misure di pianta max 2120 mm (3 ante)	



T2	TH	E2
≤ 680 (2'2 <sup>25</sup> / <sub>32</sub> " )	1250 mm - 1850 mm (4'1 <sup>7</sup> / <sub>32</sub> " - 6'2 <sup>27</sup> / <sub>32</sub> " )	≤ 607 (1'11 <sup>29</sup> / <sub>32</sub> " )
≤ 680 (2'2 <sup>25</sup> / <sub>32</sub> " )	1851 mm - 2600 mm (6'1 <sup>1</sup> / <sub>8</sub> " - 8'6 <sup>3</sup> / <sub>8</sub> " )	≤ 607 (1'11 <sup>29</sup> / <sub>32</sub> " )

DE Für die Berechnung der Einzeltüren siehe Montageanleitung: 25737 HAWA Concepta 25/30 und 25738 HAWA Concepta 40/50.

FR Voir instructions de montage pour calculer les portes à un vantail : 25737 HAWA Concepta 25/30 et 25738 HAWA Concepta 40/50.

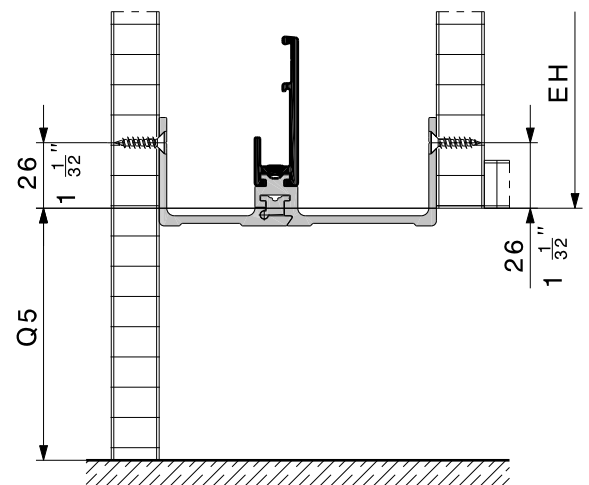
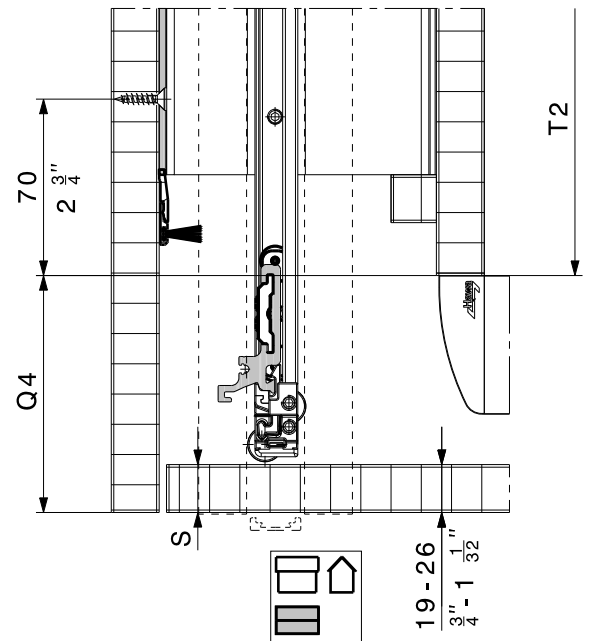
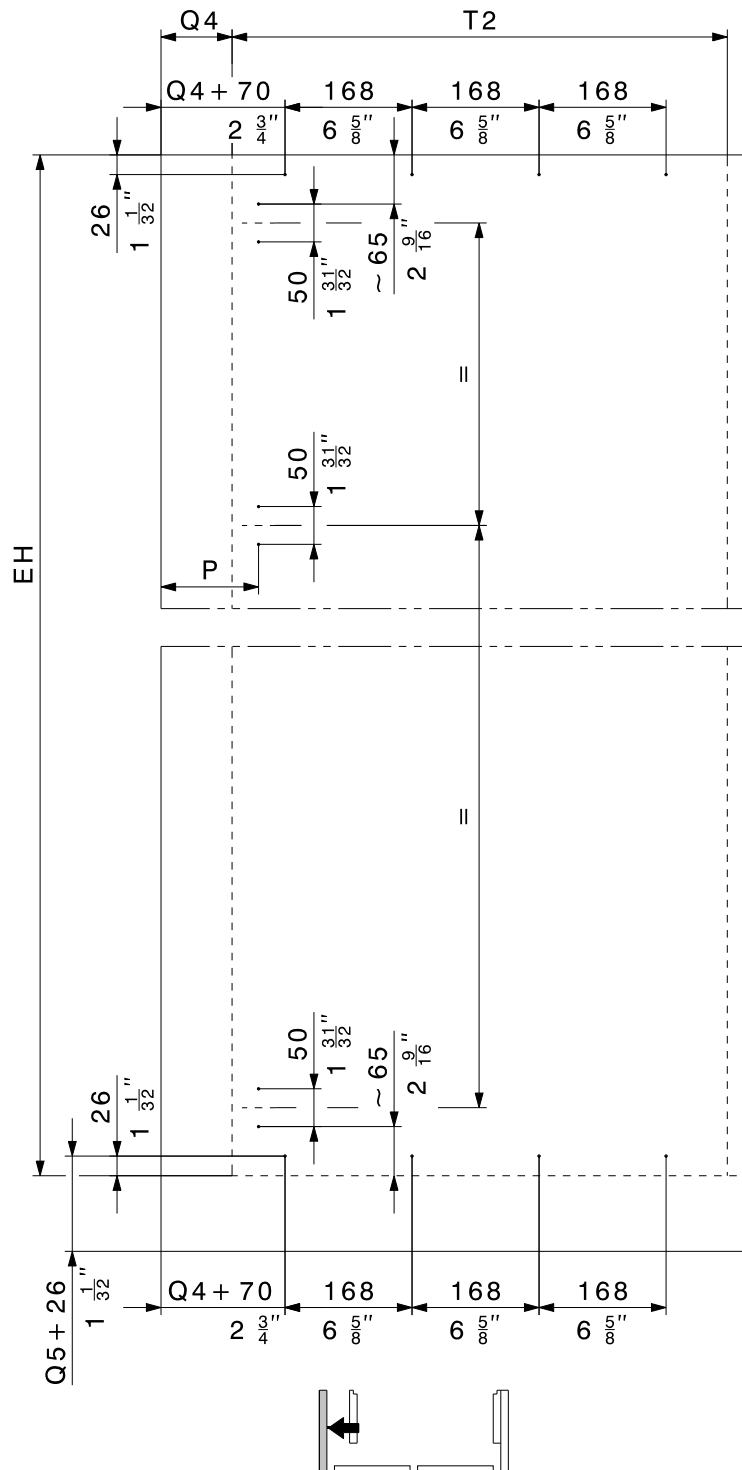
EN For the calculation of single doors see installation instructions: 25737 HAWA Concepta 25/30 and 25738 HAWA Concepta 40/50.

IT Per il calcolo delle ante singole vedere istruzione di montaggio: 25737 HAWA Concepta 25/30 e 25738 HAWA Concepta 40/50.

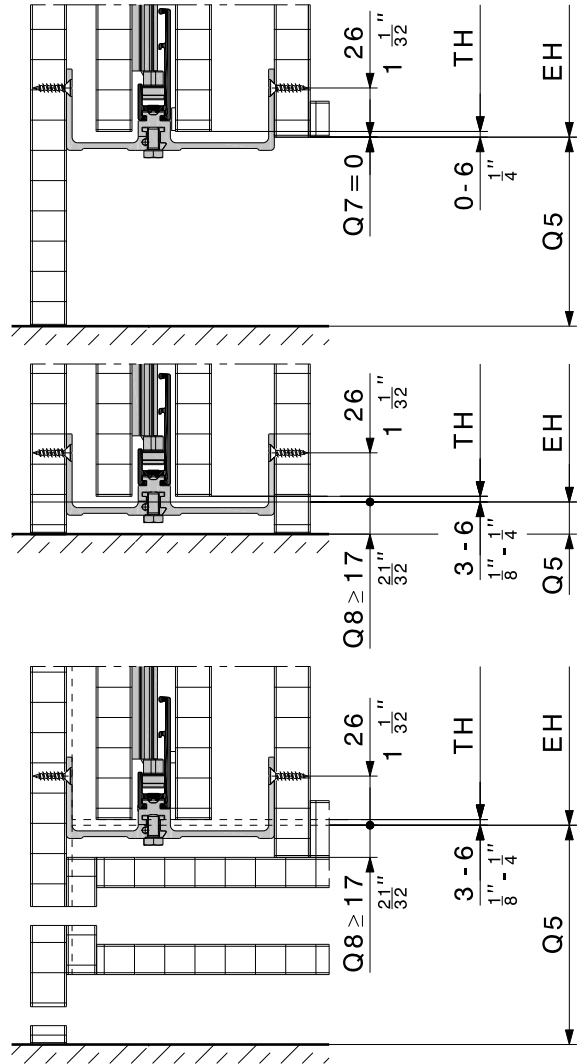
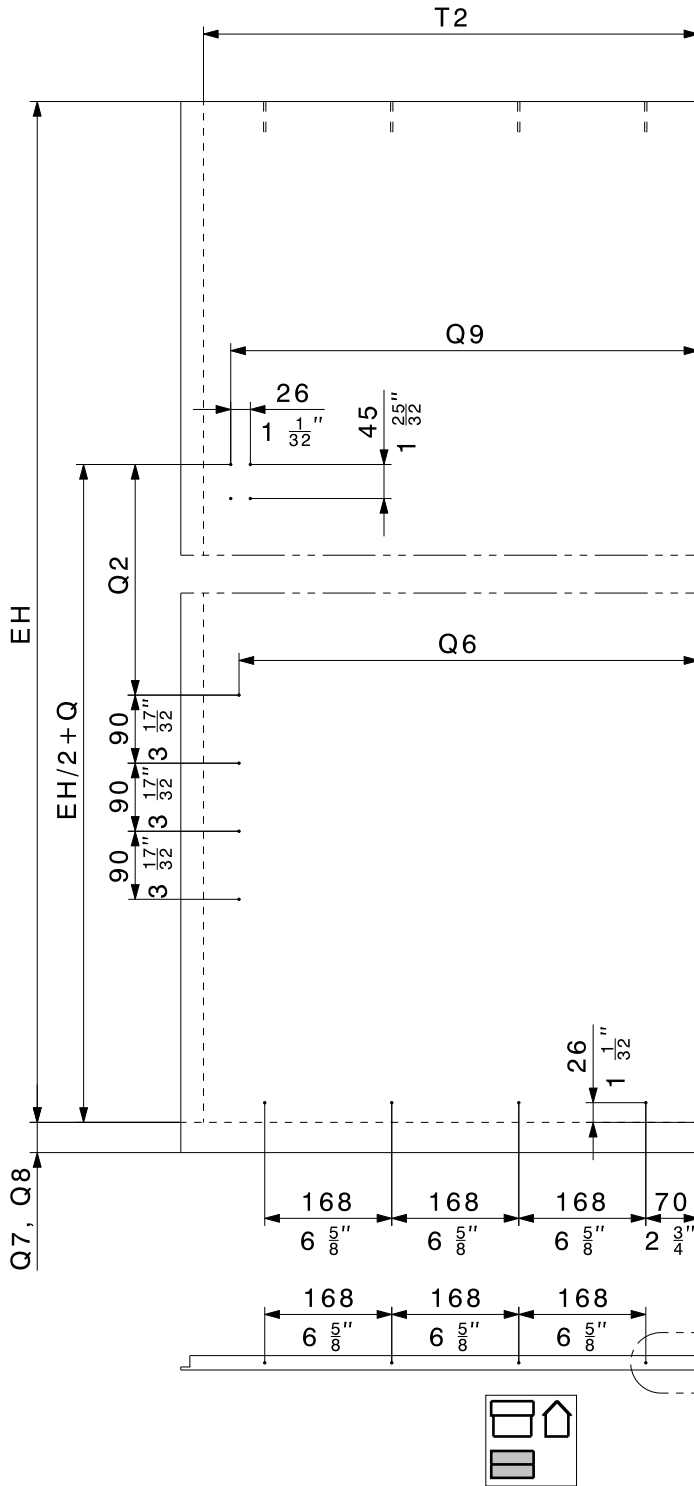
6.3

DE	Berechnungen Bohrposition
FR	Calculs position de perçage
EN	Calculations drill position
IT	Calcoli delle posizioni di foratura

DE Aussenseite / FR Côté extérieur /  
EN External face / IT Lato esterno



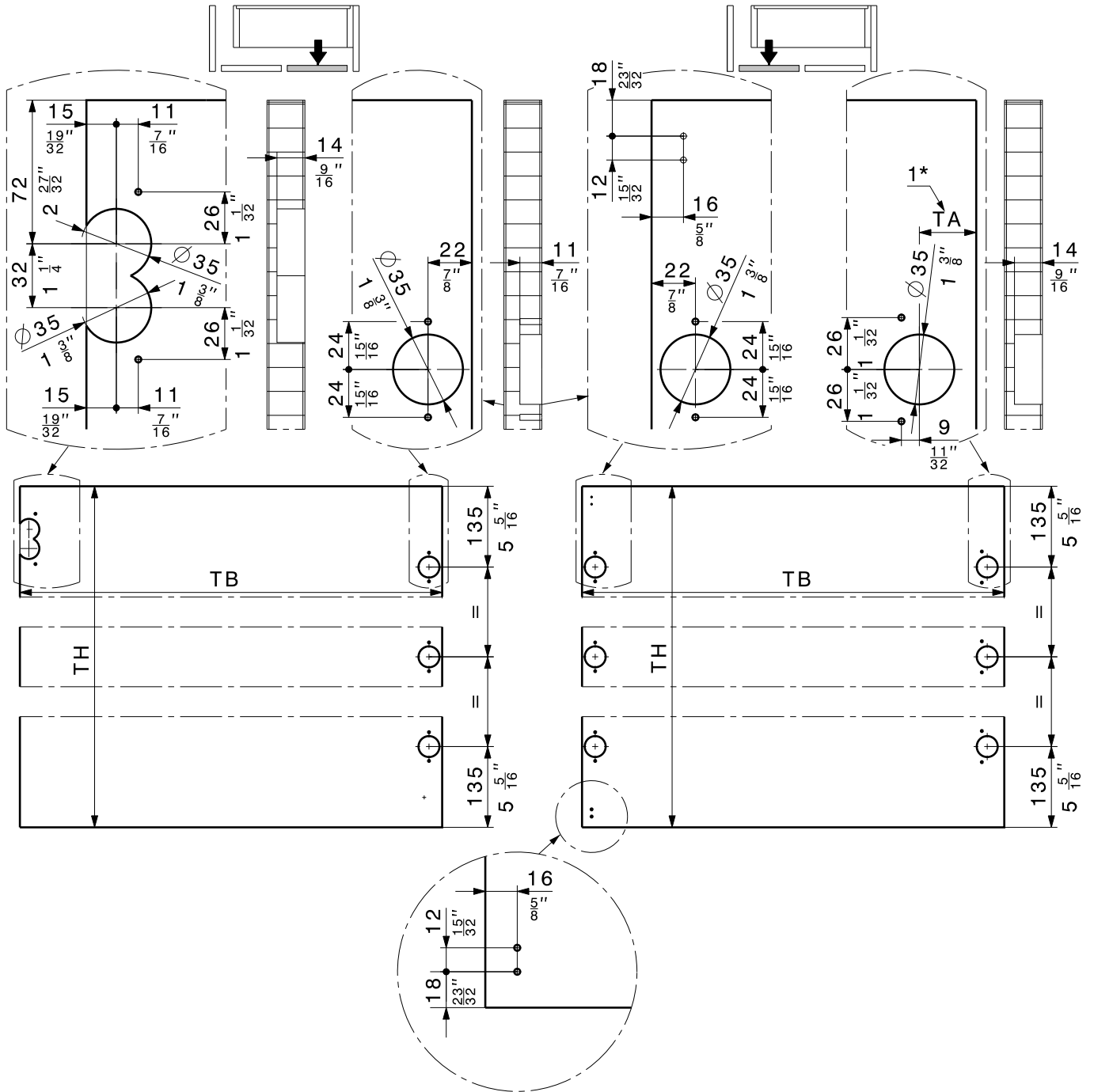
DE Korpuseite / FR Côté corps de meuble /  
EN Cabinet face / IT Lato mobile



EH	Q	Q2
1250 mm - 1850 mm (4'1 7/32" - 6'27/32")	370 mm (1'2 9/16")	555 mm (1'9 21/32")
1851 mm - 2600 mm (6'7/8" - 8'6 3/8")	660 mm (2'1 31/32")	1155 mm (3'9 15/32")

Q9 = T2 - 66
Q6 = T2 - 77

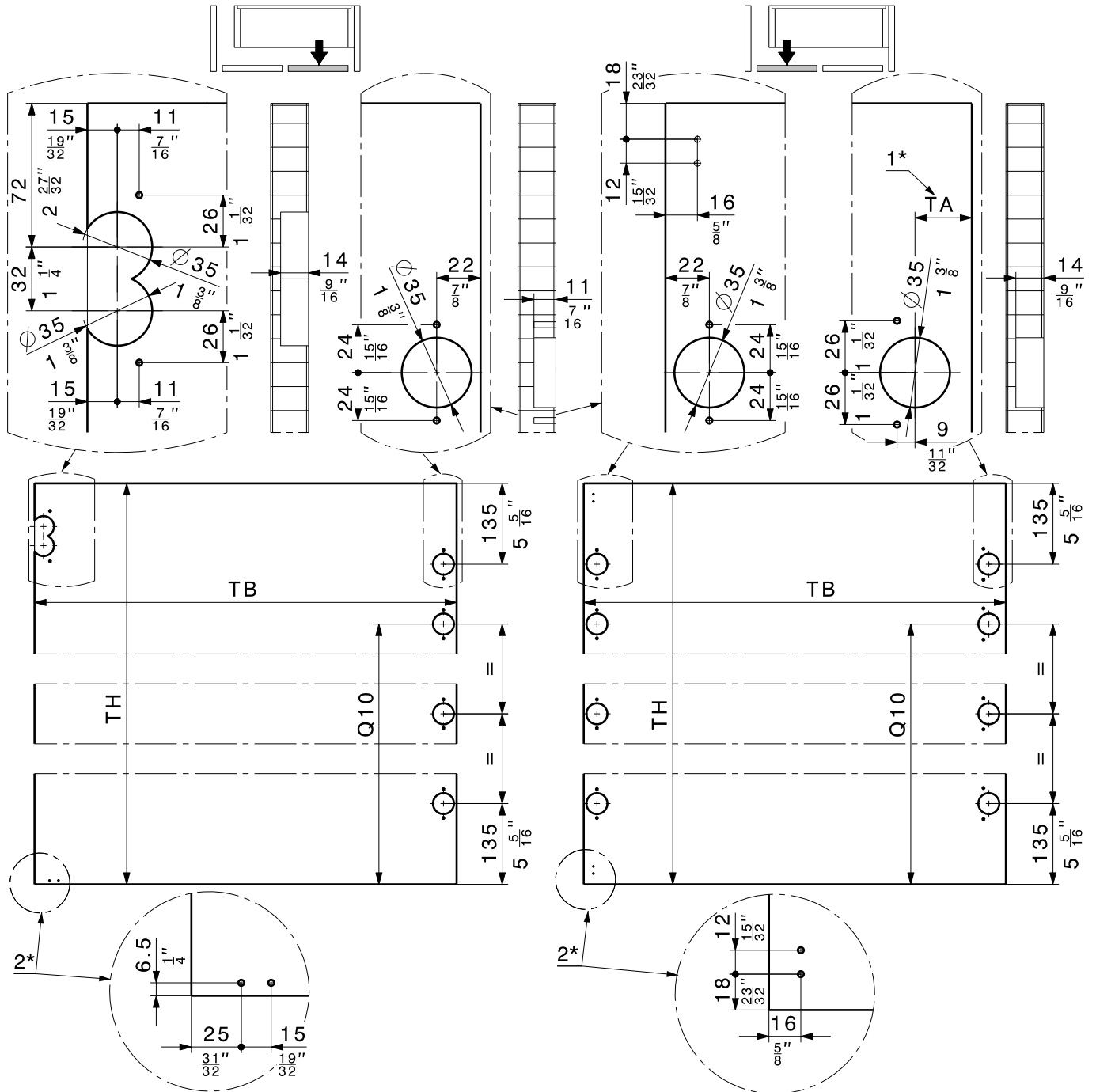
DE Bohrposition Türen mit Türhöhe 1250 mm - 1850 mm  
 FR Perçage portes de hauteur 1250 mm - 1850 mm  
 EN Door with door height 1250 mm - 1850 mm (4'1 <sup>7</sup>/<sub>32</sub>" - 6' <sup>27</sup>/<sub>32</sub>" )  
 IT Posizione di foratura ante con altezza 1250 mm - 1850 mm



1\* DE TA siehe Seite 28  
 FR TA voir page 28  
 EN TA see page 28  
 IT TA vedere pagina 28



DE Türen mit Türhöhe 1851 mm - 2600 mm  
 FR Perçage portes de hauteur 1851 mm - 2600 mm  
 EN Door with door height 1851 mm - 2600 mm (6'  $\frac{7}{8}$ " - 8'6  $\frac{3}{8}$ "")  
 IT Ante con altezza 1851 mm - 2600 mm



EH	Q10
1851 mm - 1999 mm (6' $\frac{7}{8}$ " - 6'6 $\frac{11}{32}$ "")	TH $\frac{1}{2}$ + 490
2000 mm - 2600 mm (6'6 $\frac{3}{4}$ " - 8'6 $\frac{3}{8}$ "")	TH-235

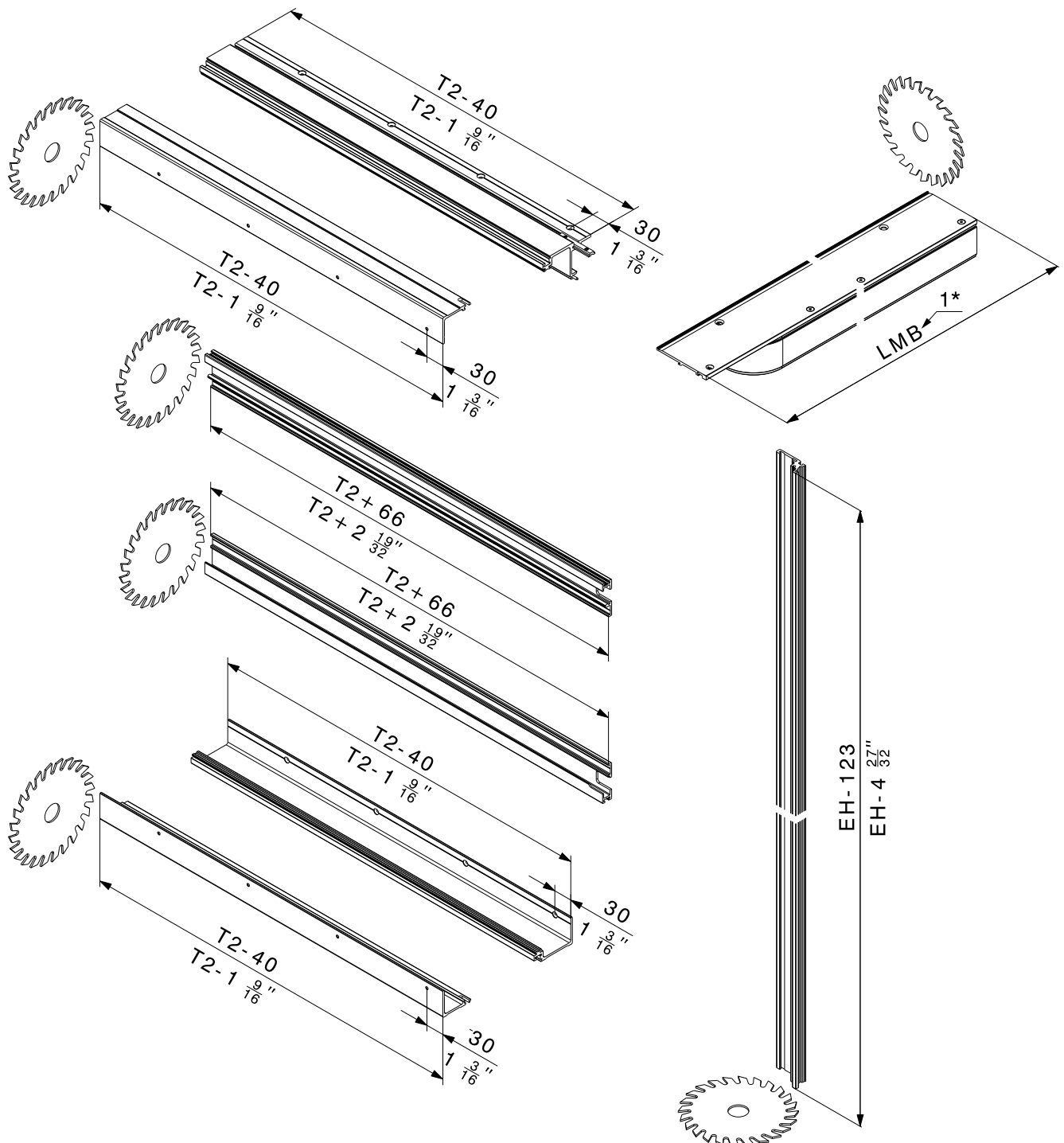
1\* DE TA siehe Seite 28  
 FR TA voir page 28  
 EN TA see page 28  
 IT TA vedere pagina 28

2\* DE Variante mit Bodenprofil  
 FR Variante avec profil au sol  
 EN Bottom profile variant  
 IT Variante con profilo a pavimento

6.4

DE	Berechnungen und Bearbeitung der Profile
FR	Calculs calcul et usinage des profils
EN	Calculations calculating and processing profiles
IT	Calcoli e lavorazione dei profili

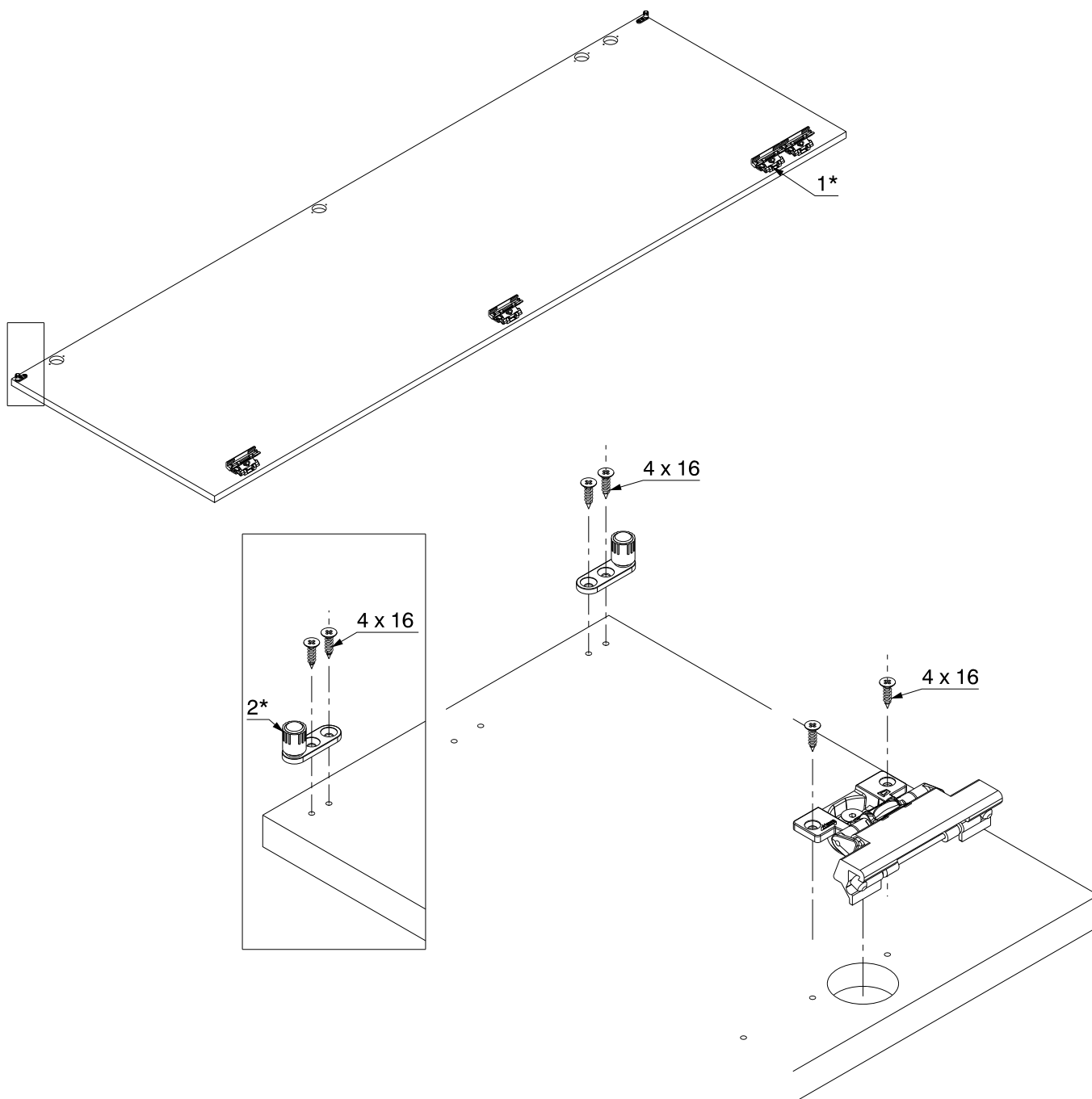
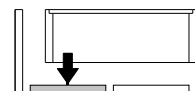
1\* DE Empfohlen: LMB an zusammengebautem Objekt messen / FR Recommendation: mesurer la largeur intérieure (LMB) au niveau de l'objet monté / EN Recommended: Measure the clearance (LMB) on the assembled object / IT Raccomandazione: Misurare la larghezza interna (LMB) sull'oggetto assemblato



## 7 Vormontage / Prémontage / Pre-assembly / Montaggio preliminare

### 7.1

DE	Vormontage Drehtüre
FR	Prémontage porte pivotante
EN	Pre-assembly of the pivot door
IT	Montaggio preliminare anta girevole

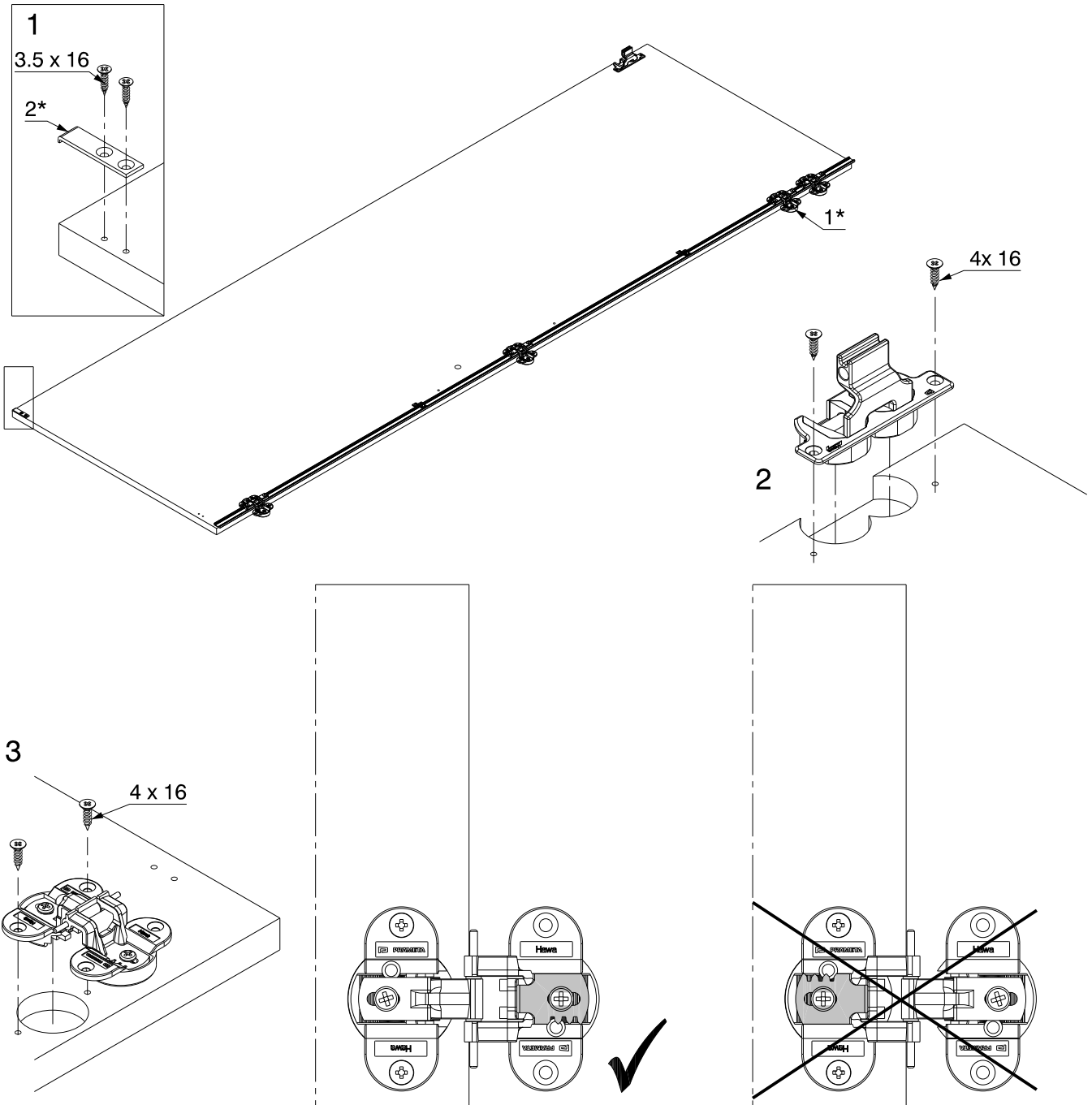
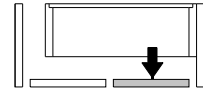


	EH	DE Anzahl / FR Nombre / EN Number IT Quantità
1*	1250 mm - 1850 mm (4'1 <sup>7</sup> / <sub>32</sub> " - 6' <sup>27</sup> / <sub>32</sub> " )	3x
	1851 mm - 2600 mm (6' <sup>7</sup> / <sub>8</sub> " - 8'6 <sup>3</sup> / <sub>8</sub> " )	4x

2\* DE Nur mit Bodenprofil  
FR Seulement avec profil de sol  
EN Only with bottom profile  
IT Solo con profilo a pavimento

7.2

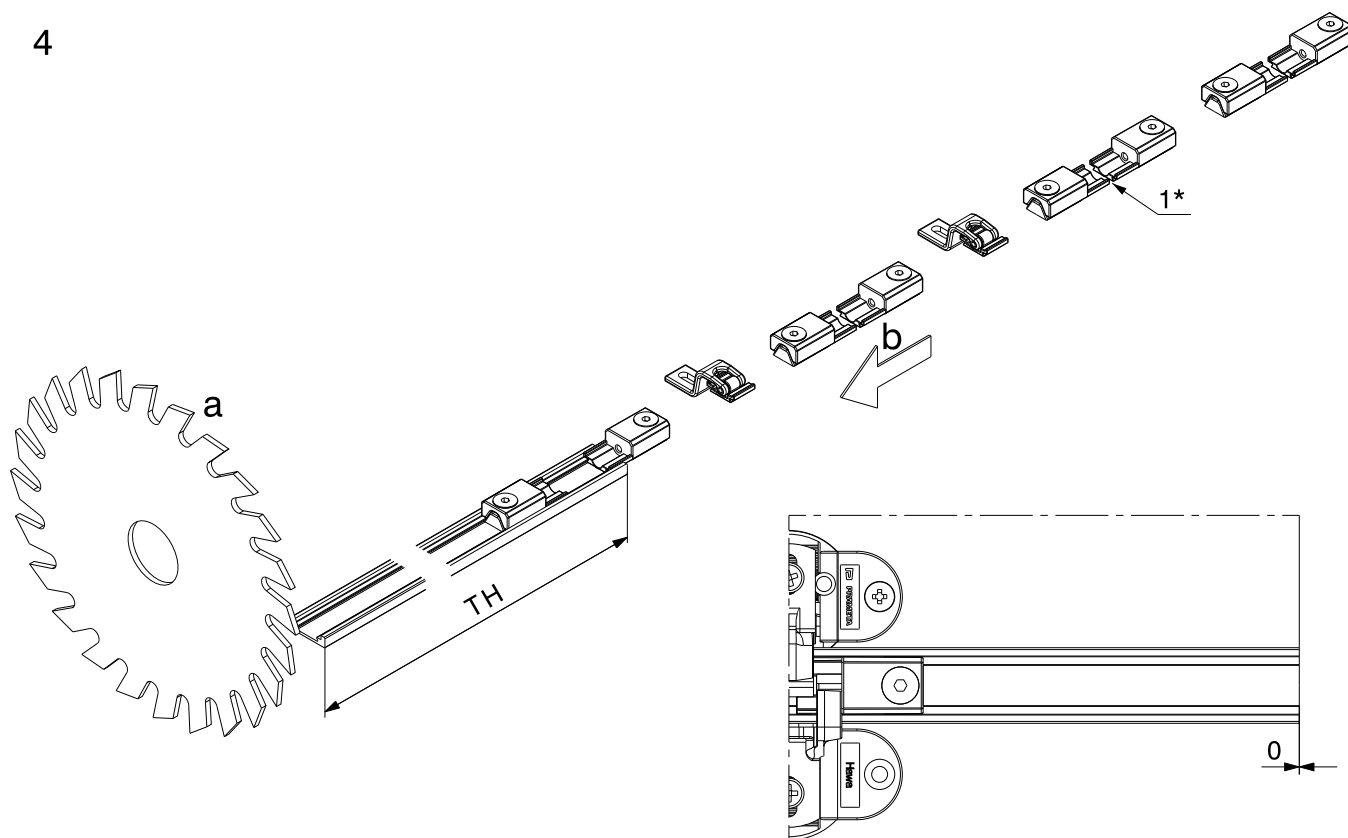
DE	Vormontage Falttüre
FR	Prémontage porte pliante
EN	Pre-assembly of folding door
IT	Montaggio preliminare anta a libro



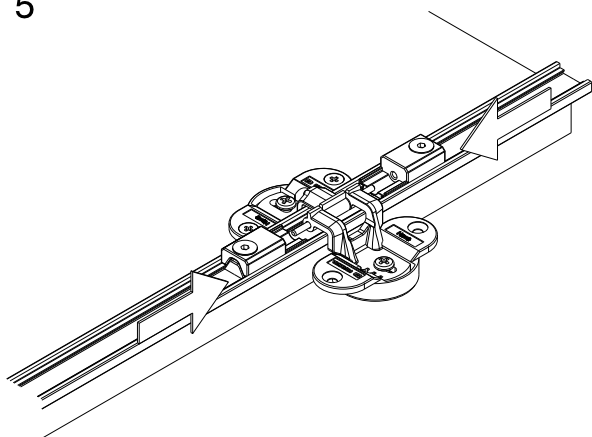
	EH	DE Anzahl / FR Nombre / EN Number IT Quantità
1*	1250 mm - 1850 mm (4'1 <sup>1</sup> / <sub>2</sub> " - 6' <sup>27</sup> / <sub>32</sub> " )	3x
	1851 mm - 2600 mm (6' <sup>7</sup> / <sub>8</sub> " - 8'6 <sup>3</sup> / <sub>8</sub> " )	4x

2\* DE Nur mit Bodenprofil  
FR Seulement avec profil de sol  
EN Only with bottom profile  
IT Solo con profilo a pavimento

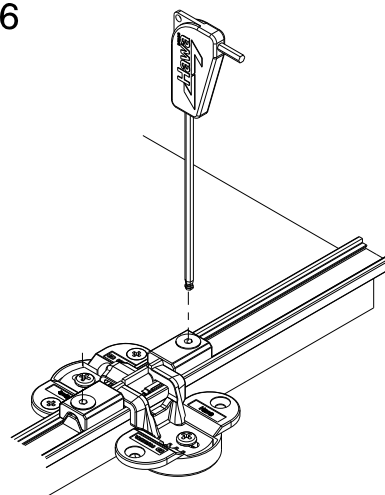
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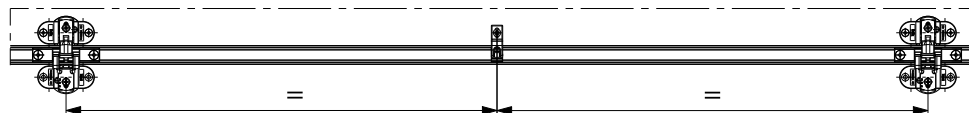
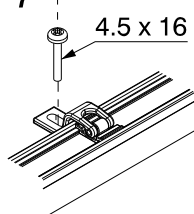
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6



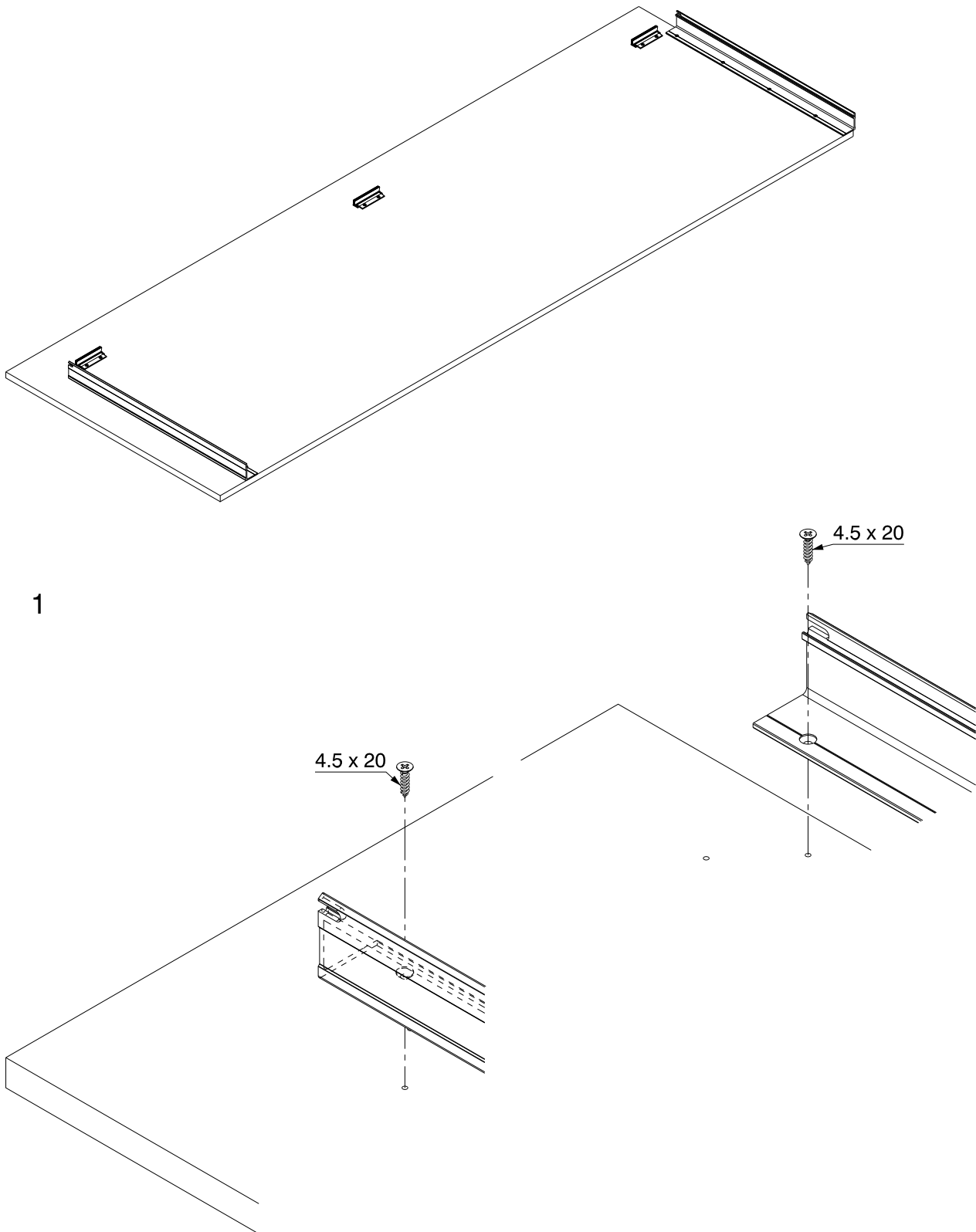
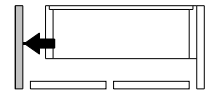
7



	EH	DE Anzahl / FR Nombre / EN Number IT Quantità
1*	1250 mm - 1850 mm (4'1 <sup>7</sup> / <sub>32</sub> " - 6' <sup>27</sup> / <sub>32</sub> ")	3x
	1851 mm - 2600 mm (6' <sup>1</sup> / <sub>8</sub> " - 8' <sup>6</sup> / <sub>8</sub> ")	4x

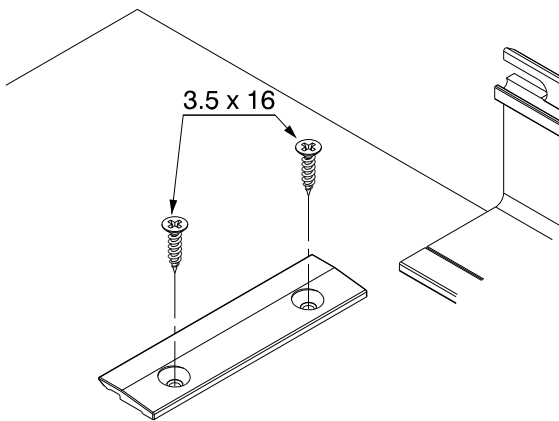
7.3

DE	Vormontage Aussenseite
FR	Prémontage côté extérieur
EN	Pre-assembly exterior side
IT	Solo con profilo a pavimento

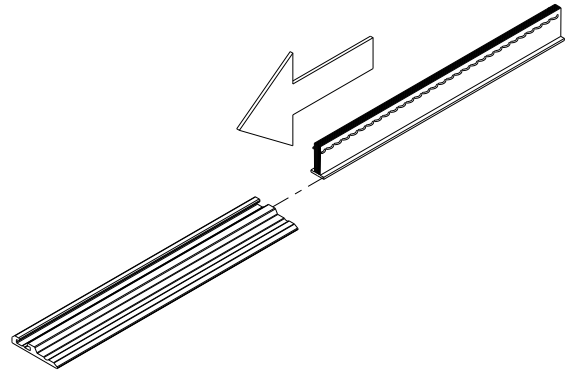


DE Türdicke S	DE Bürstenhöhe
FR Epaisseur de porte S	FR Hauteur de joint brosse
EN Door thickness S	EN Brush height
IT Spessore anta S	IT Altezza spazzola
26 mm - 22 mm (1 <sup>1</sup> / <sub>2</sub> " - <sup>7</sup> / <sub>8</sub> ")	10 mm ( <sup>13</sup> / <sub>32</sub> ")
22 mm - 19 mm ( <sup>7</sup> / <sub>8</sub> " - <sup>3</sup> / <sub>4</sub> ")	15 mm ( <sup>19</sup> / <sub>32</sub> ")

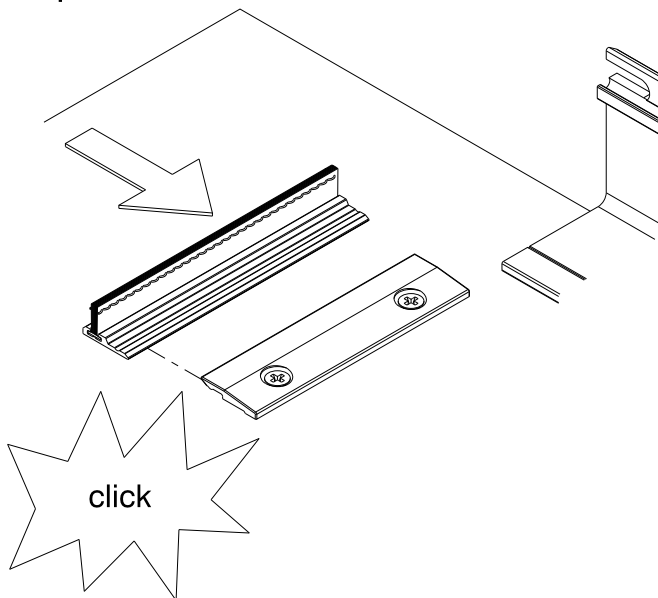
2



3



4




## 7.4

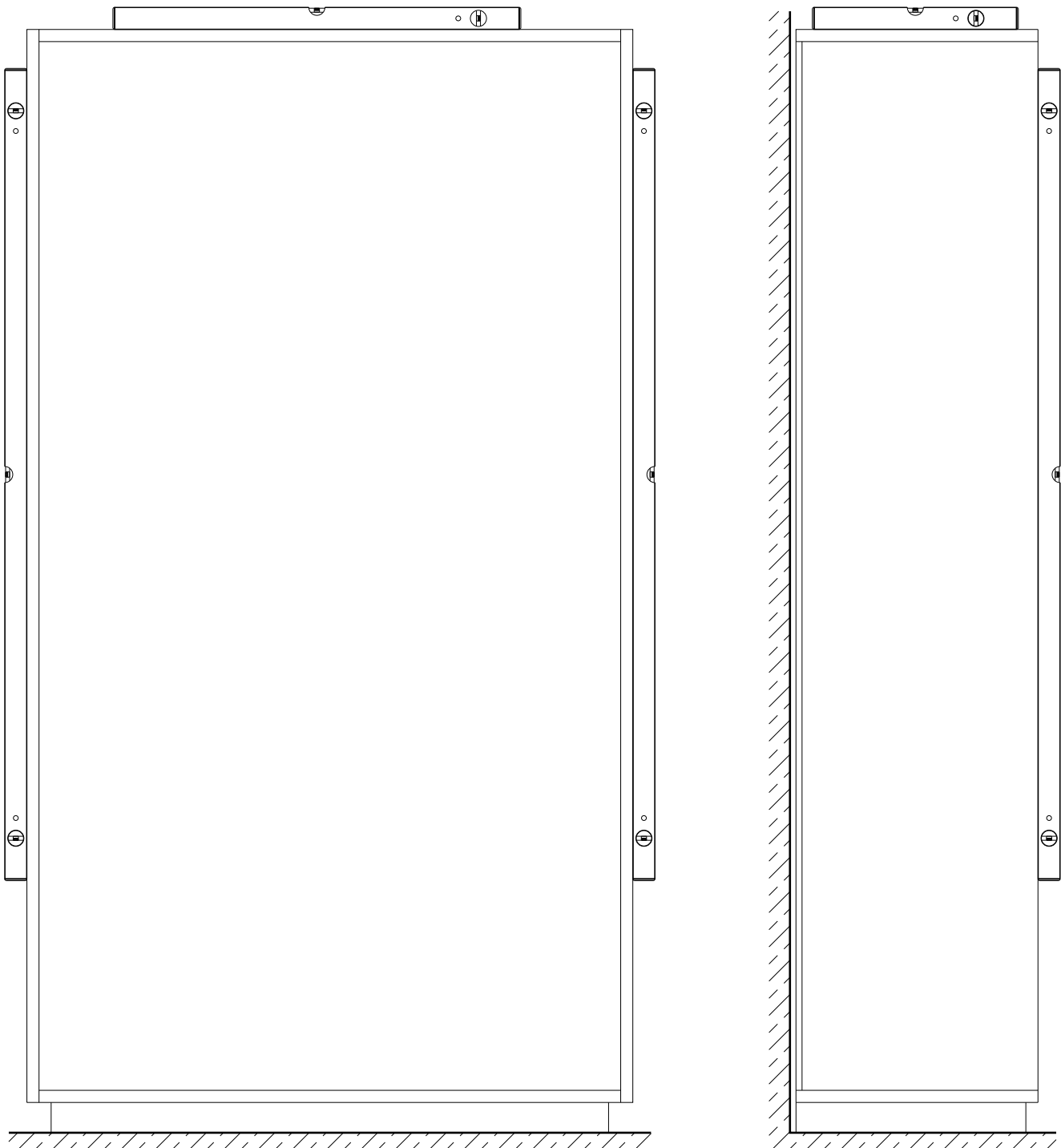
DE **Vormontage: Ausrichten des Schrankes**

FR **Prémontage : Ajustement de l'armoire**

EN **Pre-assembly: Aligning the cabinet**

IT **Montaggio preliminare: Allineamento dell'armadio**

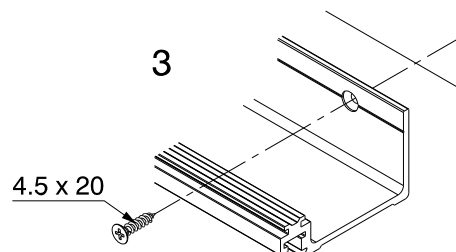
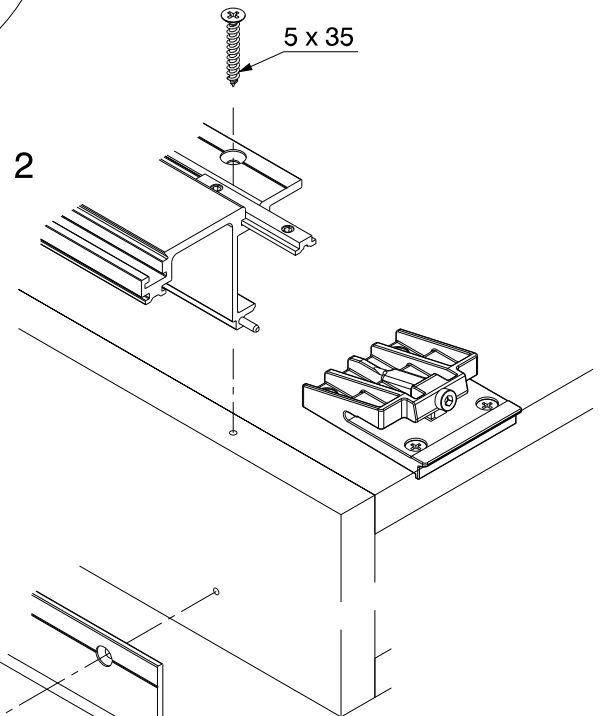
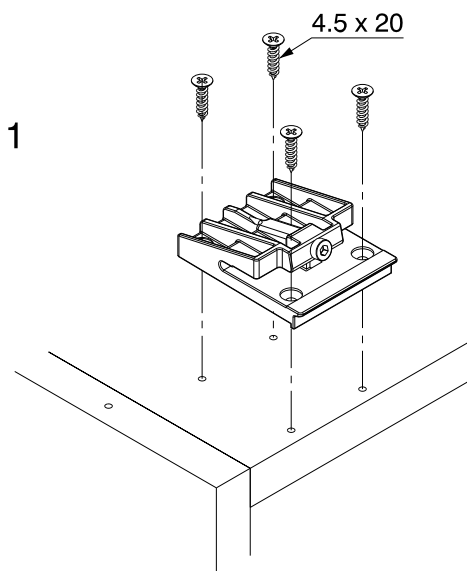
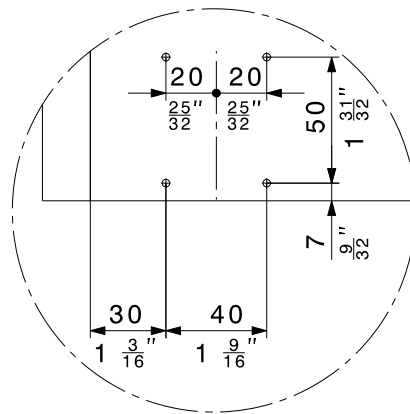
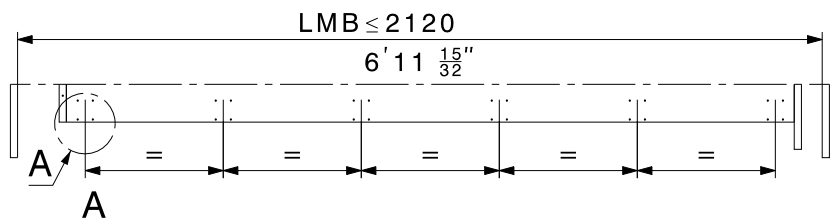
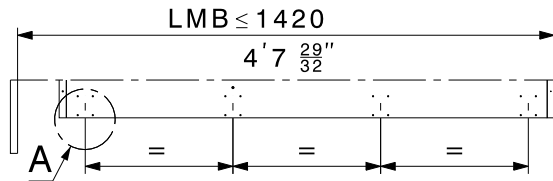
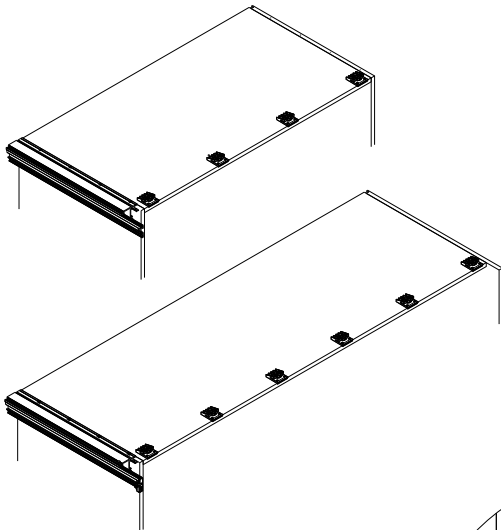
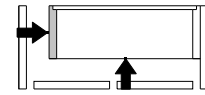
-  **DE** Der Schrank muss nivelliert und an den Baukörper (Boden, Wand, Decke) geschraubt werden!  
**FR** L'armoire doit être mise à niveau et vissée sur le corps de bâtiment (sol, mur, plafond)!  
**EN** The cabinet must be levelled and screwed to the building (floor, wall or ceiling)!  
**IT** L'armadio deve essere livellato e avvitato al corpo edilizio (pavimento, parete, soffitto)!



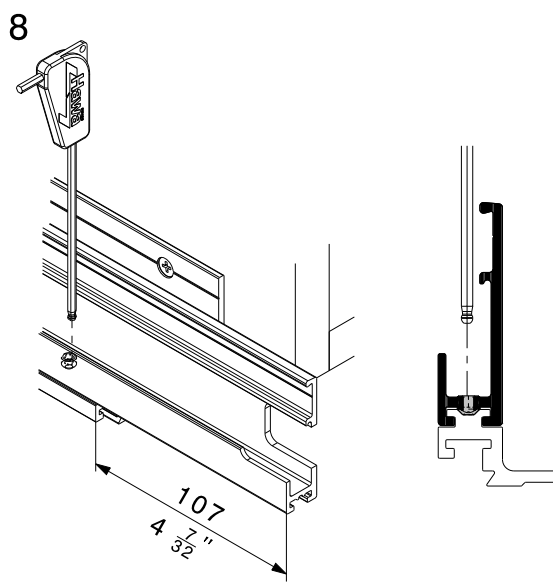
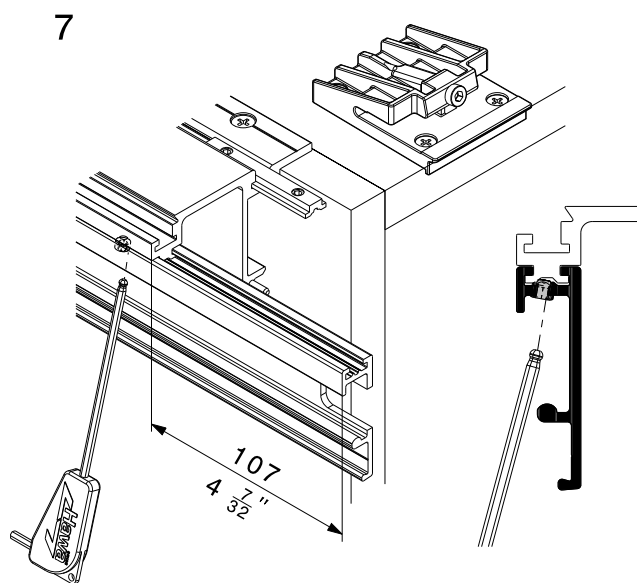
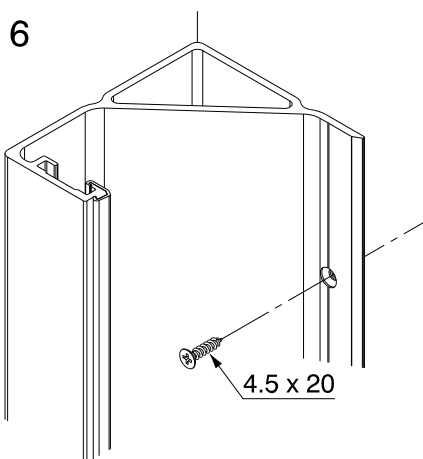
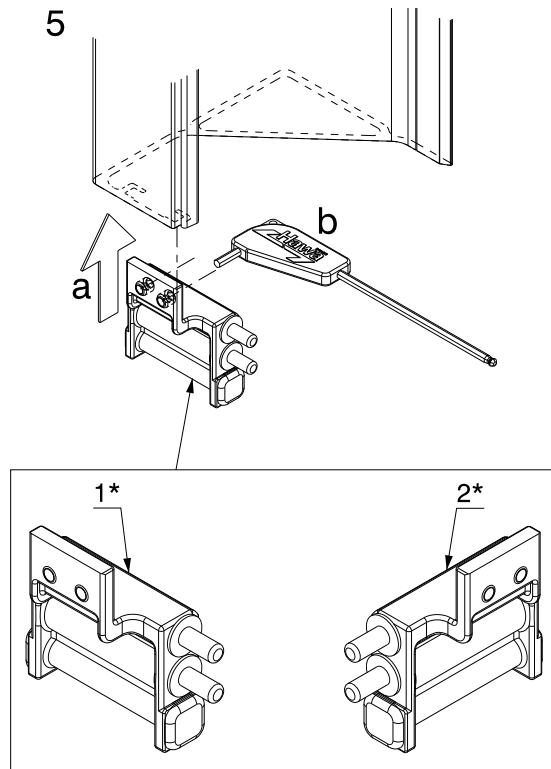
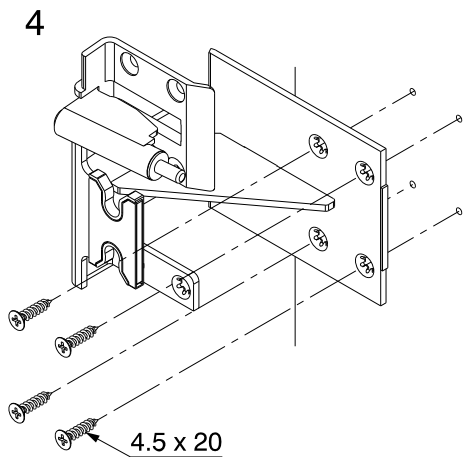


7.5

DE	Vormontage Korpus
FR	Prémontage corps de meuble
EN	Pre-assembly cabinet body
IT	Montaggio preliminare mobile



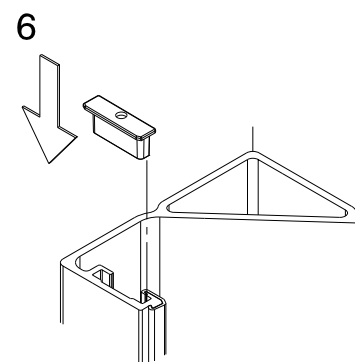
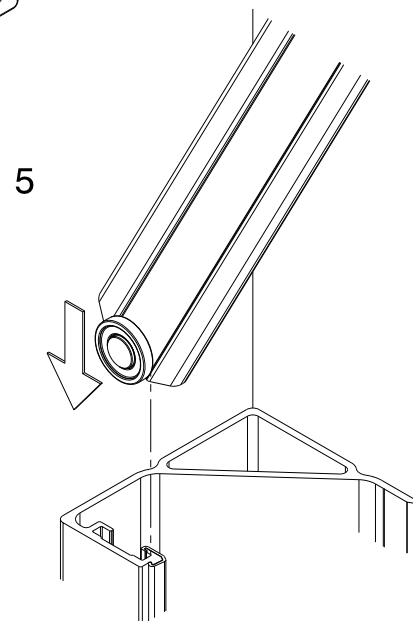
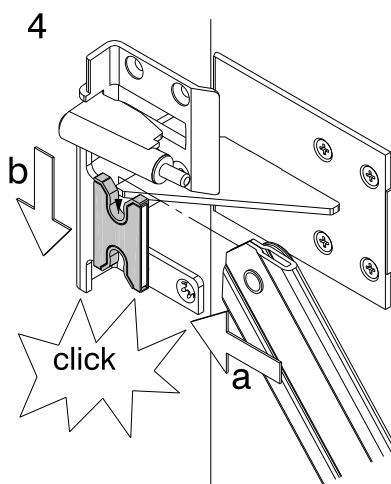
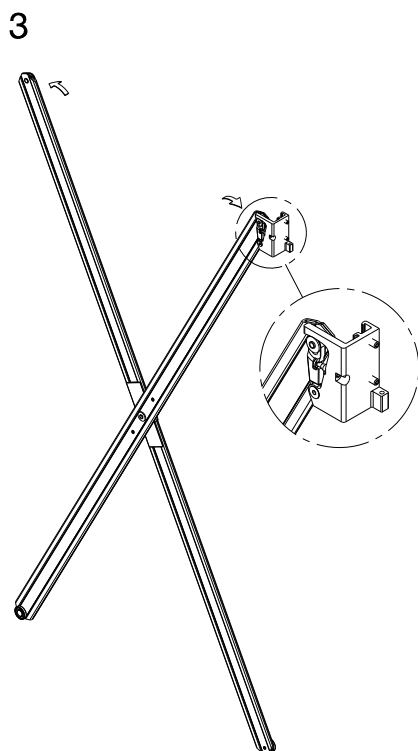
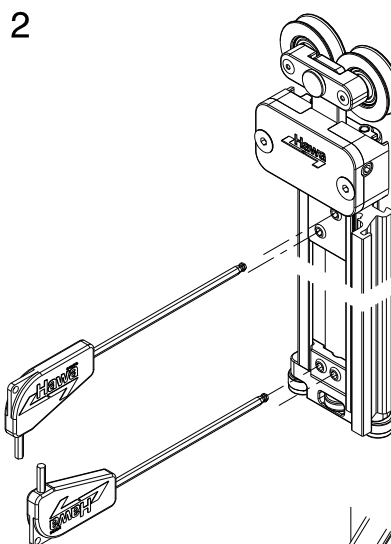
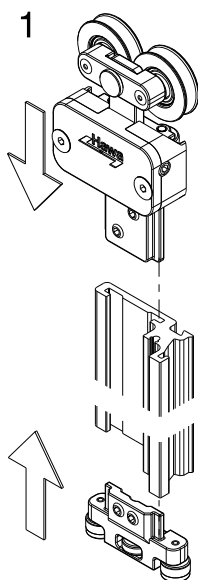
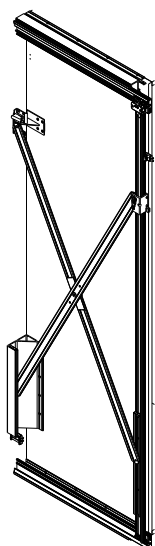
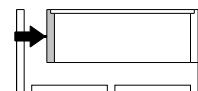
- 1\* DE Stopper Anlage links / FR Butée d'arrêt installation à gauche / EN Stopper left-hand systems / IT Fermo, installazione a sinistra  
 2\* DE Stopper Anlage rechts / FR Butée d'arrêt installation à droite / EN Stopper right-hand systems / IT Fermo, installazione a destra

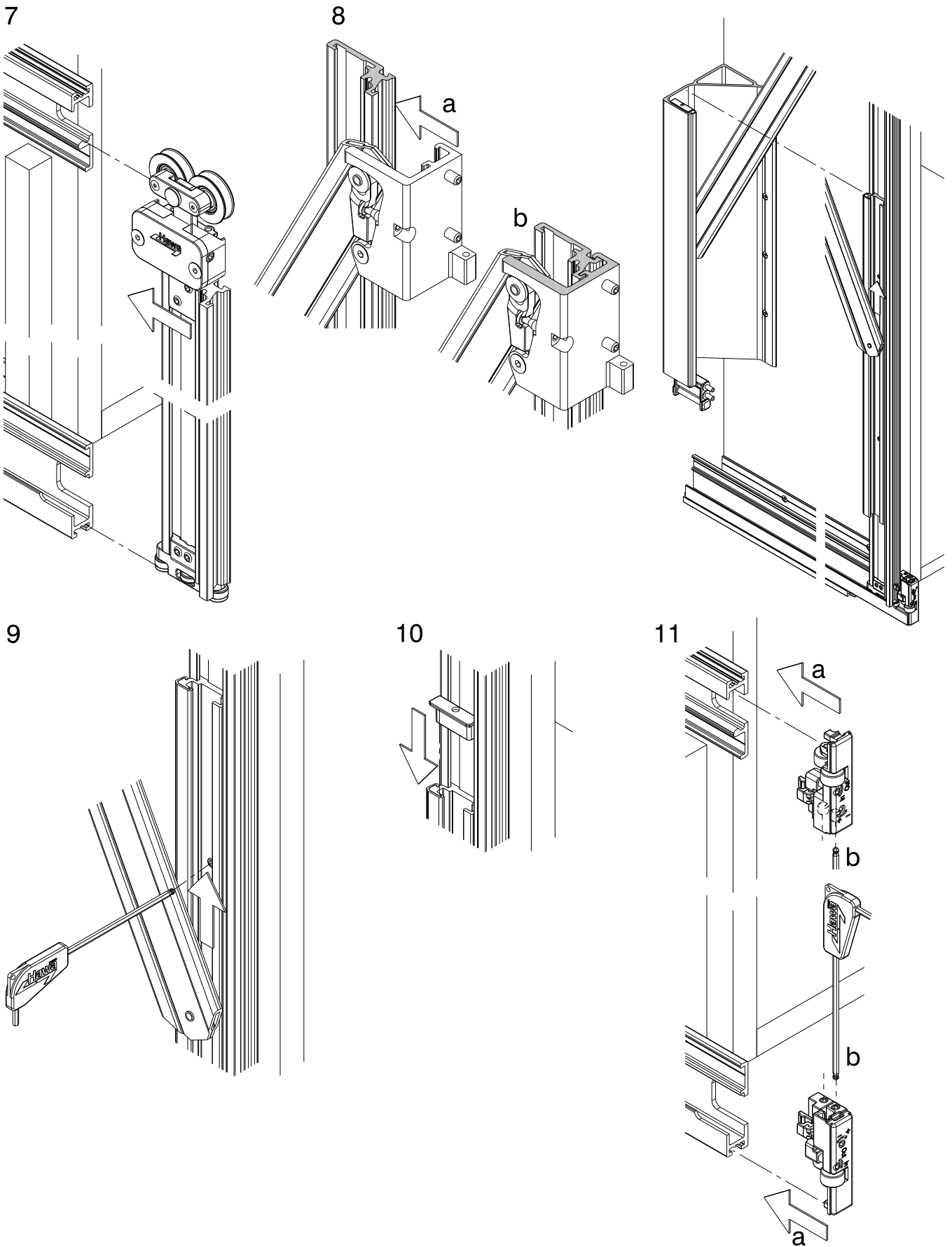


## 8 Montage / Montage / Assembly / Montaggio

### 8.1

DE	Montage Schere und Holm Anlage links
FR	Montage ciseaux et montant pour installation à gauche
EN	Assembly scissor and bar installation, left-hand systems
IT	Montaggio forbice e longherone, installazione a sinistra

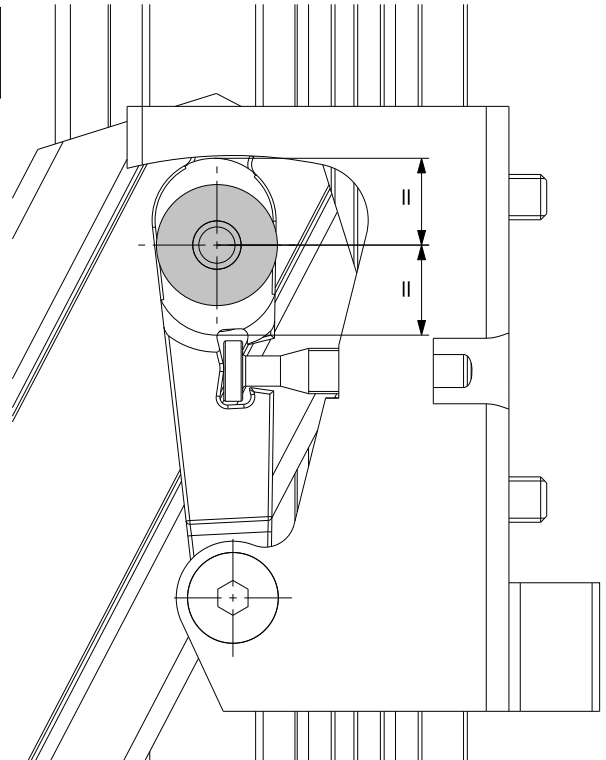
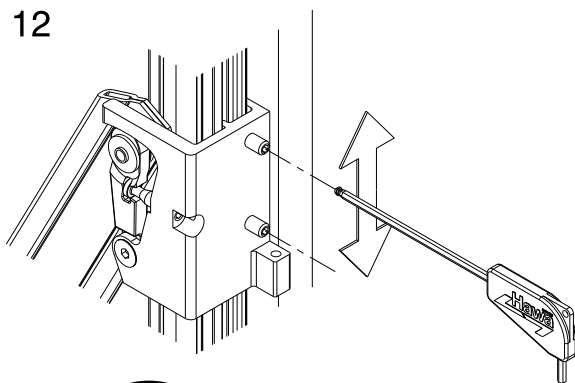




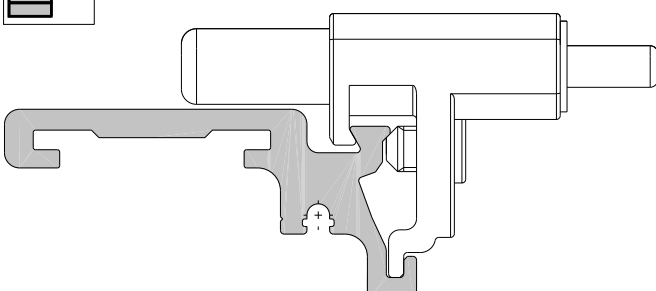
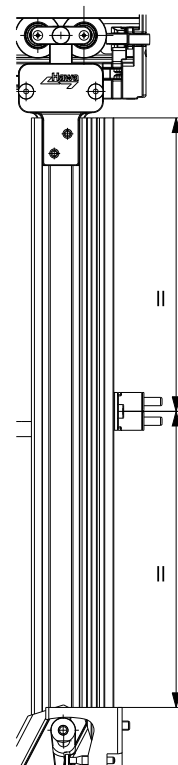
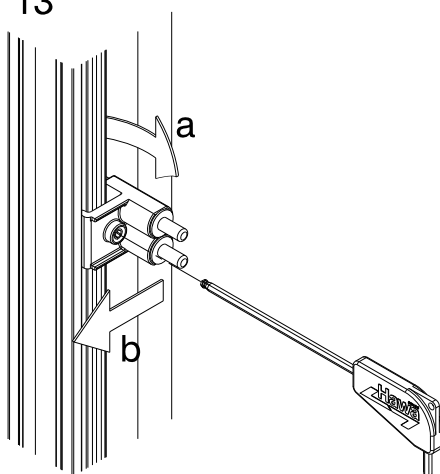


DE Scherenlager einmitten und festschrauben  
 FR Centrer et visser le palier ciseau  
 EN Center scissor bearing and screw in place  
 IT Centrare il supporto forbice e fissarlo con viti

12

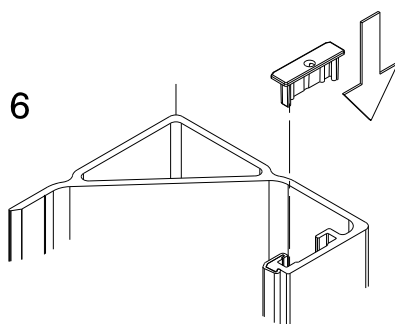
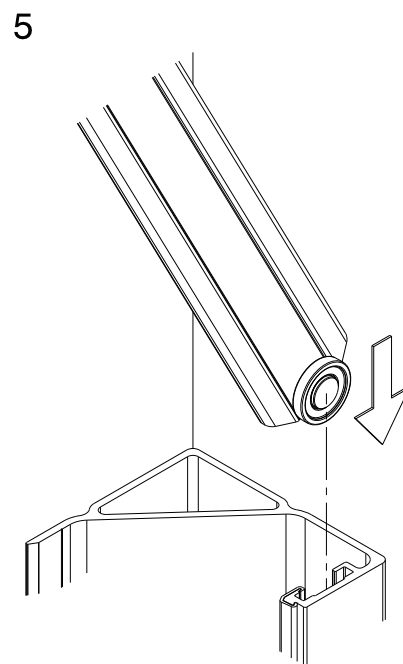
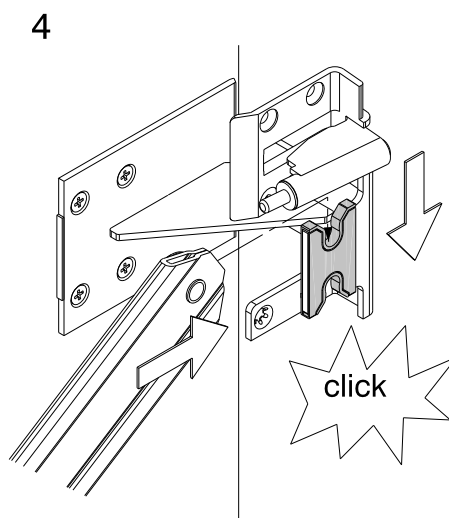
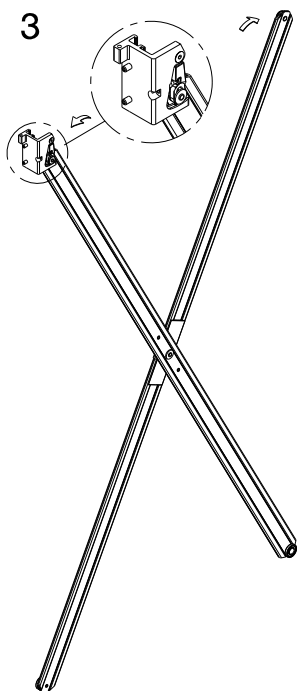
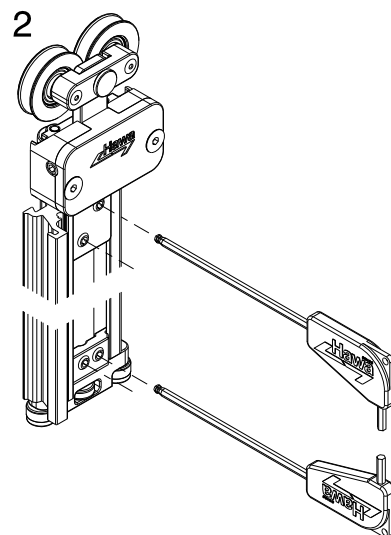
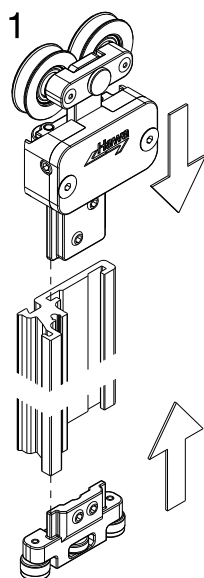
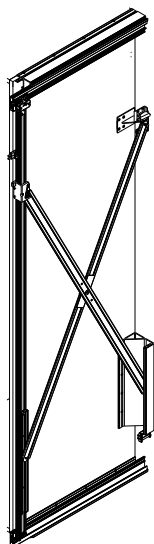
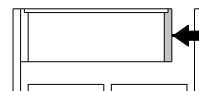


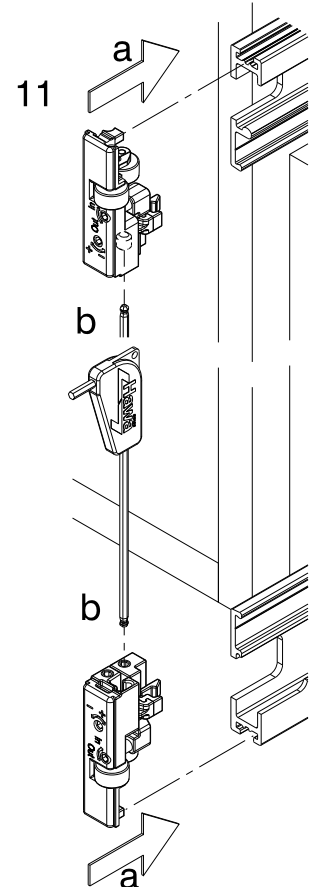
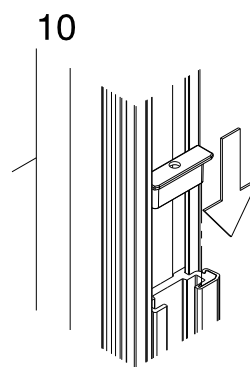
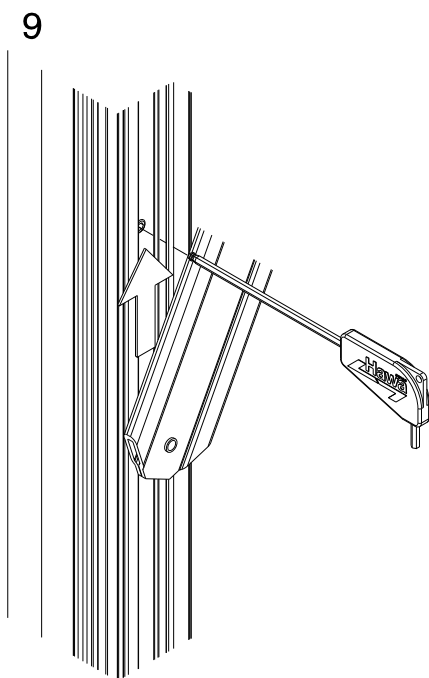
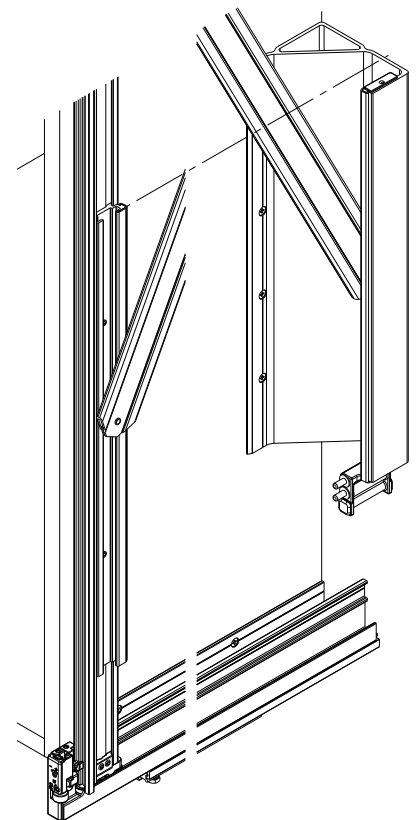
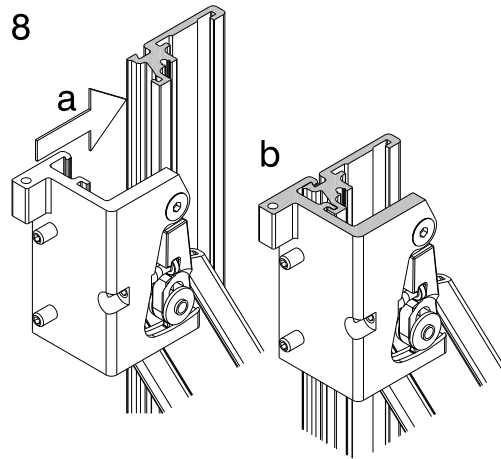
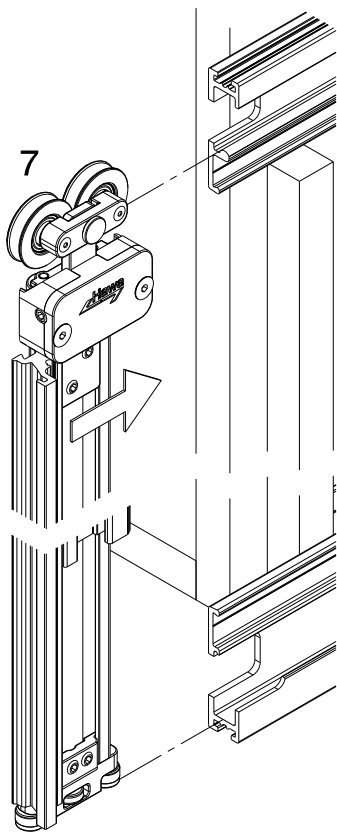
13



8.2

DE	Montage Schere und Holm Anlage rechts
FR	Montage ciseaux et montant pour installation à droite
EN	Assembly scissor and bar installation, right-hand systems
IT	Montaggio forbice e longherone, installazione a destra

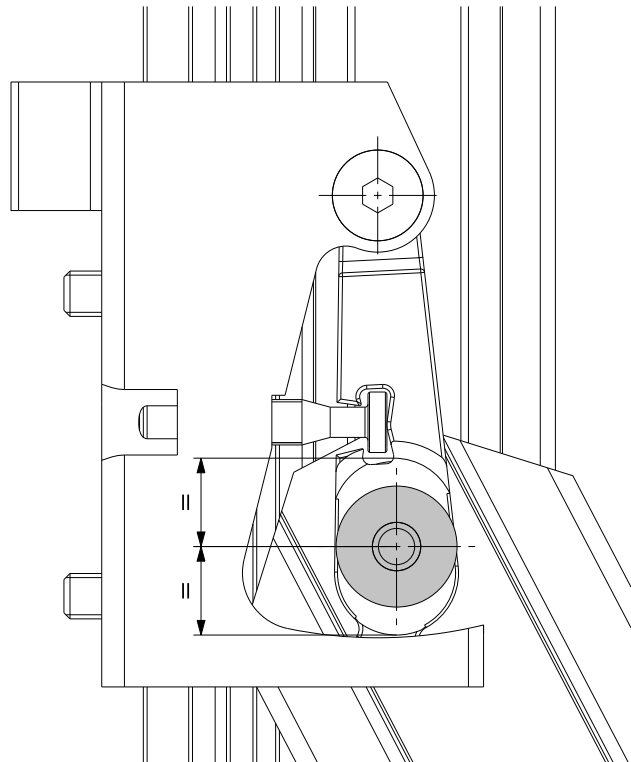
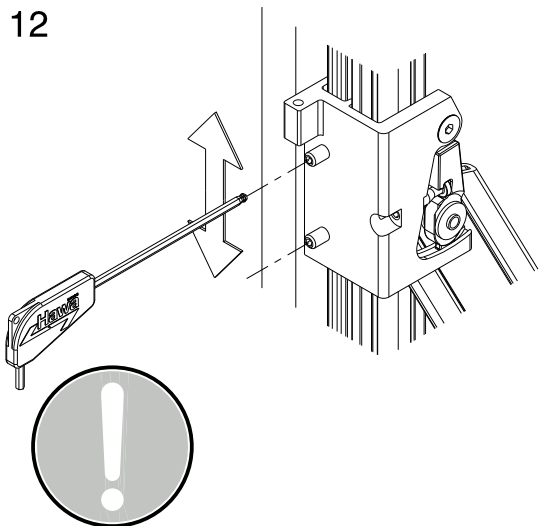




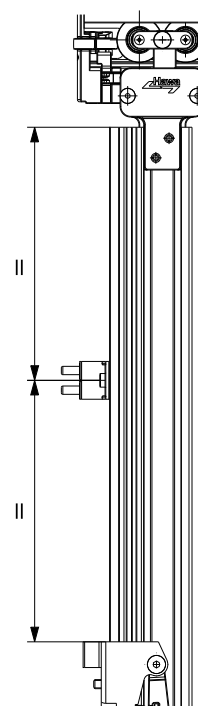
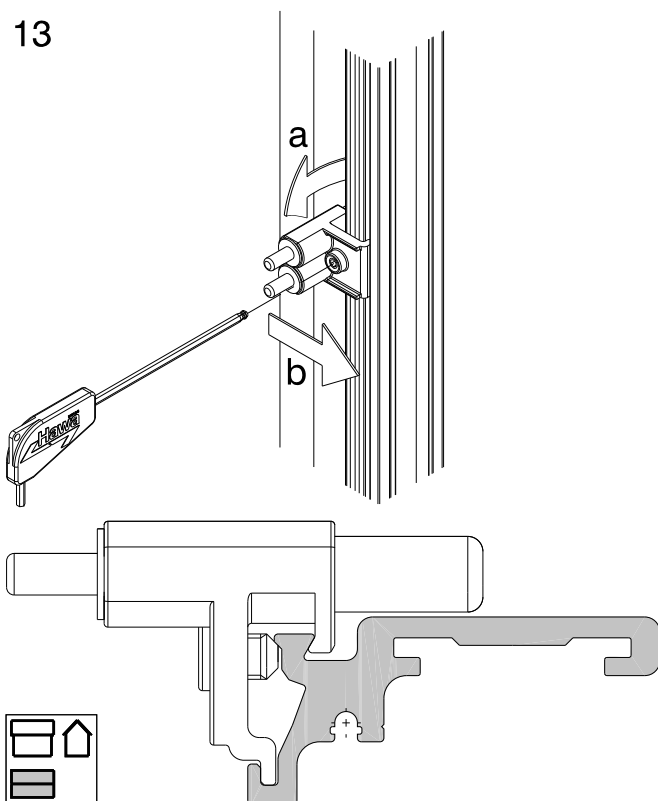


DE Scherenlager einmitten und festschrauben  
 FR Centrer et visser le palier ciseau  
 EN Center scissor bearing and screw in place  
 IT Centrare il supporto forbice e fissarlo con viti

12



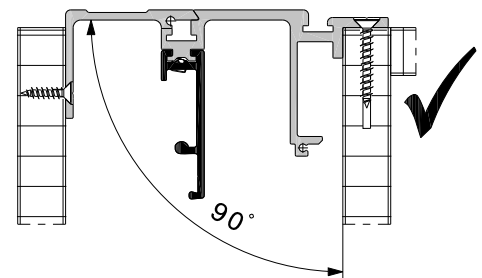
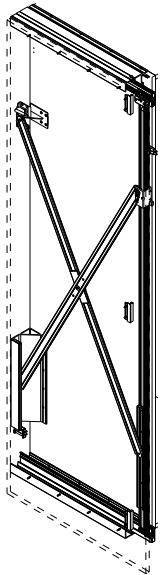
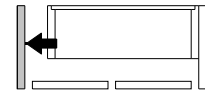
13



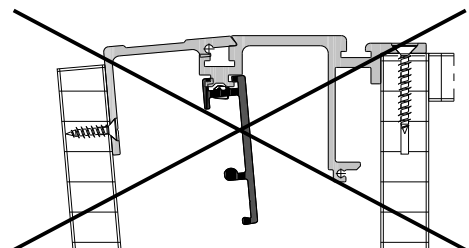
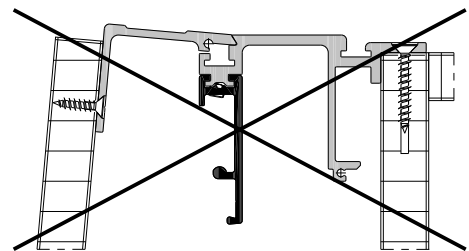
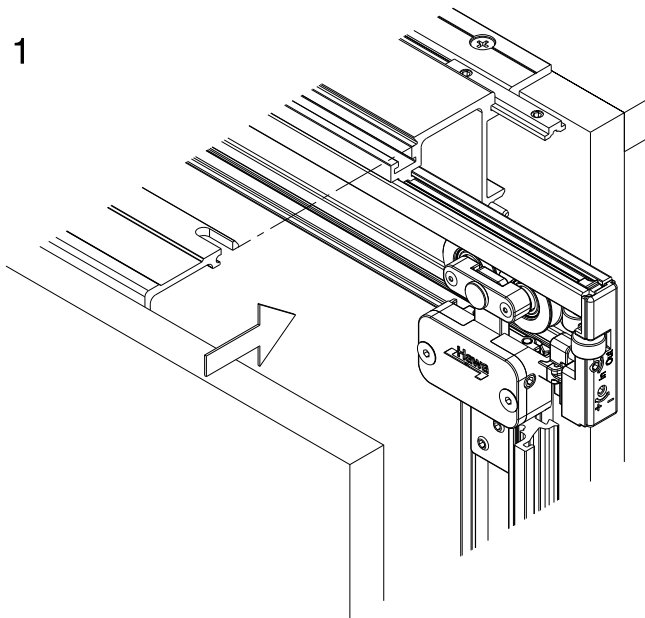


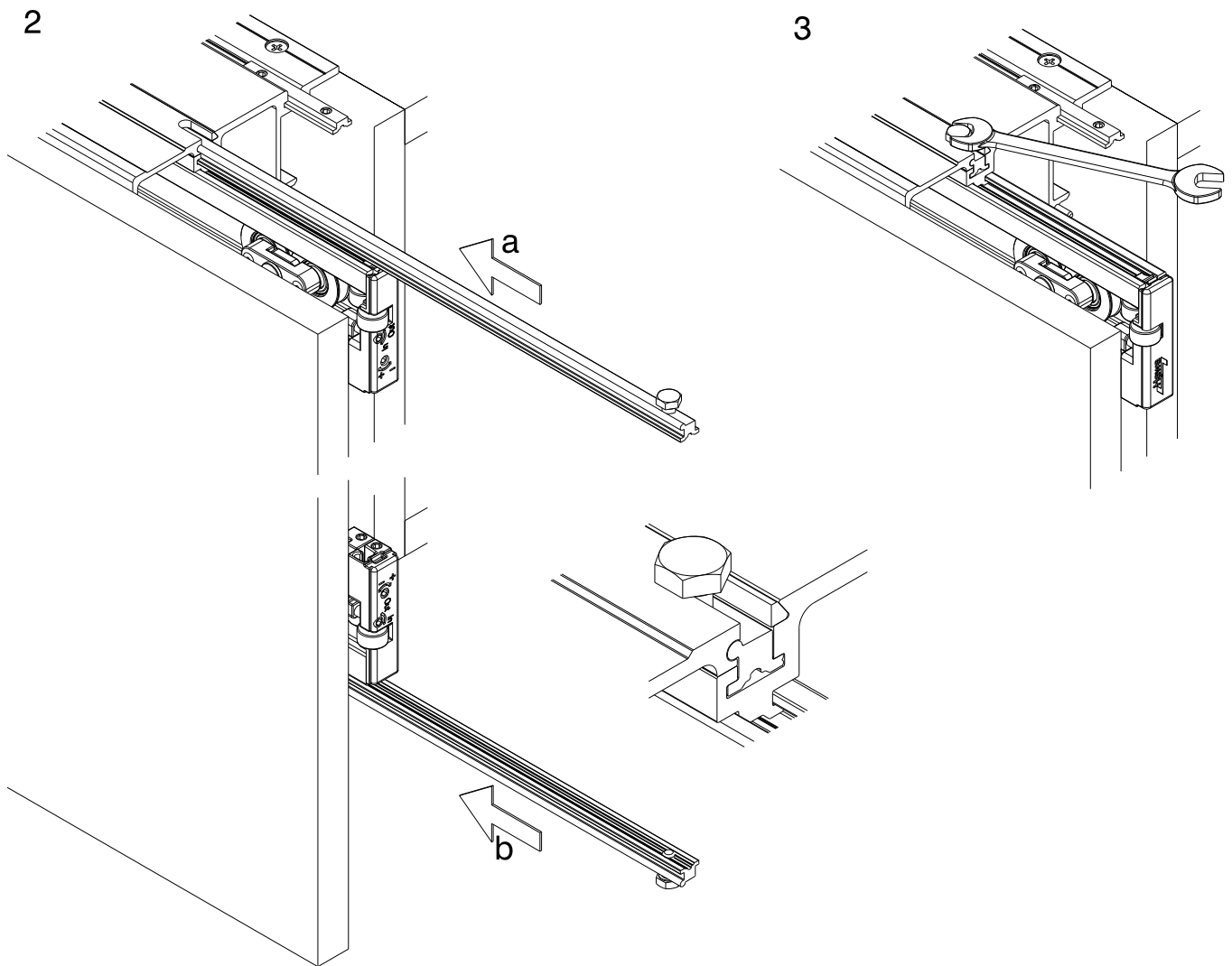
8.3

DE	Montage Aussenseite
FR	Montage côté extérieur
EN	Assembly exterior face
IT	Montaggio esterno



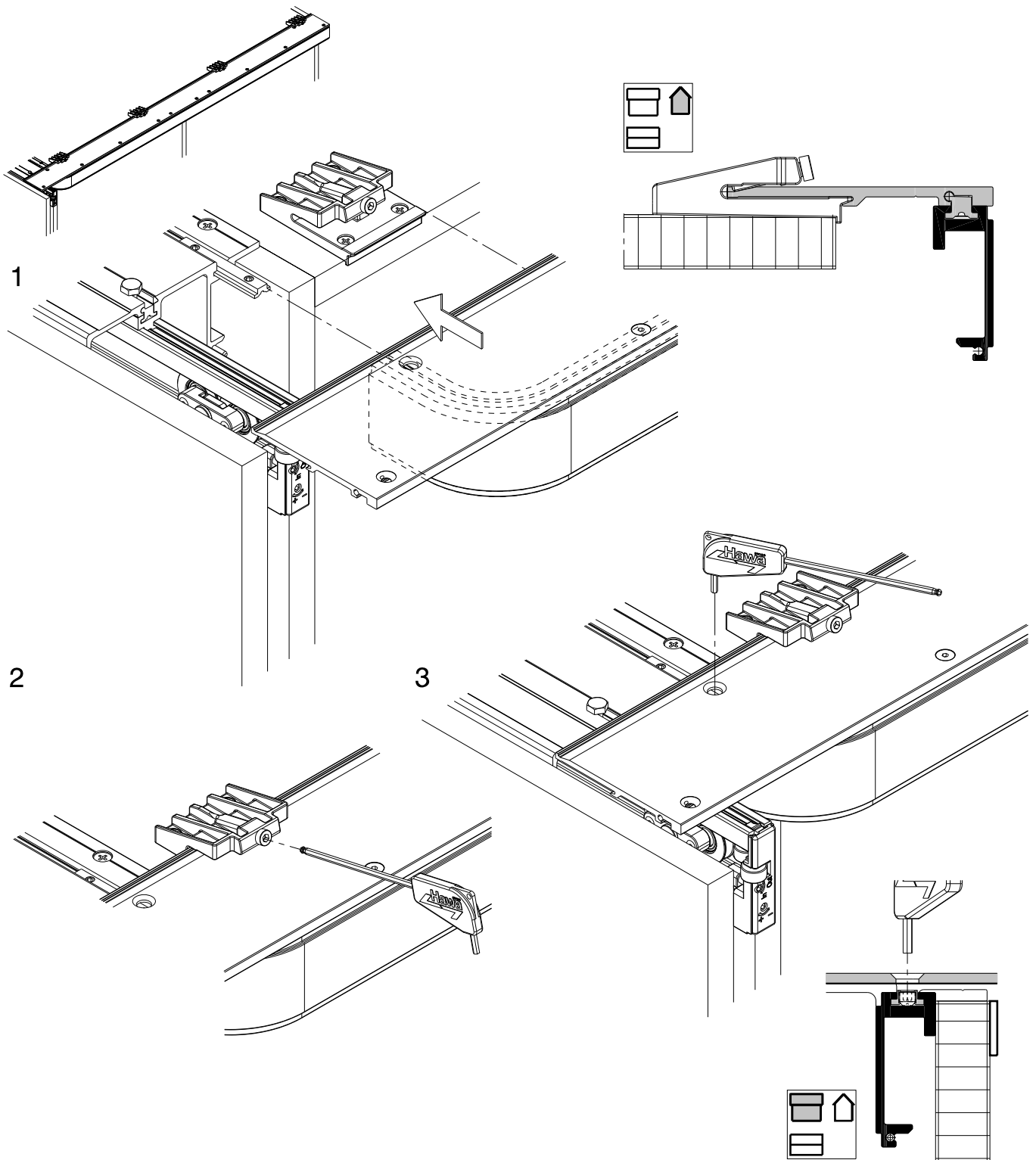
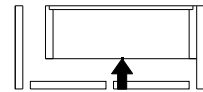
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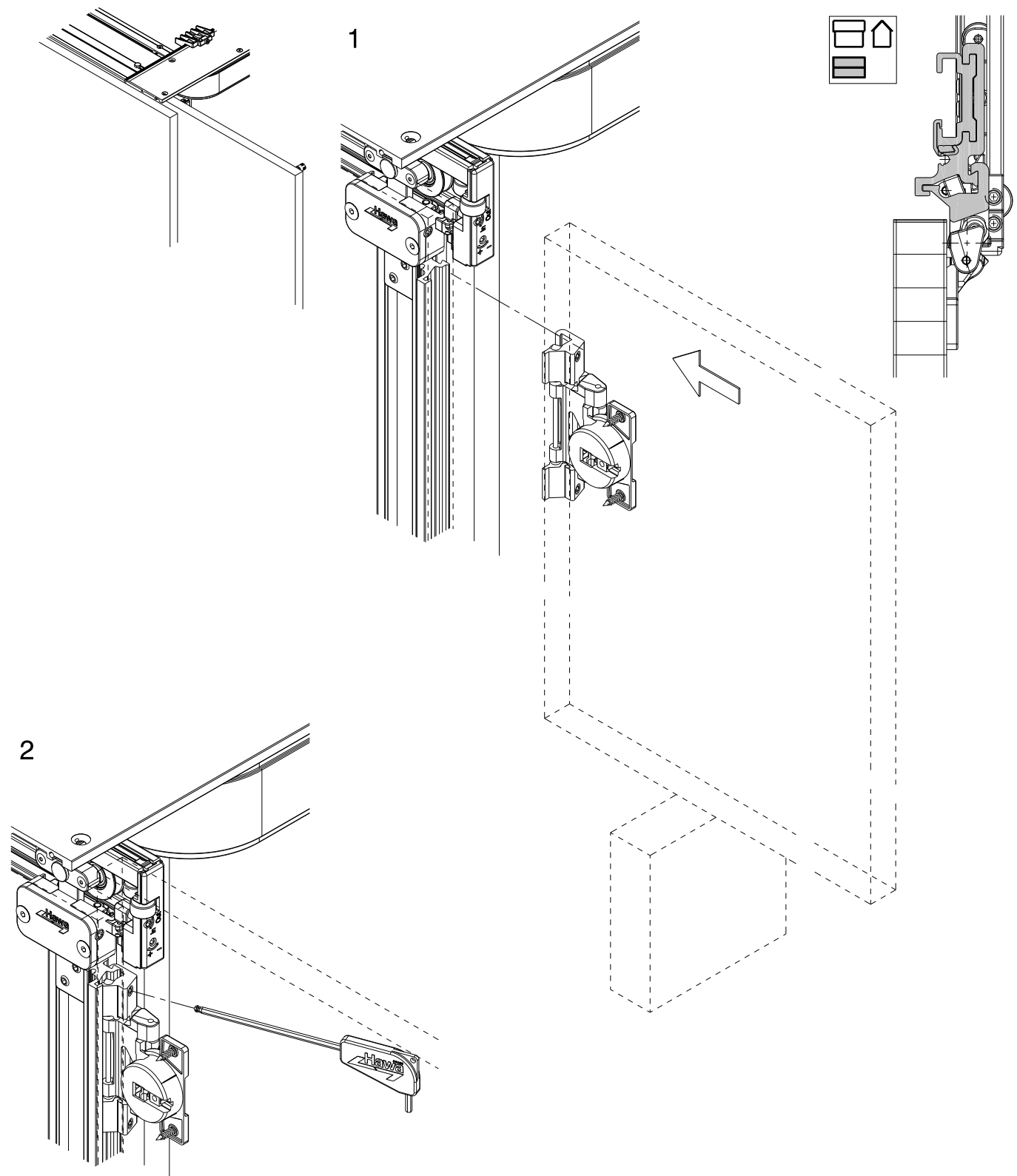
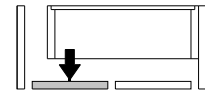
8.4

- DE Montage Laufschiene mit Bogenstück
- FR Montage rail de roulement avec élément courbe
- EN Assembly top track and curve piece
- IT Montaggio binario di scorrimento con curva



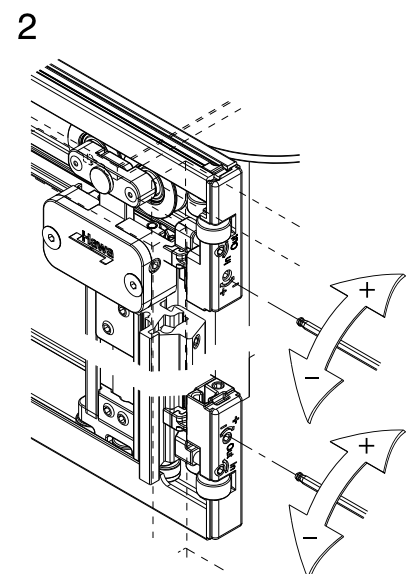
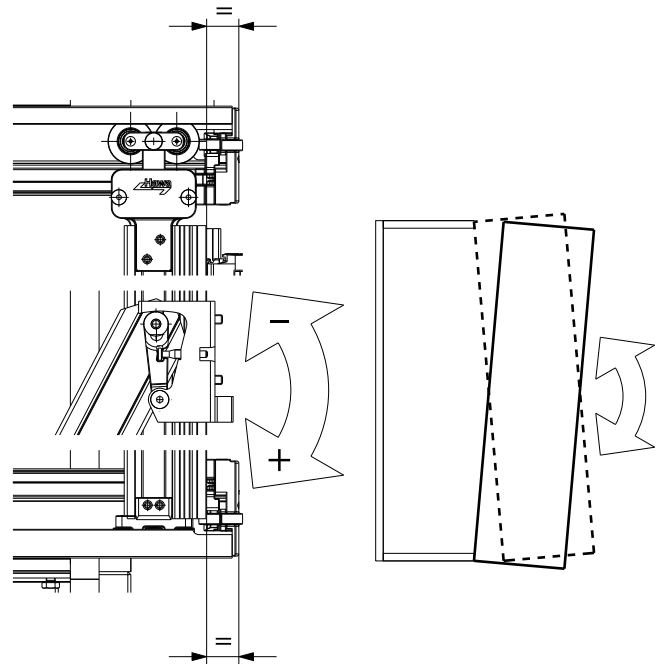
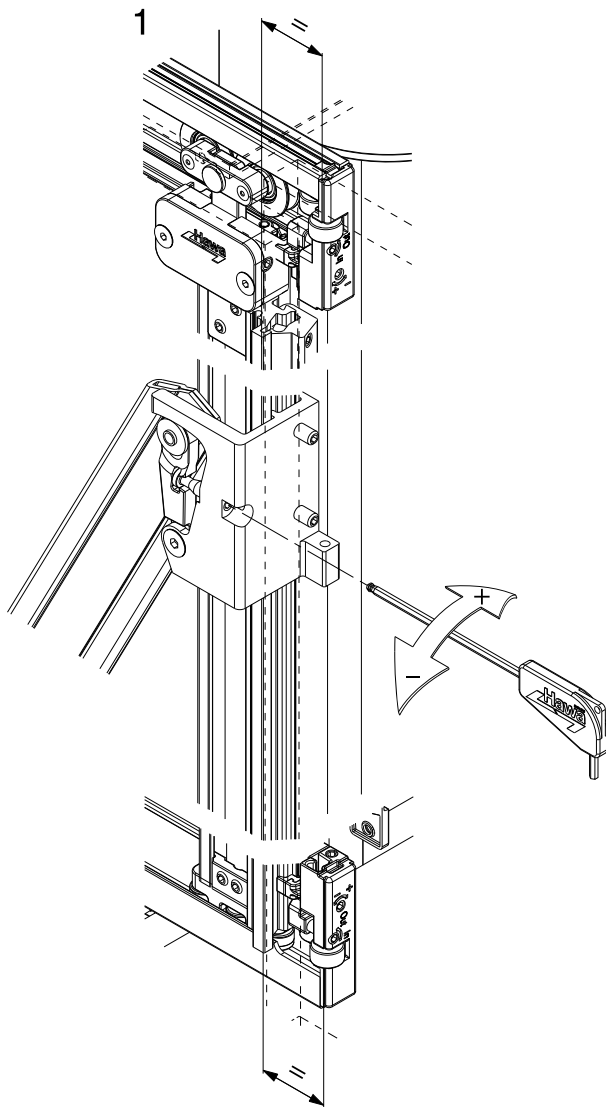
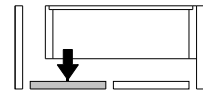
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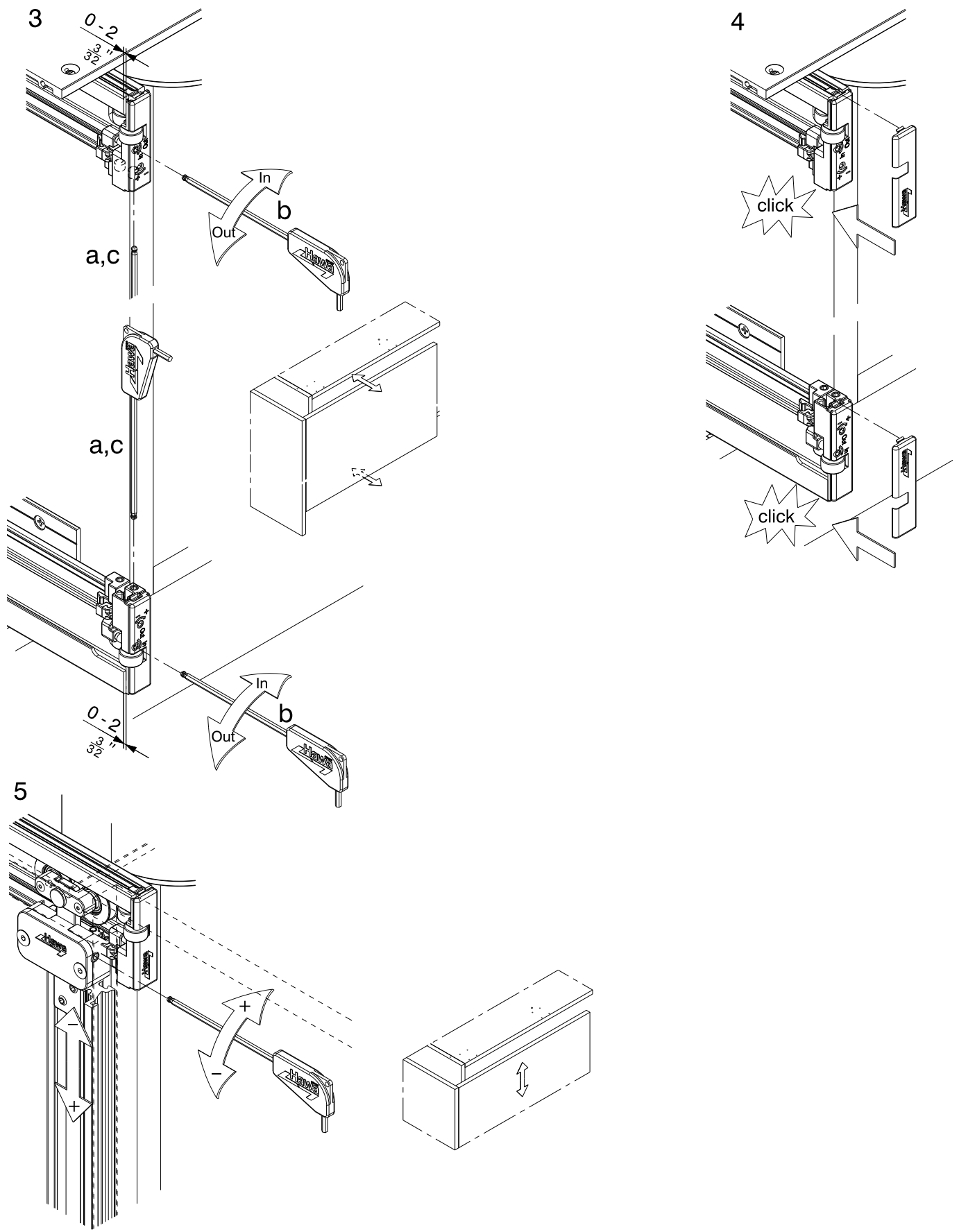
DE	Montage Drehtüre
FR	Montage porte pivotante
EN	Assembly pivot door
IT	Montaggio anta girevole



8.6

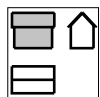
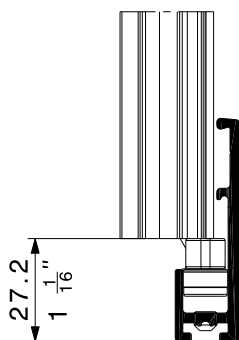
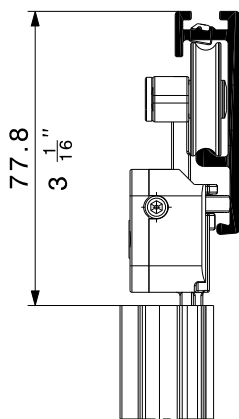
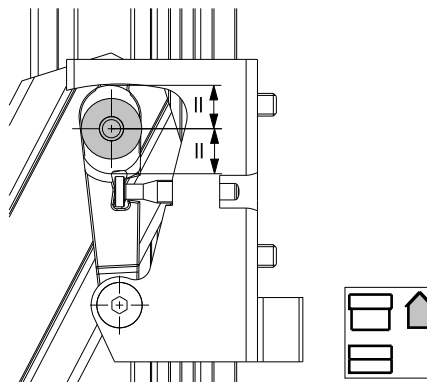
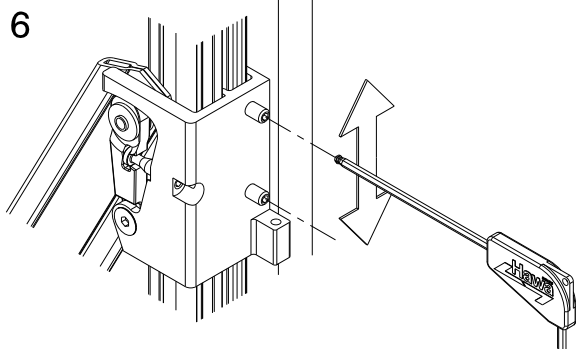
DE	Montage: Feineinstellung Drehtüre
FR	Montage : Réglage fin porte pivotante
EN	Assembly: Pivot door fine adjustment
IT	Montaggio: Regolazione di precisione anta girevole







DE Kontrolle einmitten Scherenlager  
 FR Contrôler la position centrale du palier ciseau  
 EN Check scissor bearing centering  
 IT Controllare il centraggio del supporto forbice

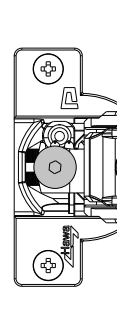
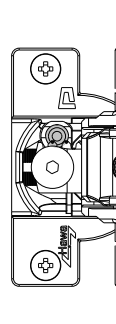
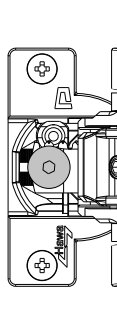
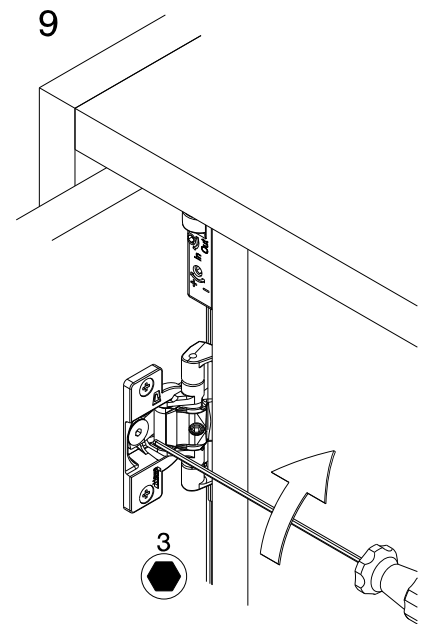
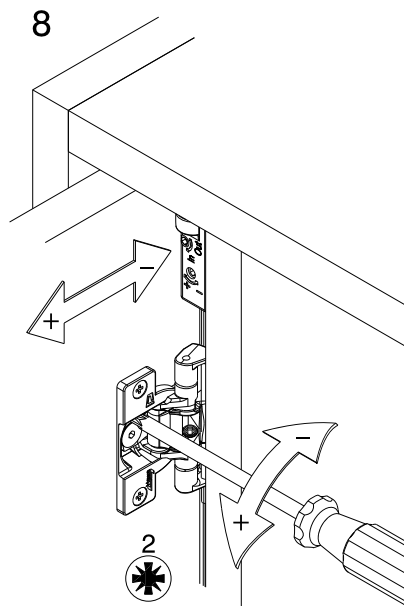
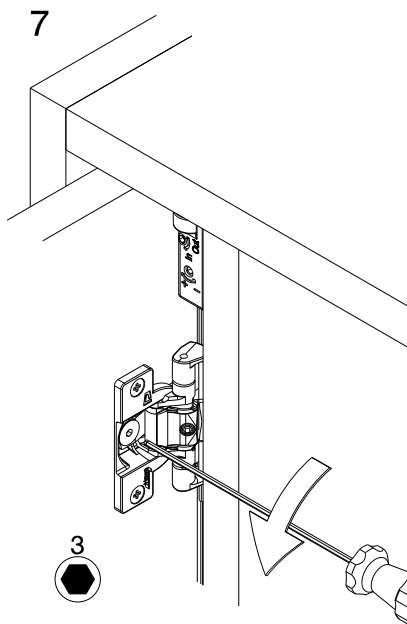
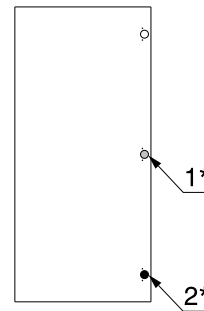
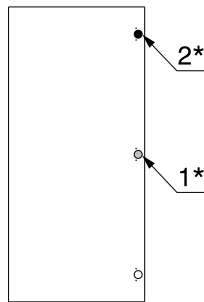
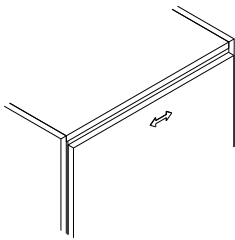




DE Mittleres Scharnier lösen zum Einstellen der Türfuge  
 FR Desserrer la charnière centrale pour régler la jointure de porte  
 EN Loosen the center hinge to adjust the door gap  
 IT Allentare la cerniera di mezzo per regolare la fuga anta

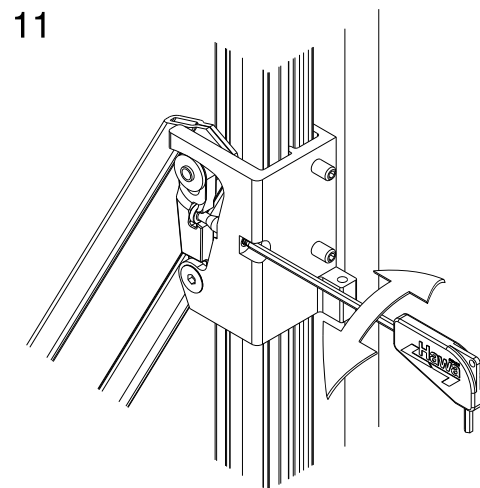
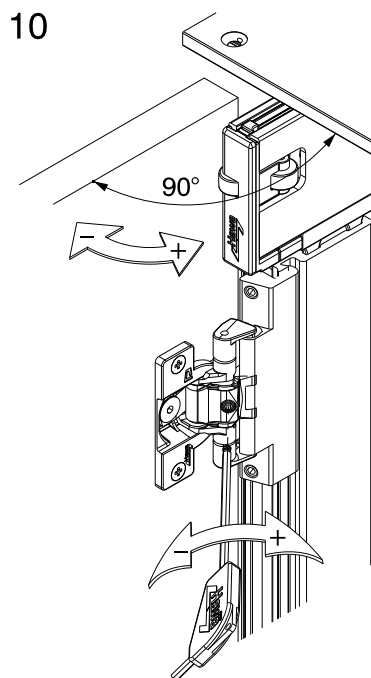
1\* DE lösen / FR régler / EN adjust / IT allentare

2\* DE einstellen / FR desserrer / EN loosen / IT regolare



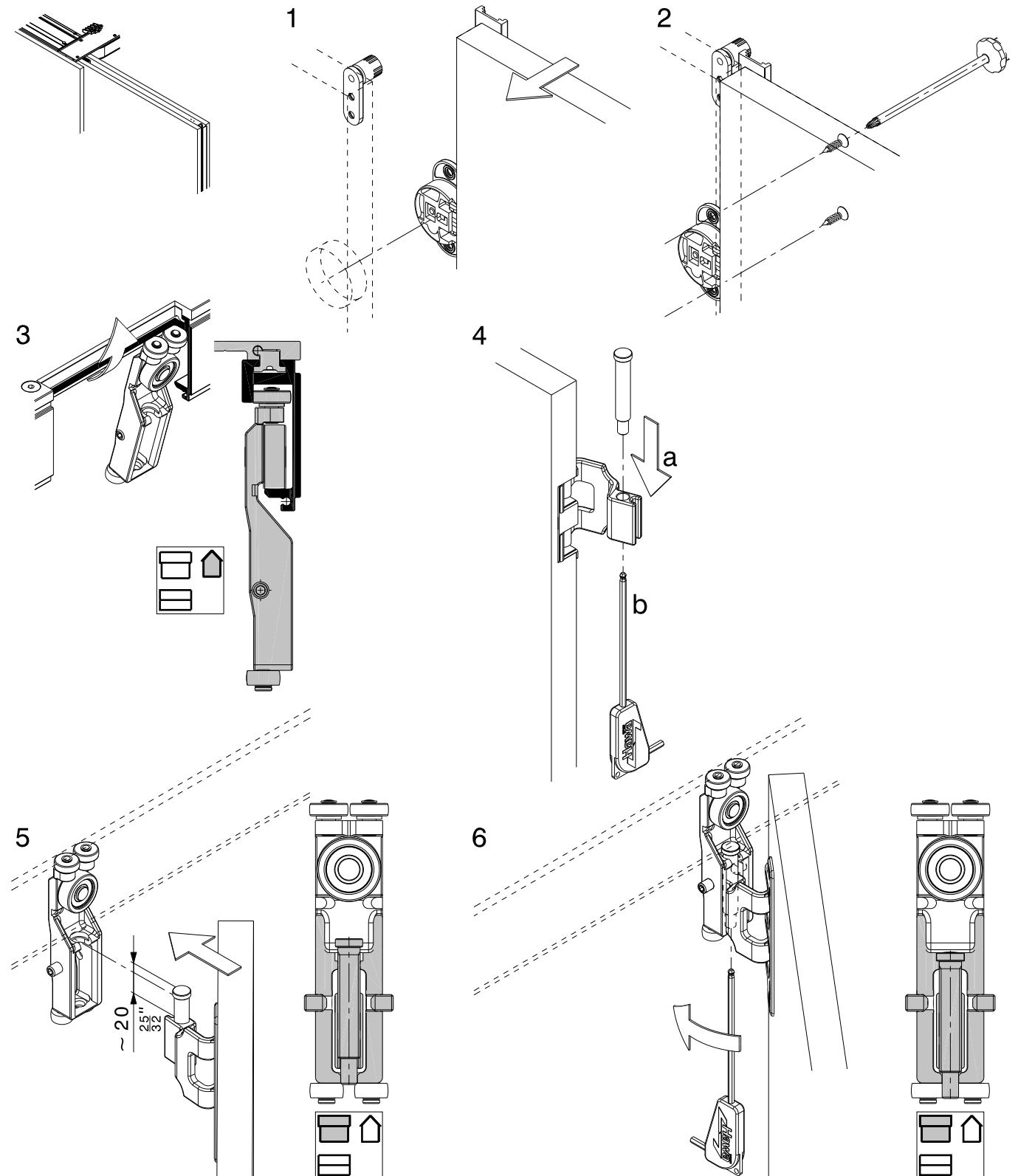
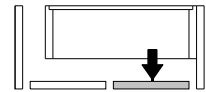


- DE 1. Türe schliessen.  
2. Falls nötig Holmneigung mittels Scherenlager anpassen bis Türe korrekt schliesst.
- FR 1. Fermer la porte.  
2. Si nécessaire, ajuster l'inclinaison du montant au moyen du support de ciseaux jusqu'à ce que la porte ferme correctement.
- EN 1. Close the door.  
2. If necessary, adjust the angle of the upright using the scissor bearing until the door closes properly.
- IT 1. Chiudere l'anta.  
2. Se necessario, adeguare l'inclinazione del longherone mediante il supporto forbice finché l'anta si chiude correttamente.



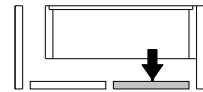
8.7

DE	Montage Falttüre
FR	Montage porte pliante
EN	Assembly folding door
IT	Montaggio anta a libro

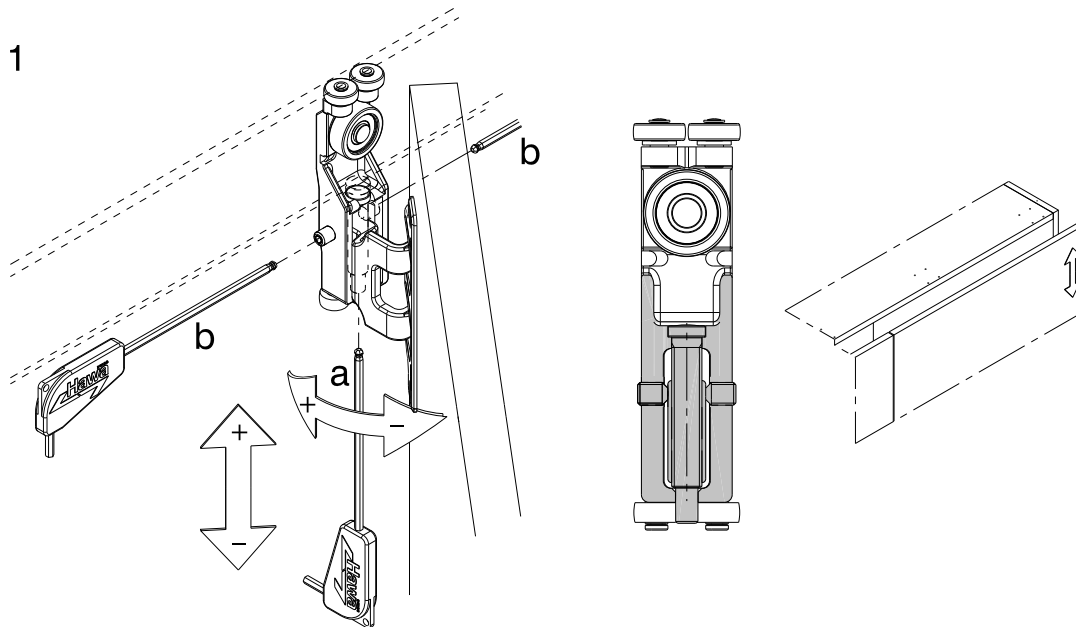


8.8

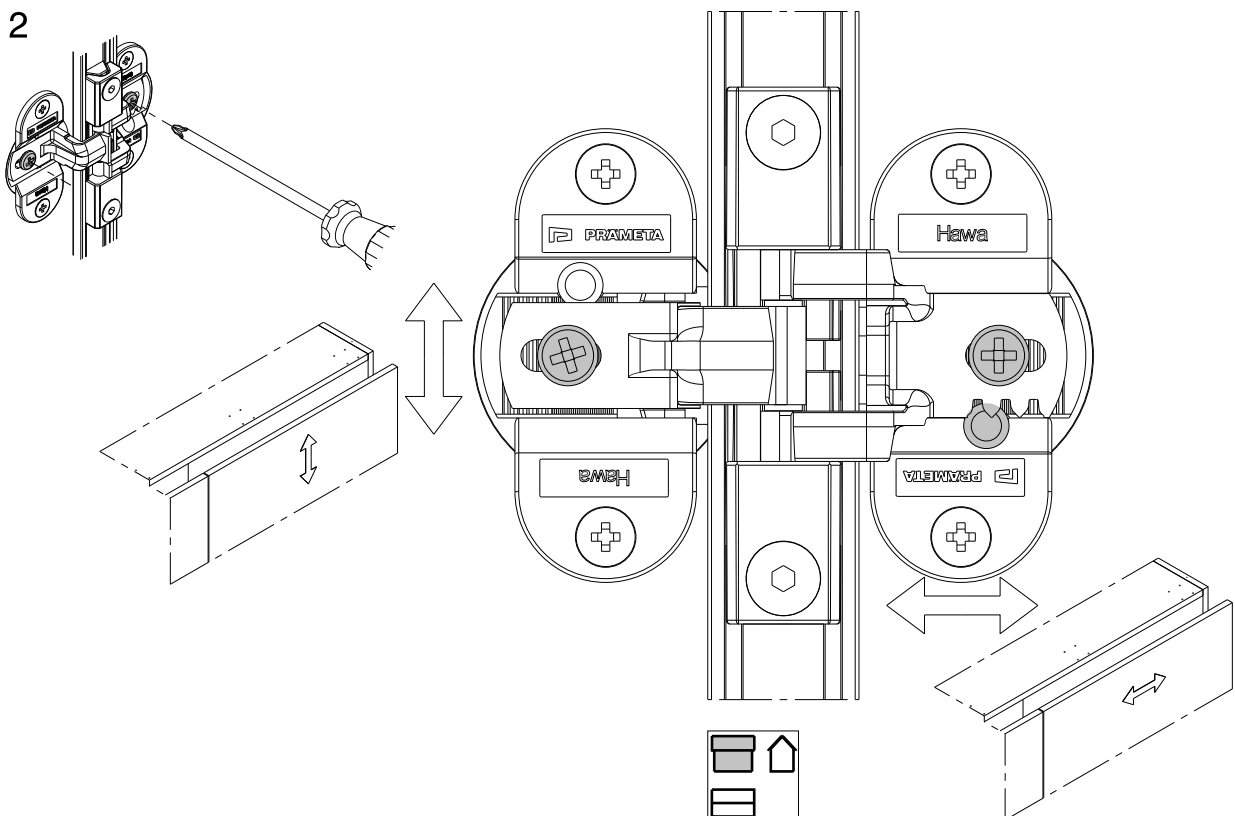
DE	Montage: Feineinstellung Falttüre
FR	Montage : Réglage fin porte pliante
EN	Assembly: Folding door fine adjustment
IT	Montaggio: Regolazione di precisione anta a libro



1



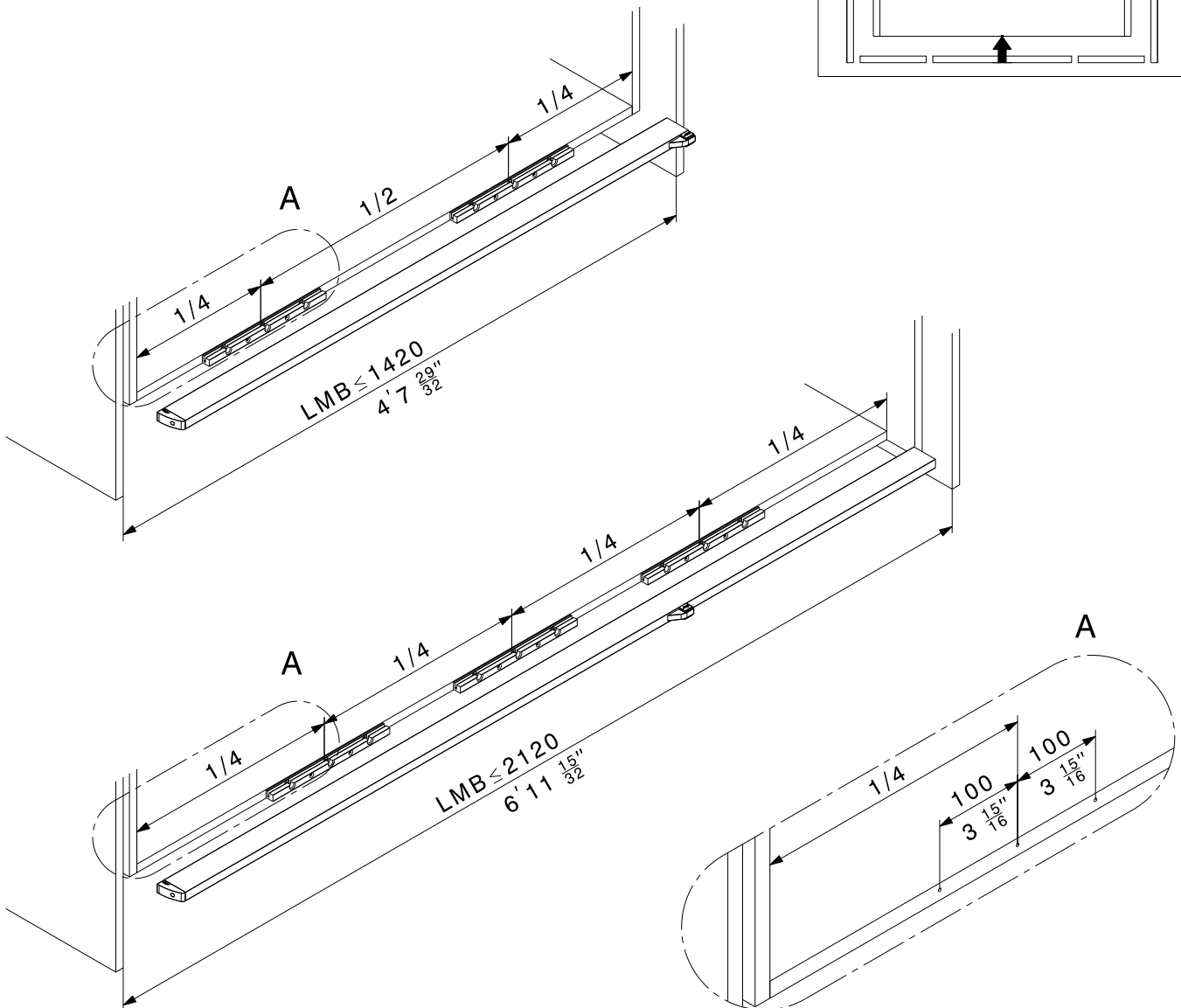
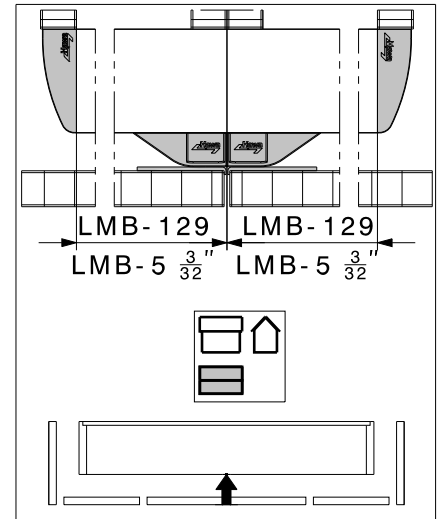
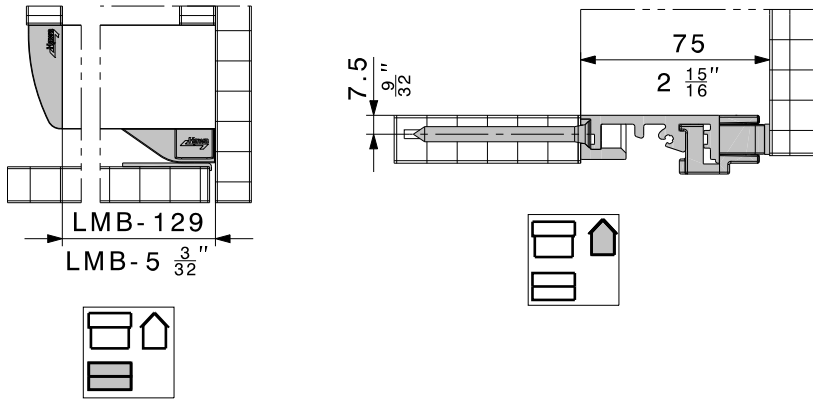
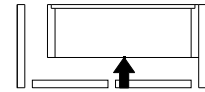
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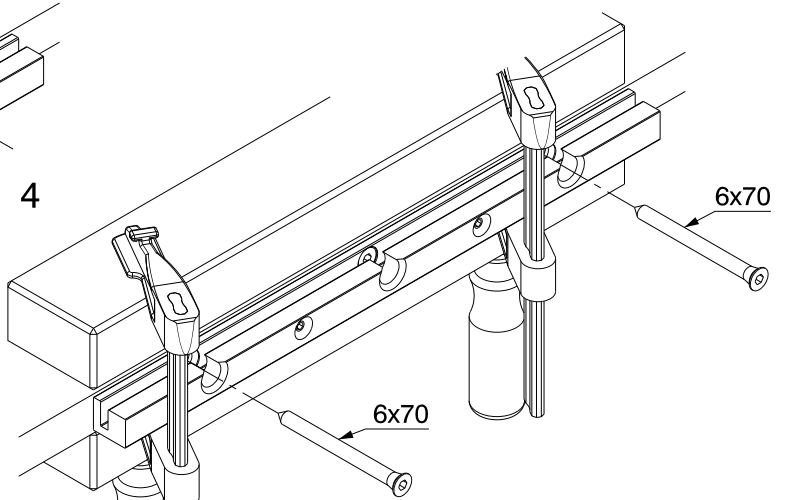
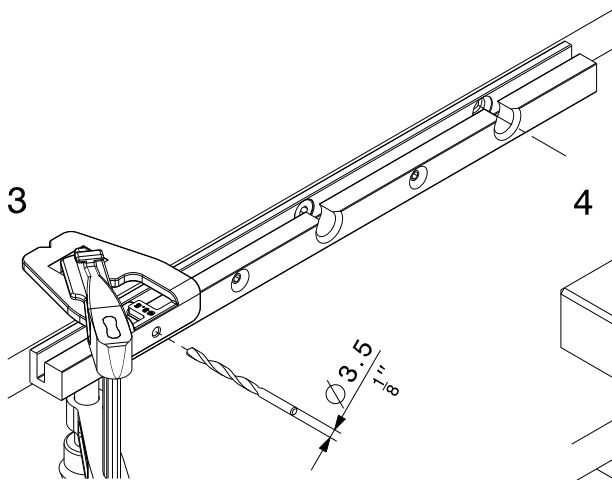
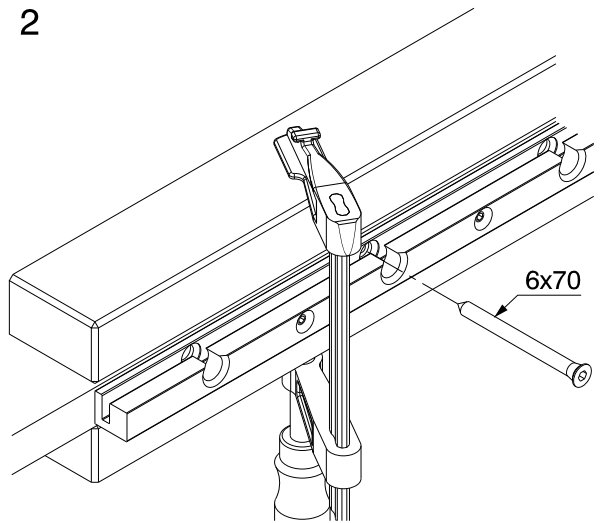
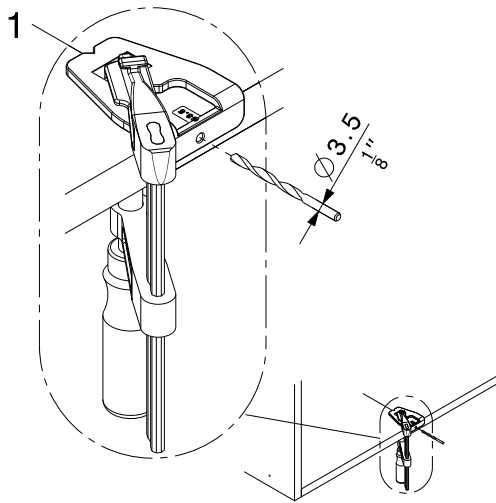


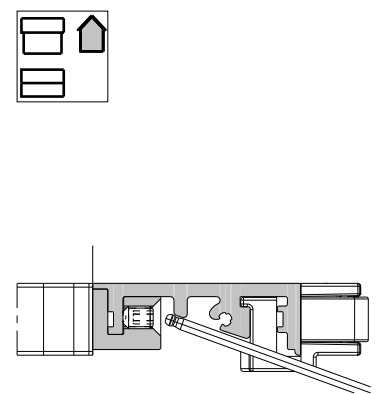
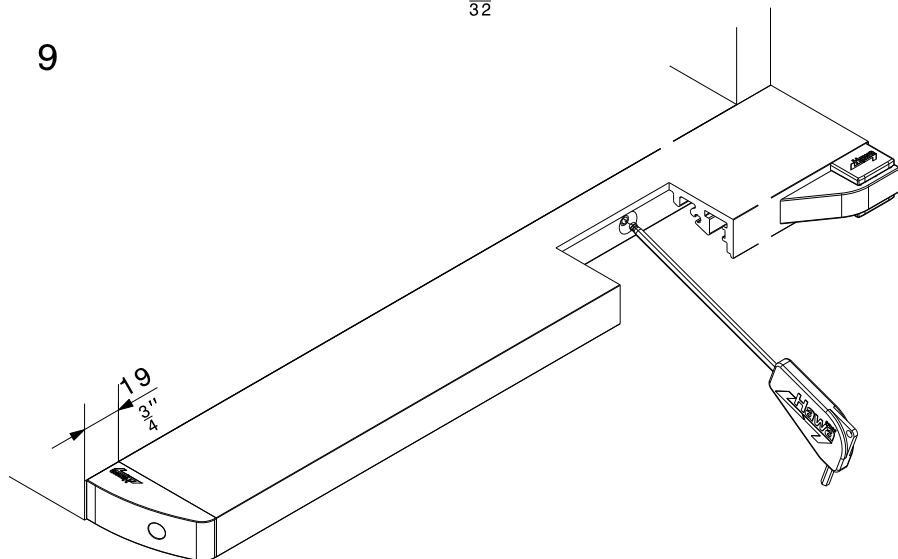
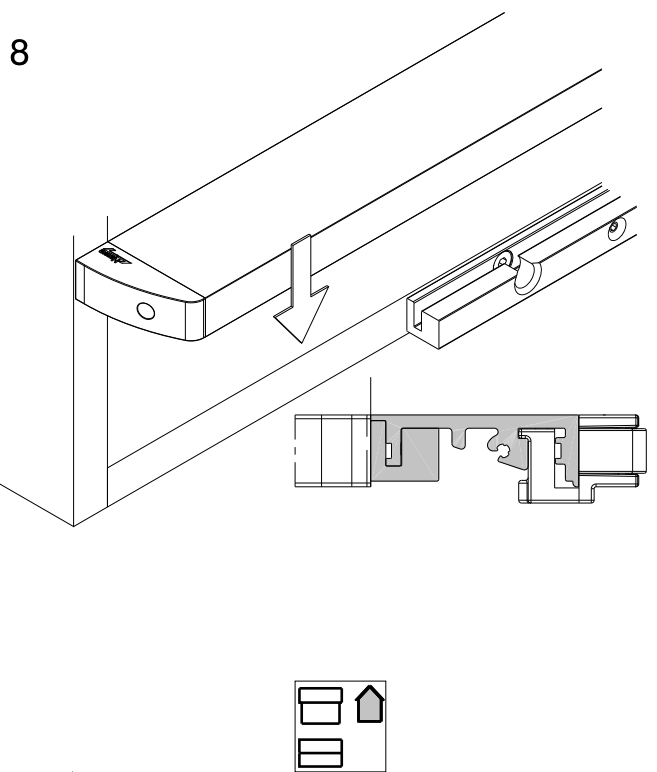
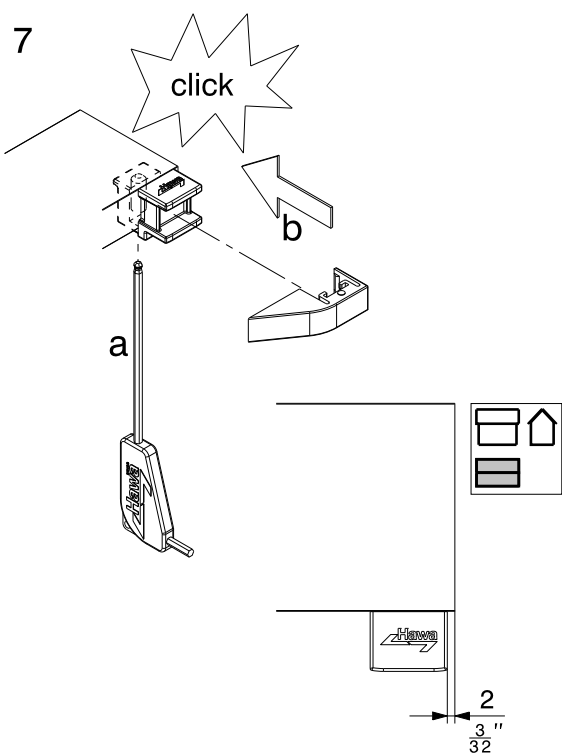
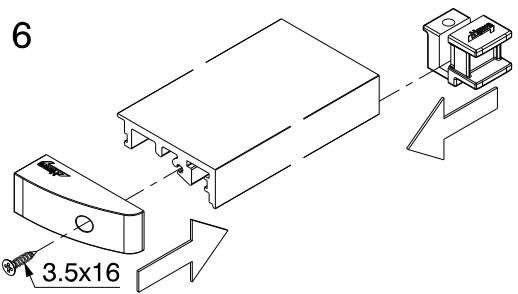
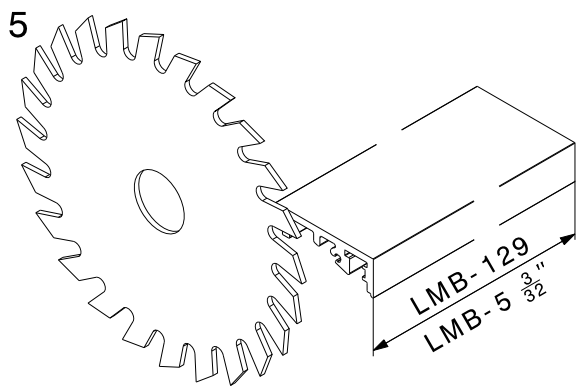
9 Optionales / En option / Optional / Optional

9.1

DE	Optionales: Bodenprofil
FR	En option : Profil de sol
EN	Optional: Bottom profile
IT	Optional: Profilo a pavimento

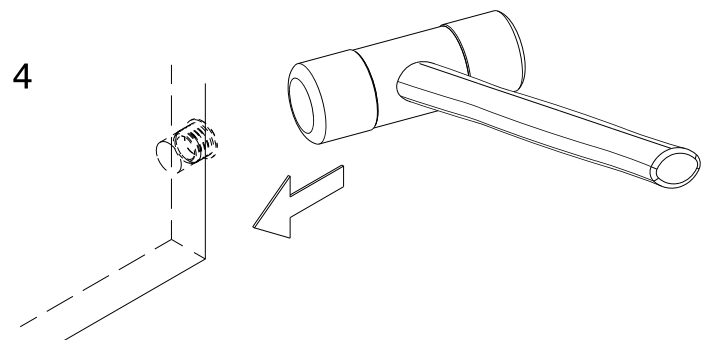
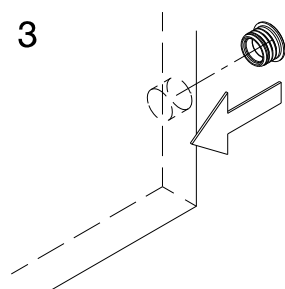
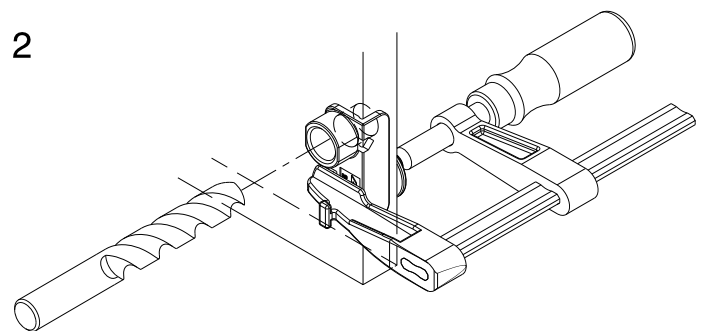
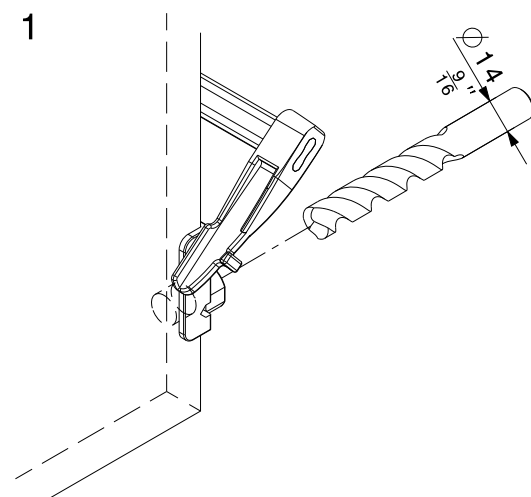
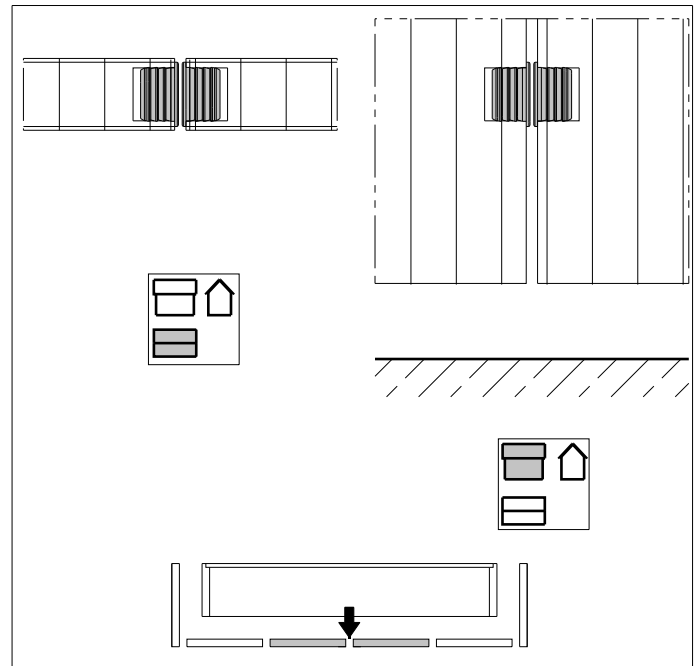
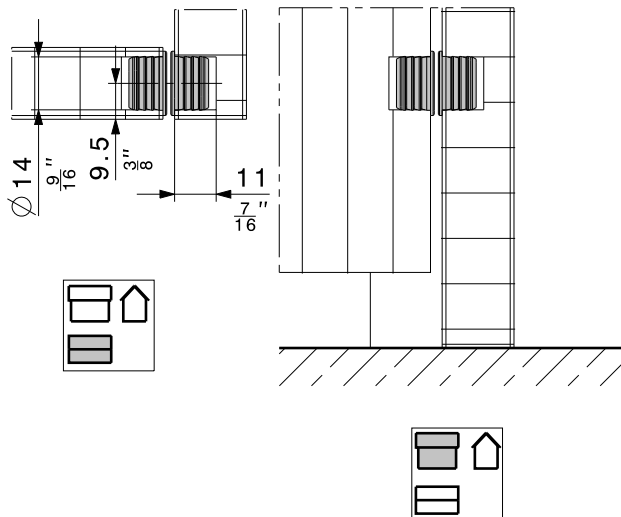






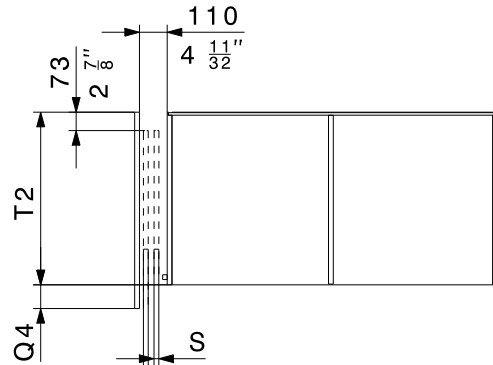
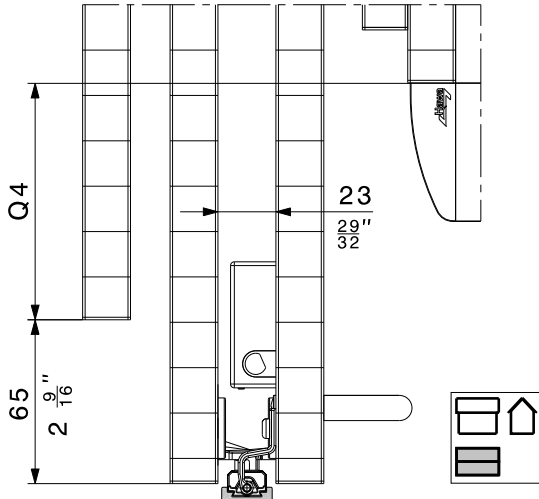
9.2

DE	Optionales: Zentrierteil magnetisch
FR	En option : Pièce de centrage magnétique
EN	Optional: Magnetic centring part
IT	Optional: Centraggio magnetico

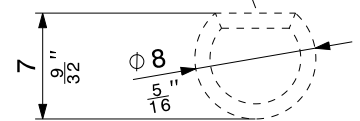
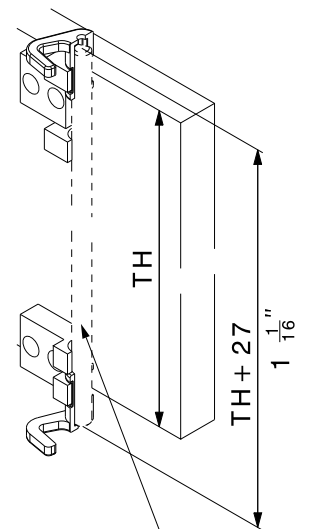
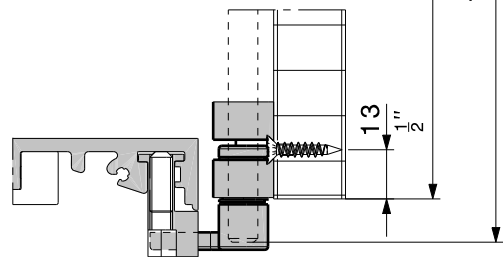
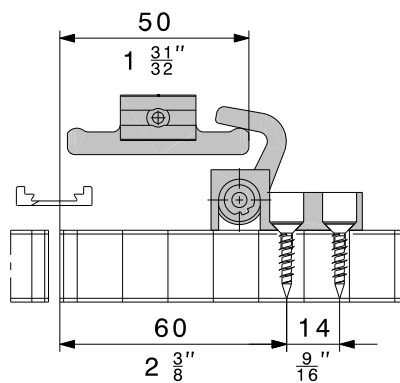
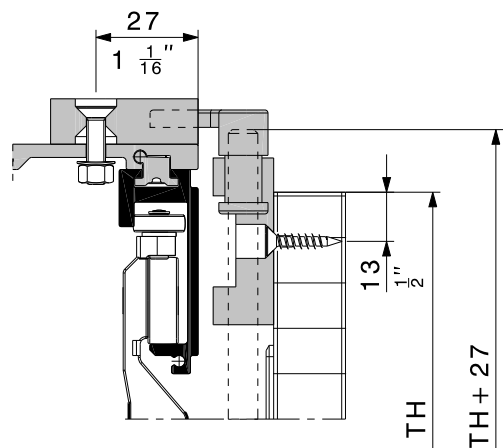
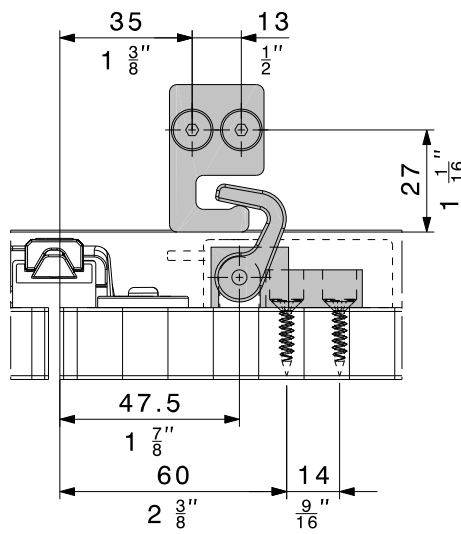


9.3

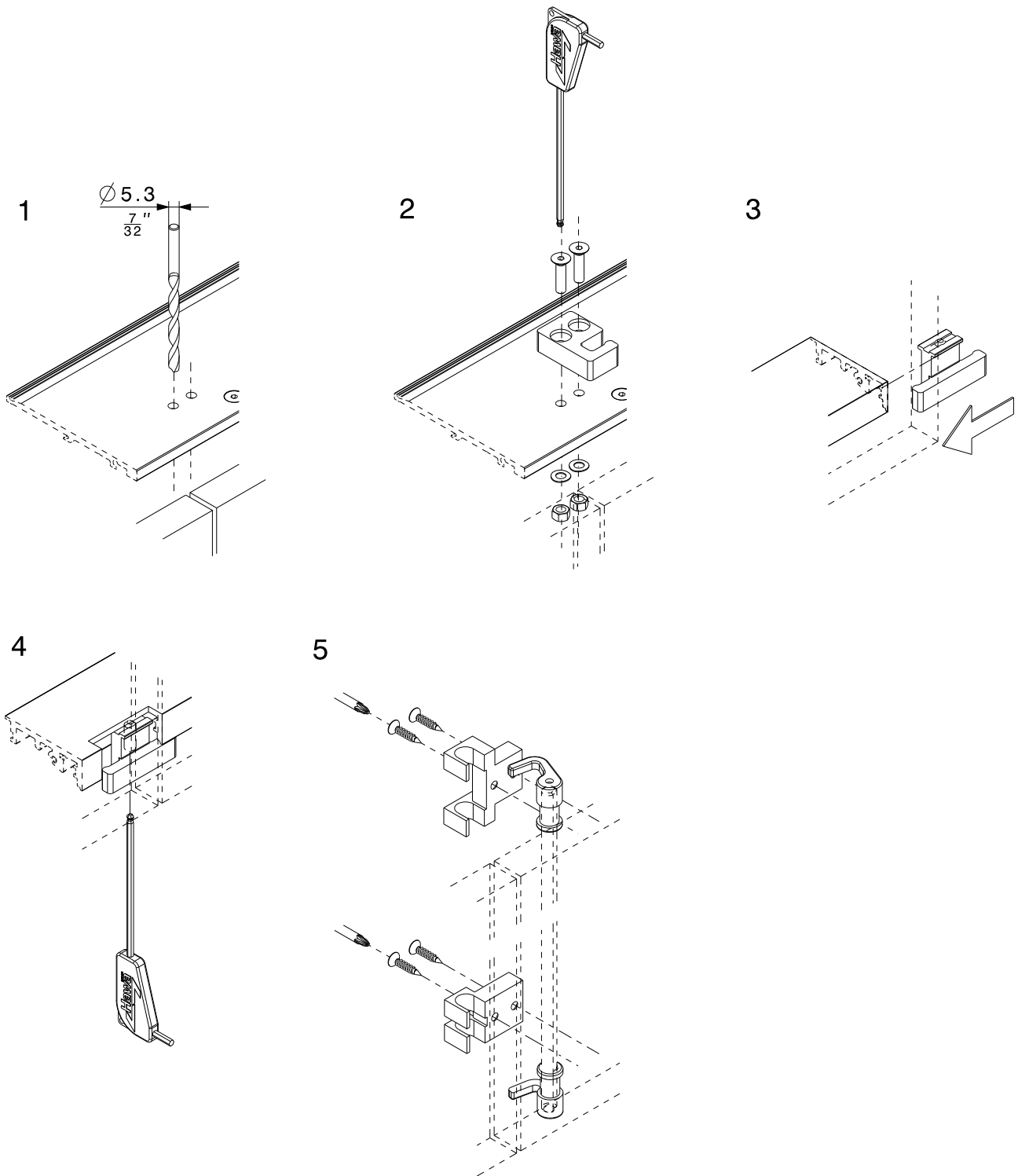
DE	Optionales: Schliesskloben zu Drehstangenschloss mit Drehstange $\varnothing$ 8 mm
FR	En option : gâche pour serrure espagnolette avec tige pivotante $\varnothing$ 8 mm
EN	Optional: Keeper for espagnolette lock with $\varnothing$ 8 mm espagnolette ( $\frac{5}{16}$ " )
IT	Optional: cavallotto di chiusura per serratura ad asta rotante $\varnothing$ 8 mm



$Q4 = 75 + S$   
 $T2 = TB + 8 - Q4$

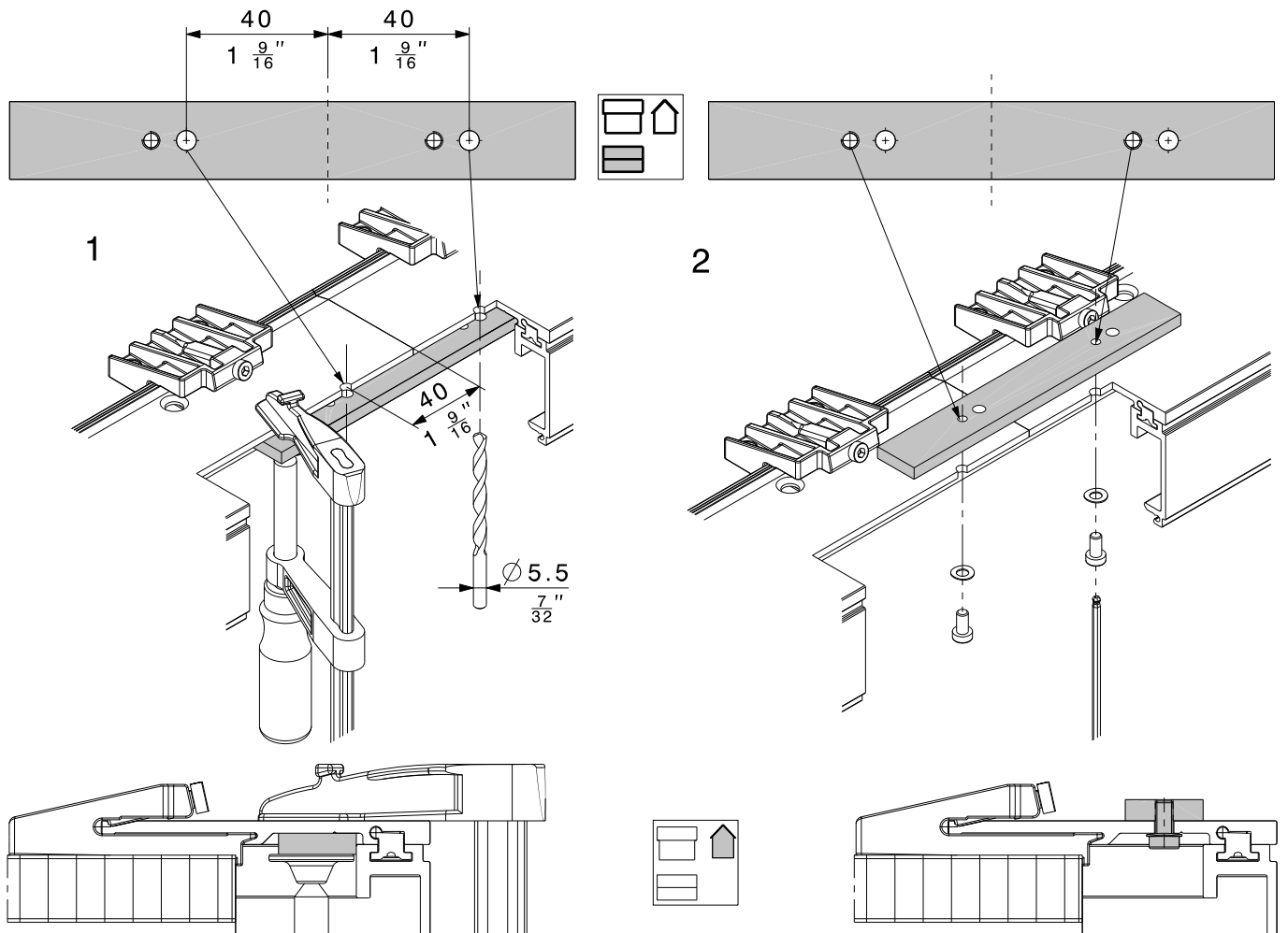






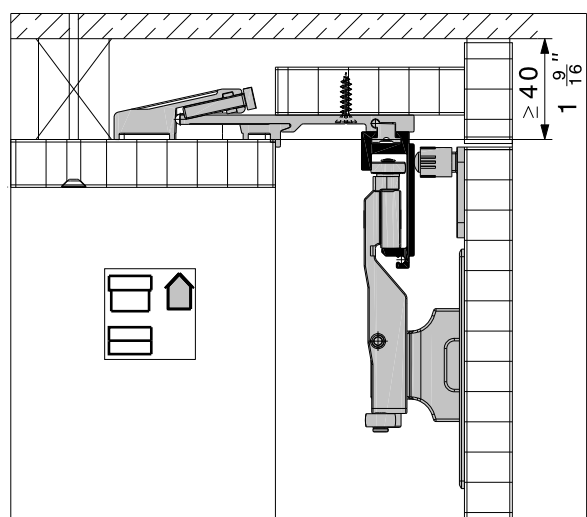
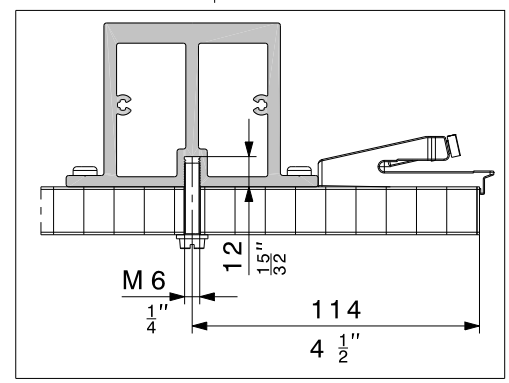
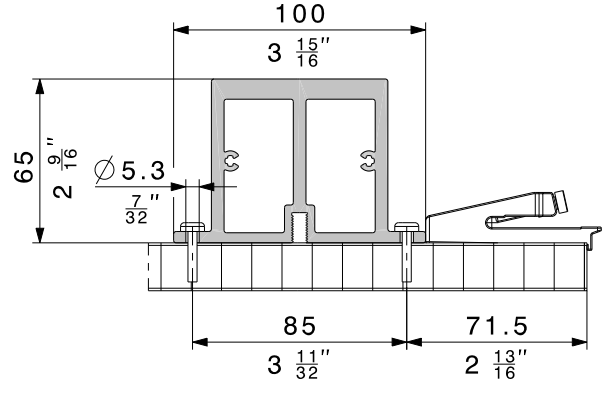
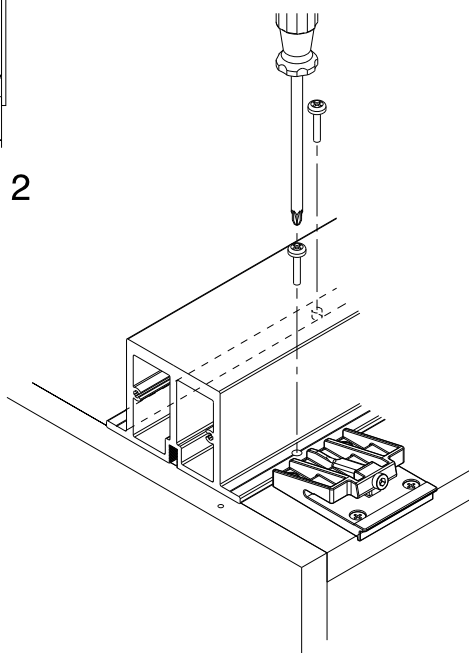
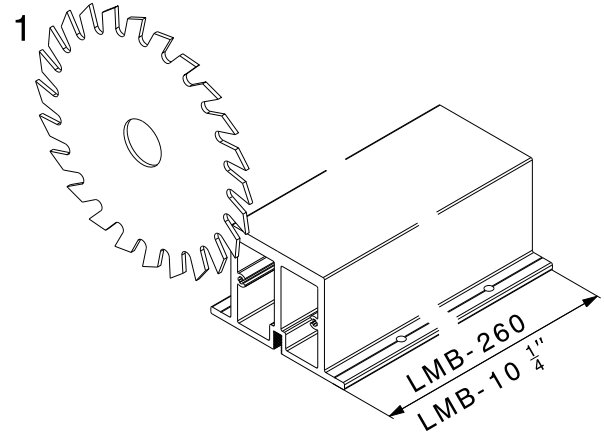
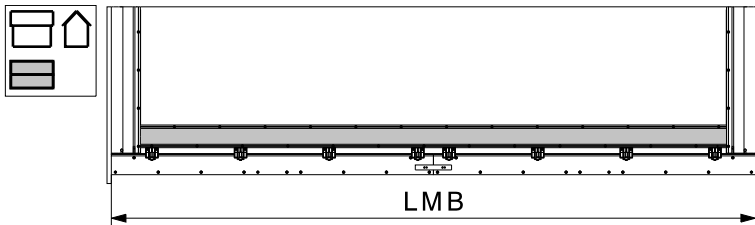
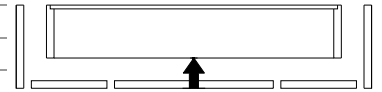
9.4

- DE **Optionales: Montage Verbindungsplatte**
- FR **En option : Montage de la plaque de raccordement**
- EN **Optional: Fitting the connecting plate**
- IT **Optional: Montaggio piastra di giunzione**



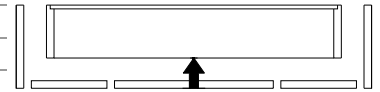
9.5

- DE **Optionales: Montage Verstärkungsprofil Möbeloberboden**
- FR **En option : Montage du profil de renforcement pour élément supérieur de meuble**
- EN **Optional: Fitting the cabinet top reinforcement profile**
- IT **Optional: Montaggio profilo di rinforzo cielo mobile**

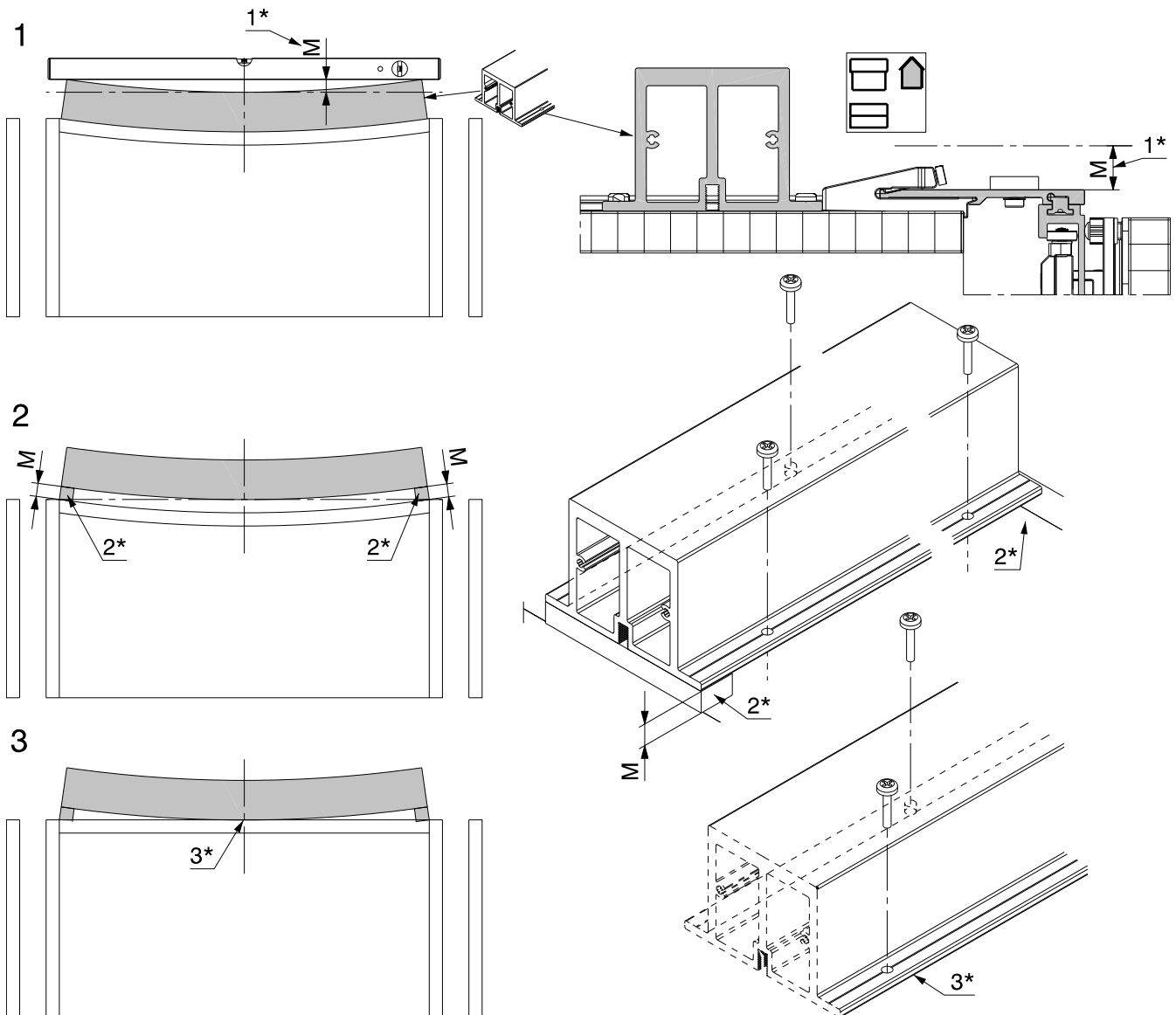


9.6

DE	<b>Optionales: Möbeloberboden ausrichten</b>
FR	<b>En option : Ajustement de l'élément supérieur de meuble</b>
EN	<b>Optional: Aligning the cabinet top</b>
IT	<b>Optional: Allineamento cielo mobile</b>



DE Die nachfolgenden Abbildungen und Messung M verstehen sich mit geschlossenen Türen.  
 FR Les illustrations ci-dessous et la mesure M s'entendent avec portes fermées.  
 EN The following illustrations and the dimension M apply when the doors are closed.  
 IT Le figure e la misura M seguenti si riferiscono alle ante chiuse.



- 1\* DE Distanz M messen / FR Mesurer la distance M / EN Measure distance M / IT Misurare la distanza M
- 2\* DE bauseits / FR incumbant au client / DE provided by customer / IT A cura del committente
- 3\* DE Maximale Durchbiegung des Möbeloberbodens 2 mm / FR Infléchissement maximal de l'élément supérieur de meuble de 2 mm  
 EN Maximum deflection of the cabinet top: 2 mm (3/8 ") / IT Massima flessione del cielo mobile 2 mm







**DE**

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