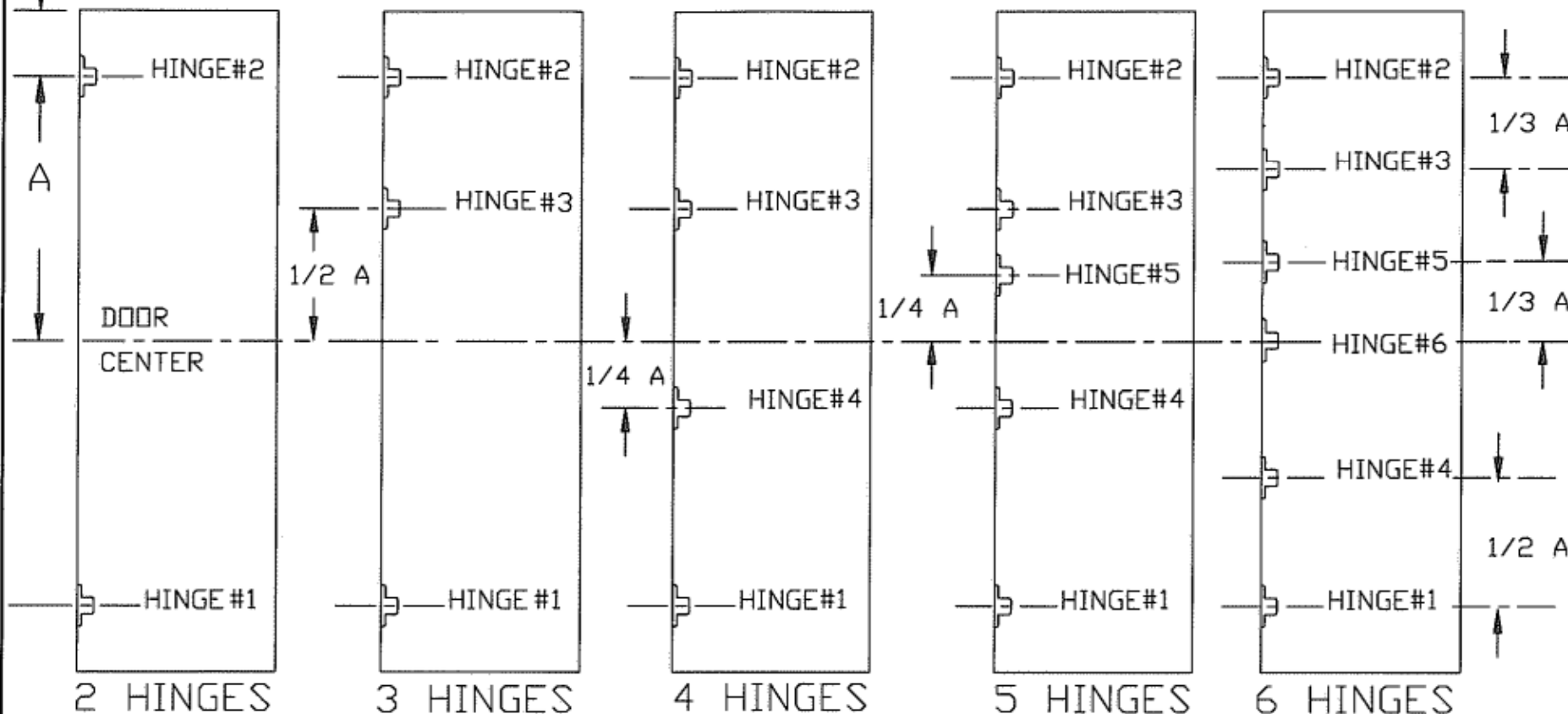


SOSS OFFERS A ROUTER GUIDE SYSTEM WHERE ONE SETUP PROVIDES FAST ACCURATE MORTISING ON BOTH DOOR AND FRAME. SEE TITLE BLOCK FOR ROUTER GUIDE PART NUMBERS FOR EACH SIZE HINGE.

DISTANCE TO BE 10% OF OVERALL DOOR HEIGHT FOR TOP AND BOTTOM HINGES (MAXIMUM 150mm)



SEE CATALOG NOMOGRAPH TO DETERMINE THE NUMBER OF HINGES REQUIRED FOR A DOOR OF KNOWN WEIGHT AND HEIGHT.

LOCATION IS NOT CRITICAL ON DOORS REQUIRING MORE THAN 7 HINGES. LOCATE MOST HINGES IN THE TOP HALF OF THE DOOR.

UIP

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 Pioneer, Ohio 43554-0628

SCALE: NOT TO SCALE

DATE: 4/8/98

DRAWN BY: R. SEIGNEUR

CHECKED BY:

ROUTER GUIDE SYSTEMS

#216 - PART# 216RG4

#218 - PART# 218RG4

#220 - PART# 220RG4

#418 - PART# 418RG4

SOSS INVISIBLE HINGE

NAME
 VERTICAL HINGE LOCATION ON DOOR

DRAWING # 4440-C